Genie®
A TEREX BRAND

Operator's Manual

Serial number range

GTH-2506

From s/n: 18957
to s/n: 20194

AGRI-625

From s/n: 19057
to s/n: 20135

With Maintenance
Information

First Edition
Fourth Printing
Part No. 57.0009.0413

Important

Read, understand and obey these safety rules and operating instructions before operating the machine. Only trained and qualified personnel shall be authorized to operate the machine. This manual shall be kept with the machine at all times.

For any further information, please call Terexlift.

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Produced by:
TEREXLIFT Technical Literature Dept.
Umbertide (PG) Italy

Introduction

Symbols



Safety alert symbol: used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death

DANGER

Red: indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

Orange: indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

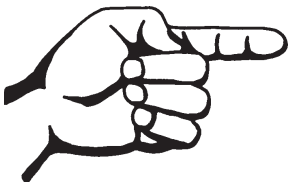
Yellow: indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Blue: indicates a hazardous situation which, if not avoided, could result in property damage.

PROTECT THE ENVIRONMENT

Green: used to draw the attention to important information on environment protection.



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Machine Identification

Check that the operator handbook refers to the delivered machine.

MODEL AND TYPE

Handler with telescopic boom:

models: ***GTH-2506 / AGRI-625***

MANUFACTURER

TEREXLIFT srl

Zona Industriale - I-06019 UMBERTIDE (PG) - ITALY

Enrolled in the register of companies at the Court of Perugia under no. 4823

C.C.I.A.A. 102886

Fiscal Code/V.A.T. no. 00249210543

APPLICABLE STANDARDS

For the operator's safety, the following standards were obeyed during the risk assessment of the handler fitted with telescopic boom norme:

Directive	*Title*
98/37/CE	Machinery Directive
89/336/CEE	Electromagnetic compatibility
2000/14/CE	Environment Acoustic Emissions

Standard	*Title*
EN 1459:1988	Harmonised standard. Safety of industrial trucks - Self- propelled variable reach trucks.
EN 281:1988	Self-propelled industrial trucks sit-down rider-controlled. Rules for the construction and layout of pedals.
EN 1175-2:1998	Electrical requirements - General requirements of internal combustion engine powered trucks.
ISO 2330:1995	Fork-lift trucks - Fork arms - Technical characteristics and testing.
ISO 3287: 1999	Powered industrial trucks - Symbols for operator controls.
ISO 3449:1992	Earth-moving machinery - Falling-object protective structures - Laboratory tests and performance requirements.
EN 13510: 2002	Earth-moving machinery - Roll-over protective structures - Laboratory tests and performance requirements.
ISO 6292:1996	Powered industrial trucks and tractors - Brake performance and component strength.
EN 13059:2002	Safety of Industrial trucks- Test methods for measuring vibration
ISO 2867:1994	Earth-moving machinery - Access systems
EN ISO 6683:2005	Earth-moving machinery - Seat belts and seat belt anchorages - Performance requirements and tests
ISO 11112: 1995	Earth-moving machinery -
+ AMD 1: 2001	Operator's seat - Dimensions and requirements

MACHINE IDENTIFICATION PLATES

The following data plates are applied on the machine:

Machine data plate

The identification plate contains the main identification data of the machine like model, serial number and year of manufacture.

On machines destined for the Italian market, the data plate is installed in the driving cab, on the right, and is well-visible when the door is opened.

On the machines destined for foreign markets, the data plate is applied on the front right side of the chassis.

Machine Identification

Road traffic data plate

The road traffic data plate is installed on the front right side of the chassis (only on machines destined for the Italian market).
This plate shows the road traffic related data and the weights of the specific machine model.

ROPS-FOPS cab type-approval plate

The ROPS - FOPS type-approval plate is located inside the driving cab above the rear glass.

Fork data plate

Placed on the left side of the fork frame.

This plate shows the identification data of fork such as model, serial number, year of manufacture, weight, nominal payload, centre of the load and model of the machine on which the forks are installed.

CE MARKING

This machine fulfils the safety requirements of the Machinery Directive.The conformity has been certified and the placing of the **CE** marking on the machine demonstrates compliance with the regulatory requirements.
The **CE** marking is placed directly on the identification plate of the machine.

CHASSIS SERIAL NUMBER

The chassis serial number is punched on the front left part of the chassis side member.

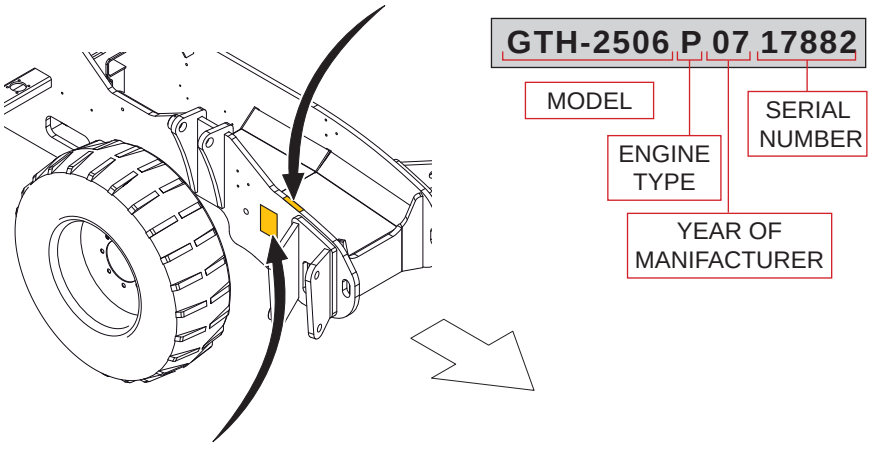
IDENTIFICATION PLATES OF THE MAIN PARTS

The plates of the main components, not directly manufactured by **TEREXLIFT srl** (for instance, engines, pumps, etc.), are located where originally applied by the manufacturers.

HOW TO READ YOUR SERIAL NUMBER

Chassis serial number

(The chassis serial number is punched on the front left part of the chassis side member)



Machine data plate

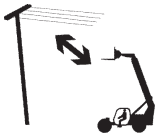
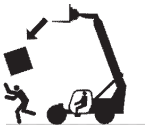
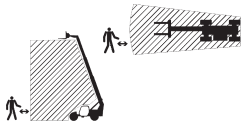
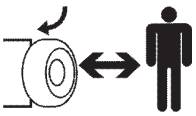
(On machines destined for the Italian market, the machine data plate is installed in the driving cab, on the right, and is well-visible when the door is opened. On the machines destined for foreign markets, the data plate is applied on the front right side of the chassis)

Symbols Used On The Machine

 Fuel Level	 General Alarm	 Low Engine Oil Pressure	 Parking Brake	 Battery Charge
 Hydraulic Oil Filter Clogged	 Hydraulic Oil Filter	 Low Hydraulic Oil Level	 Turn Signals	 High Beam
 Not Active	 Not Active	 Glow Plugs Preheating	 High Coolant Temperature	 Low Beam
 Rear Wheel Aligned	 Air Filter Restricted	 Hour-meter	 Hydraulic Oil Temperature Indicator	 Position Lights
 Steering Mode	 Cab Ventilation Fan	 Lift Point	 Transfer Mode	 Hazard Warning Lights
 Continuous Oil Flow	 Auxiliary Hydraulic Line	 Air Condition	 Fuel Cap	 Hydraulic Oil

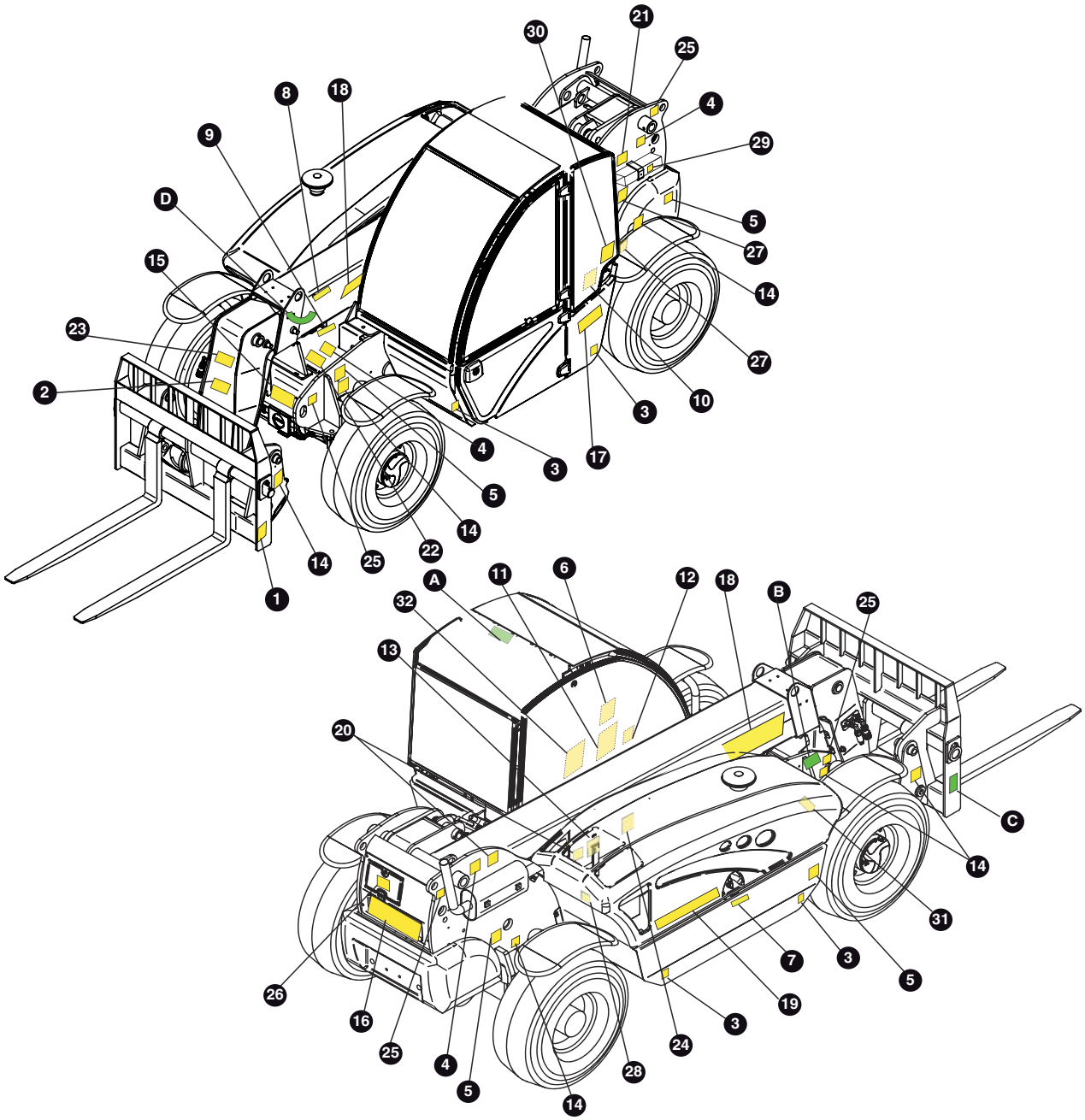
Symbols Used On The Machine

HAZARD PICTORIAL DESCRIPTIONS

 Electrocution Hazard	 Maintain required clearance.	 Falling Object Hazard	 No people under load.	 Fall Hazard
 No riders.	 Burn Hazard	 Allow system to cool.	 Explosion/Burn Hazard	 No smoking. No open flame.
 Read the operator's manual.	 Support boom when performing maintenance.	 Crush Hazard	 Burn Hazard	 Allow surfaces to cool.
 Crush Hazard	 Keep away from moving parts.	 Crush Hazard	 Keep clear of moving parts.	 Allow compartment access

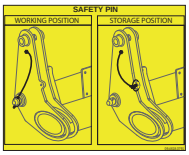
Labels And Plates Applied On The Machine

Shading indicates decal is hidden from view, i.e. under covers.

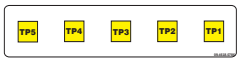
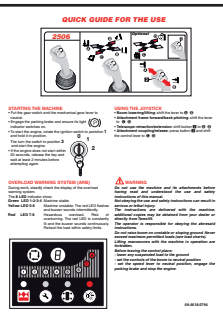


Labels And Plates Applied On The Machine

Use the pictures on these pages to verify that all decals are legible and in place.
The following chart shows quantities and description too.

Ref.	Decal	Code	Description	Qt.
1		09.4618.0791	**Safety pin operation**	1
2		09.4618.0784	**The capacity of the truck and attachment combination shall be complied with.**	1
3		09.4618.0061	**Tyre inflation sticker P= 4.5 bar / 65 psi**	4
4		09.4618.0918	**Falling Object Hazard**	3
5		09.4618.0919	**Crush Hazard**	4
6		09.4618.0257	**Guaranteed sound power level**	1
7		09.4618.0920	**Compartment Access**	1
8	Kg 2500	09.4616.0102	**Max Capacity**	1

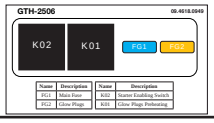
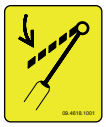
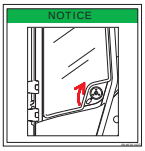
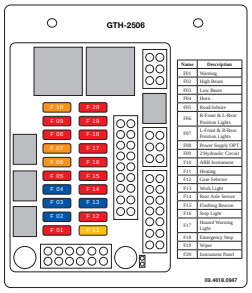
Labels And Plates Applied On The Machine

Ref.	Decal	Code	Description	Qt.
9		09.4618.0786	**Label - Testing ports**	1
10		09.4618.0776	**Label - Upper Door Internal Unlock System**	1
11		09.4618.0794	**Quick guide and Control lever decal for GTH-2506**	1
12		09.4618.0921	**Label - Use limits close to electric power lines**	1
13		09.4618.0792	**Label - Engine Cover Closing**	1
14		09.4618.0922	**Crush Hazard**	6
15 16 17		09.4618.0240 09.4618.0241 09.4618.0242	**Cosmetic - GENIE Logo in WHITE**	1 1 1

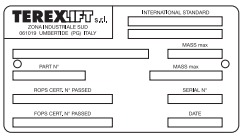
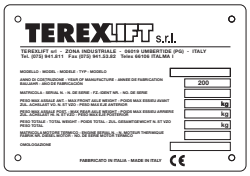
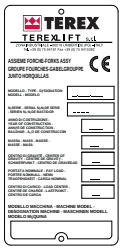
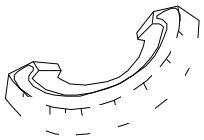
Labels And Plates Applied On The Machine

Ref.	Decal	Code	Description	Qt.
18	Genie GTH-2506	09.4618.0390 09.4618.0930	**Cosmetic - Genie GTH-2506**	2 1
19	Genie AGRI-625	09.4618.0737 09.4618.0932	**Cosmetic - Genie AGRI-625**	2 1
20		09.4618.0923	**Burn Hazard**	2
21		09.4618.0924	**Burn/Explosion Hazard**	1
22		09.4618.0925	**Crush Hazard**	1
23		09.4618.0926	**No Riders**	1
24		09.4618.0927	**Burn Hazard**	1
25		09.4618.0916	**Lift Point**	4
26		09.4618.0917	**Diesel Fuel Cap**	1
27		09.4618.0928	**Hydraulic Oil**	2

Labels And Plates Applied On The Machine

Ref.	Decal	Code	Description	Qt.
28		09.4618.0949	**Label - Engine Fuses & Relays Board**	1
29		09.4618.1001	**Label - Maintenance Collar**	1
30		09.4618.1025	**Label - Upper Door External Unlock System**	1
31		09.4618.0986	**Crush Hazard**	1
32		09.4618.0947	**Label - Cabin Fuses & Relays Board**	1

Labels And Plates Applied On The Machine

Ref.	Decal	Code	Description	Qt.
A		09.4616.0100	**ROPS-FOPS cab type-approval plate**. This plate shows the type-approval data of the driving cab according to ROPS - FOPS regulations.	1
B		09.4616.0112	**Machine data plate**. The identification plate contains the main identification data of the machine.	1
C		09.4616.0109	**Fork data plate**. This plate shows the main data of the fork installed on the machine.	1
D		09.0803.0357	**Boom tilting degree**	1

Safety Precautions

DAMAGED MACHINE HAZARDS

- Do not use a damaged or defective machine.
- Do a thorough pre-operation inspection of the machine and test all functions before each work shift. Tag and remove from service a damaged or defective machine.
- Make sure that all maintenance jobs have been carried out as specified in this manual and the appropriate service manual.
- Make sure that all decals are in place and legible.
- Make sure that the operator's is intact, legible and placed in the special container located in the machine.

PERSONAL INJURY HAZARDS

- Do not operate the machine in case of hydraulic oil or air leak. Air or hydraulic oil leaks can penetrate or burn the skin.
- Always operate the machine in a well ventilated area to avoid carbon monoxide poisoning.
- Do not lower the boom if the area underneath is not clear of personnel or obstructions.

SAFETY DEVICES



Several safety devices have been fitted to the machine. They must never be tampered with or removed.
Regularly check the efficiency of such devices. In case of faults, stop working immediately and proceed in replacing the defective device.
For the checking procedures, read chap. "Maintenance"

MOMENT LIMITING SYSTEM

The moment limiting system has been developed to help the operator to maintain the machine longitudinal stability. Audible and visual messages are provided when the limits of longitudinal stability are being approached.
However this device cannot replace the experience of the operator. It is up to the user to adopt the necessary safety measures to work within the rated limits of the machine.

Safety Precautions



Not observing the instructions and safety rules in this manual may result in death or serious injury.

Do not operate the machine unless:

- You learn and practice the principles of safe machine operation contained in this operator's manual.
  1. **Avoid hazardous situations.** Read and understand the safety instructions before going on to the next chapter.
  2. **Always perform a pre-operation inspection.**
  3. **Always test the machine functions prior to use.**
  4. **Inspect the work place.**
  5. **Only use the machine for the intended application.**

- Read, understand and obey the manufacturer's instructions and the safety rules, the safety and operator's manuals, and the decals applied on the machine.
- Read, understand and obey the employer's safety rules and worksite regulations.
- Read, understand and obey the applicable national regulations.
- Only trained personnel informed on the safety rules can operate the machine.

■ GENERAL REMARKS

Most accidents occurring while working, repairing or maintaining machines, are caused by not complying with the basic safety precautions.
Therefore, it is necessary to pay steady attention to the potential hazards and the effects that may come of operations carried out on the machine.

NOTICE

If you recognise hazardous situations, you can prevent accidents!

DANGER

The instructions given in this handbook are the ones established by TEREXLIFT. They do not exclude other safe and most convenient ways for the machine installation, operation and maintenance that take into account the available spaces and means.

If you decide to follow instructions other than those given in this manual, you shall absolutely:

- be sure that the operations you are going to carry out are not explicitly forbidden;
- be sure that the methods are safe, say, in compliance with the rules and provisions given in this section;
- be sure that the methods cannot damage the machine directly or indirectly or make it unsafe;
- contact TEREXLIFT Assistance Service for any suggestion and the necessary written permission.

Safety Precautions

REQUISITES OF THE PERSONNEL IN CHARGE

Requisites of the MACHINE OPERATORS

The operators who use the machine regularly or occasionally (i.e. for transport reasons) shall have the following prerequisites:

health:
before and during any operation, operators shall never take alcoholic beverages, medicines or other substances that may alter their psycho-physical conditions and, consequently, their working abilities.

physical:
good eyesight, acute hearing, good co-ordination and ability to carry out all required operations in a safe way, according to the instructions of this manual.

mental:
ability to understand and apply the enforced rules, regulations and safety precautions. They shall be careful and sensible for their own as well as for the others' safety and shall desire to carry out the work correctly and in a responsible way.

emotional:
they shall keep calm and always be able to evaluate their own physical and mental conditions.

training:
they shall read and be familiar with this handbook, its enclosed graphs and diagrams, the identification and hazard warning plates. They shall be skilled and trained about the machine use.

NOTICE

The operator shall have a licence (or a driving licence) when provided for by the laws enforced in the country where the machine works. Please, ask the competent bodies. In Italy the operator must be at least 18 year old.

Requisites of the SERVICEMEN

The personnel charged with the machine maintenance shall be qualified, specialised in the maintenance of telehandlers, and shall have the following prerequisites:

physical:
good eyesight, acute hearing, good co-ordination and ability to carry out all required maintenance operations in a safe way, according to this manual.

mental:
ability to understand and apply the enforced rules, regulations and safety precautions. They shall be careful and sensible for their own as well as for the others' safety and shall desire to carry out the work correctly and in a responsible way.

training:
they shall read and be familiar with this handbook, its enclosed graphs and diagrams, the identification and warning plates. They shall be skilled and trained about the machine functioning.

NOTICE

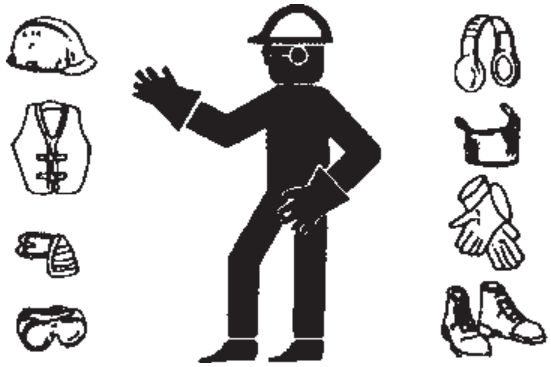
From a technical point of view, the ordinary maintenance of the machine is not a complex intervention and can be carried out by the machine operator, too, provided he has a basic knowledge of mechanics.

Safety Precautions

■ WORKING CLOTHES

During work, but especially when maintaining or repairing the machine, operators must wear suitable protective clothing:

- Overalls or any other comfortable garments. Operators should not wear clothes with large sleeves or objects that can get stuck in moving parts of the machine.
- Protective helmet.
- Protective gloves.
- Working shoes.



Use only type-approved working clothing in good condition.

■ Personal PROTECTIVE EQUIPMENT

Under special working conditions, the following personal protective equipment should be used:

- Breathing set (or dust mask).
- Ear-protectors or equivalent equipment.
- Goggles or facial masks.

■ OTHER DANGERS

■ Hazards on the JOBSITE

Always take into account the features of the job site where you are going to work:

- Always examine the working area and compare it with the machine dimensions in the different configurations.

DANGER

The machine is not electrically insulated and does not provide protection from contact with or proximity to electrical power lines.
Always keep at a minimum safe distance from the telescopic boom and the lifted load. Electrical hazards!

DEATH OR INJURY CAN RESULT FROM CONTACTING ELECTRIC POWER LINES.					
ALWAYS CONTACT THE ELECTRIC POWER LINES OWNER. THE ELECTRIC POWER SHALL BE DISCONNECTED OR THE POWER LINES MOVED OR INSULATED BEFORE MACHINE OPERATIONS BEGIN					
POWER LINE VOLTAGE			*REQUIRED CLEARANCE*		
0	*to*	*50 kV*	*10 ft*	*3.00 m*	
50	*to*	*200 kV*	*15 ft*	*4.60 m*	
200	*to*	*350 kV*	*20 ft*	*6.10 m*	
350	*to*	*500 kV*	*25 ft*	*7.62 m*	
500	*to*	*750 kV*	*35 ft*	*10.67 m*	
750	*to*	*1000 kV*	*45 ft*	*13.72 m*	

- Keep away from the machine in case of contact with energized power lines. Personnel on the ground must never touch or operate the machine until energized power lines are shut off.

DANGER

Do not at any time use the machine during a storm.

Safety Precautions

OPERATION or MAINTENANCE hazards

Before any operation, following precautions should be taken:

- First of all, make sure that the maintenance interventions have been carried out with care according to the established schedule.

WARNING

Set the machine to working configuration and sway it. Use the special inclinometer to the right of the driving place to check that the machine is level before operating it.

- Ensure you have enough fuel to avoid a sudden stop of the engine, especially during a crucial manoeuvre.
- Clean instruments, data plates, lights and the cab windscreen thoroughly.
- Check the correct functioning of all the safety devices installed on the machine and in the job site.
- In case of troubles or difficulties, inform the foreman at once. Never start working under unsafe conditions.
- Do not carry out any repair work in a makeshift way to start working!

During work, and especially maintenance, always pay the greatest attention:

- Do not walk or stop under raised loads or machine parts supported by hydraulic cylinders or ropes only.
- Keep the machine handholds and access steps always clean from oil, grease or dirt to prevent falls or slips.



- When entering/leaving the cab or other raised parts, always face the machine; never turn the back.



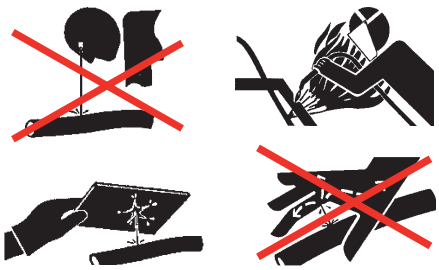
- When carrying out operations at hazardous heights (over **1.5** meters from the ground), always use approved fall restraint or fall arrest devices.
- Do not enter/leave the machine while it is running.
- Do not leave the driving place when the machine is running.
- Neither stop nor carry out interventions under or between the machine wheels when engine is running. When maintenance in this area is required, stop the engine.
- Do not carry out maintenance or repair works without a sufficient lighting.
- When using the machine lights, the beam should be oriented in order not to blind the personnel at work.
- Before applying voltage to electric cables or components, check their connection and proper functioning.
- Do not carry out interventions on electric components with voltage over **48V**.
- Do not connect wet plugs or sockets.
- Plates and hazard warning stickers shall never be removed, hidden or become unreadable.
- Except for maintenance purposes, do not remove safety devices, shields, protection cases, etc. Should their removal be necessary, stop the engine, remove them with the greatest care and always remember to refit them before starting the engine and using the machine again.
- Before any maintenance or repair work, stop the engine and disconnect the batteries.

Safety Precautions

- Do not lubricate, clean or adjust moving parts.
- Do not carry out operations manually when specific tools are provided for this purpose.
- Avoid the use of tools in bad condition or use in an improper way i.e. pliers instead of adjustable wrenches, etc.
- Applying loads in different points of the attachment holding plate is forbidden.

WARNING

Any intervention on the hydraulic circuit must be carried out by authorised personnel.
The hydraulic circuit of this machine is fitted with pressure accumulators. You and others could be seriously injured if accumulators are not completely depressurised.
For this purpose, shut the engine down and step on the brake pedal 8/10 times.



- Before carrying out operations on hydraulic lines under pressure or disconnecting hydraulic components, ensure the relevant line has been previously depressurised and does not contain any hot fluid.
- Do not empty catalytic mufflers or other vessels containing burning materials without taking the necessary precautions.
- After any maintenance or repair work, make sure that no tool, cloth or other object has been left within machine compartments, fitted with moving parts, or where suction and cooling air circulates.
- When working, do not give instructions or signs to several people at the same time. Instructions and signs must be given by one person only.
- Always pay due attention to the instructions given by the foreman.
- Never distract the operator during working phases or crucial manoeuvres.
- Do not call an operator suddenly, if unnecessary.
- Do not frighten an operator or throw objects by any means.
- After work, never leave the machine under potentially dangerous conditions.

■ MACHINE OPERATION hazards

Absolutely avoid the following work situations:

- Do not handle loads beyond the maximum capacity of the machine.
- Do not raise or extend the boom if the machine is not on a firm, level surface.
- Do not operate the machine in strong wind. Do not increase the surface area of the machine or forked load exposed to the wind. Increasing the area exposed to the wind will decrease machine stability.
- Use extreme caution and slow speeds when the machine is driven across uneven or unstable grounds, slippery surfaces or near trenches or drop-offs.
- Limit travel speed according to ground conditions, slopes, presence of personnel or other factors which may cause collision.
- Do not place or attach overhanging loads to any part of the machine.

Safety Precautions

EXPLOSION OR FIRE hazards

- Do not start the engine if you smell or detect LPG, gasoline, diesel fuel or other explosive substances.
- Do not refuel the machine with the engine running.
- Refuel the machine and charge the battery only in a well ventilated area away from sparks, naked flames and lighted cigarettes.
- Do not operate the machine in dangerous environments or in places with flammable or explosive gases or materials.
- Do not inject ether in engines equipped with glow plugs.
- Do not leave fuel cans or bottles in unsuitable places.
- Neither smoke nor use open flames in areas subject to fire dangers and in presence of fuel, oil or batteries.
- Carefully handle all flammable or dangerous substances.
- Do not tamper with fire-extinguishers or pressure accumulators.

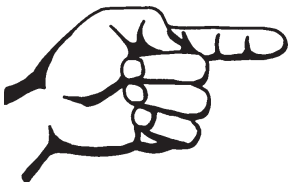


DAMAGED COMPONENT hazards

- Do not use battery chargers or batteries with a voltage above 12V to start the engine.
- Do not use the machine as a ground for welding.

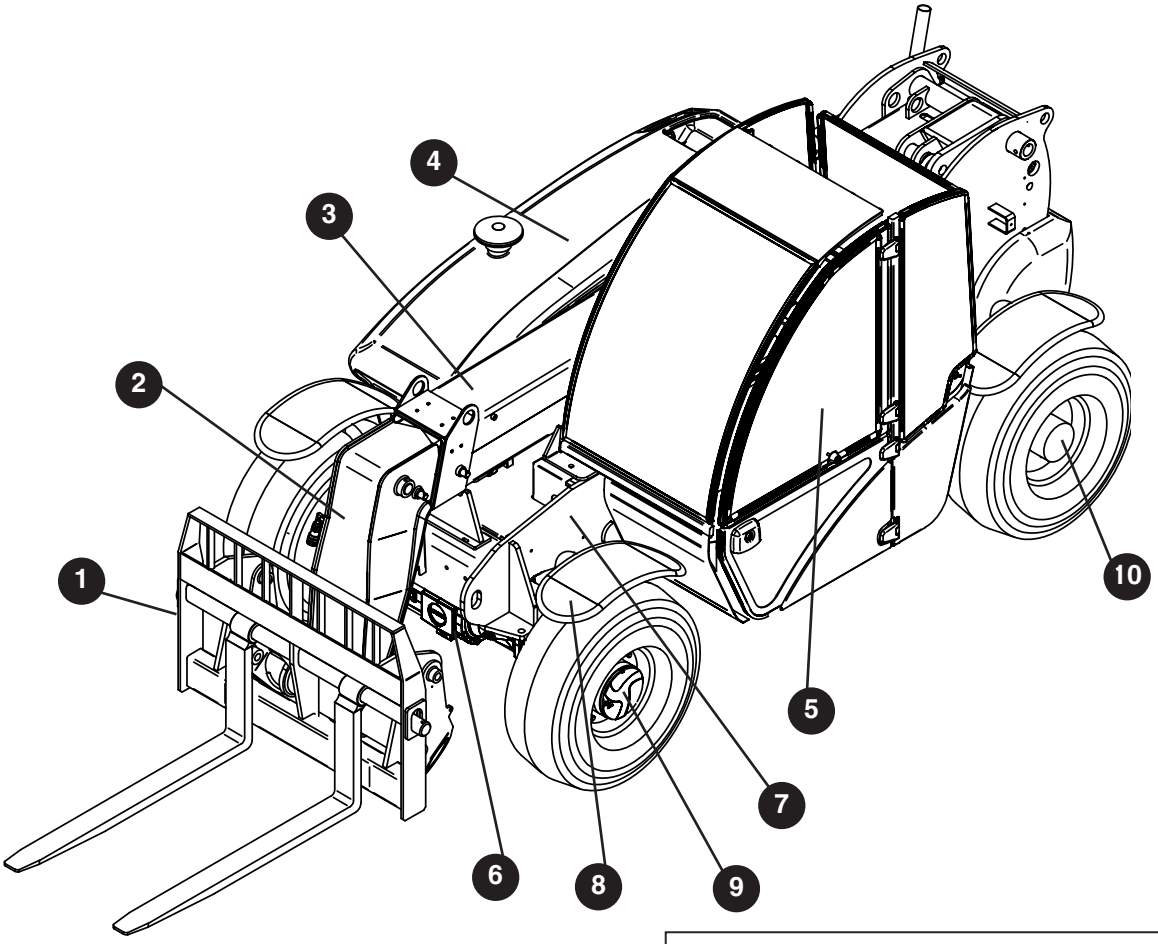
PERSONAL INJURY hazards

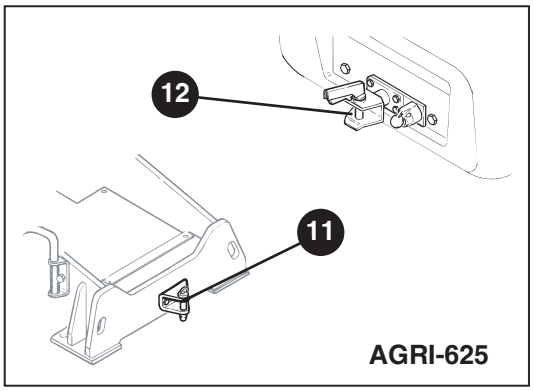
- Do not operate the machine in case of hydraulic oil or air leak. Air or hydraulic oil leaks can penetrate or burn the skin.
- Always operate the machine in a well ventilated area to avoid carbon monoxide poisoning.
- Do not lower the boom if the area underneath is not clear of personnel or obstructions.



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Description Of The Main Components





1. Forks
2. 2nd boom section
3. 1st boom section
4. Engine hood
5. Driving cab
6. Front axle
7. Chassis
8. Left front wheel mud-guard
9. Left front wheel reduction gear
10. Left rear wheel reduction gear
11. Front towing hitch ONLY FOR AGRI-625
12. Rear towing hitch ONLY FOR AGRI-625

Description Of The Main Components

Hydrostatic transmission
This unit consists of parts which drive the machine shifting, and namely:
- a variable displacement pump connected to the thermal engine by an elastic joint
- a motor with variable displacement and automatic adjustment in relation to the wheel torque required, complete with power divider, directly applied on the rear axle
- a hydraulic oil filter, placed on the discharge line to the tank
- a heat exchanger to cool the circuit down.

Motion is transmitted to the rear axle from the power divider through a Cardan shaft.

Engine
The thermal engine is equipped with a heat exchanger which uses the engine oil as cooling medium.

Steering axles/(front and rear) differential gears
The differential axles transmit the motion to the wheels. The locking device acting on the front axle enables the machine to move also on low grip grounds.

Tyres
The machine is equipped with tyres suitably sized for the maximum load allowed on the handler.
When worn, they shall be replaced with new ones having the same dimensions and loading capacity.

Boom hydraulic circuit
It consists of a gear pump connected to the thermal engine which, through a special valve, dispenses oil to the hydraulic drive and a distributor for the following functions:
- boom lifting/lowering
- telescopic boom extension/retraction
- attachment rotation

Braking circuit
It consists of an independent circuit: the pedal directly acts on the brake pump which dispenses oil to the front axle braking unit with discs in oil bath.
The parking brake, of negative type, acts on the braking unit of the service brake. This brake is engaged every time the handler's engine is stopped or pressing down the light pushbutton located to the right of the driving place.

Telescopic boom
The machine is equipped with a telescopic boom with hydraulic-driven extension. The telescopes slides on interchangeable pads made of wearproof material.

Driving cab
Type-approved driving cab in compliance with standards ISO 3449 and EN 13510 (ROPS and FOPS).
User-friendly dashboard. Multipurpose joystick with electro-proportional control and ergonomic handle.

Towing hitch (ONLY FOR AGRI-625)
The machine is equipped with two towing hitches:
- one at the front, to be used in an emergency, for towing the disabled machine
- one at the rear for towing trailers or carts.

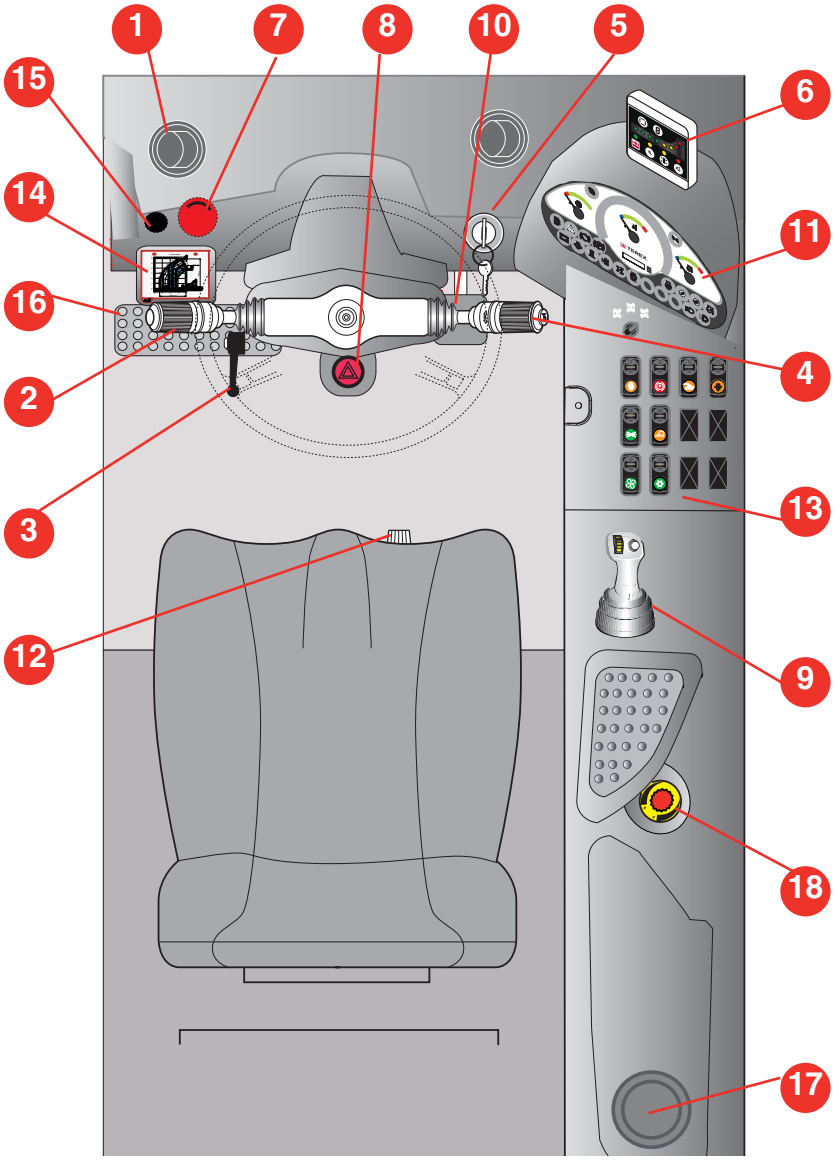
■ OPTIONAL ACCESSORIES

The machine can be fitted with a wide range of optional accessories: please address to ***Genie*** sales network.

NOTICE

Please check the accessories available for your machine.

Controls And Instruments



1. Fresh Air Flap
2. Forward/reverse Gear Selector - Horn
3. Steering Column Angle Adjustment
4. Turn Signals - Windscreen Washer - Lights
5. Ignition Switch
6. Load Moment Indicator
7. Emergency Stop Pushbutton
8. Hazard Warning Lights Switch
9. Multipurpose Control Lever
10. Gas Pedal
11. Instruments Dashboard
12. Cab Heater Control Knob
13. Fuses And Relays Board
14. Load Charts Holder
15. Load Limiter Disable Selector
16. Service Brake Pedal
17. Windscreen water reservoir
18. Continuous Oil Flow Potentiometer

Controls And Instruments

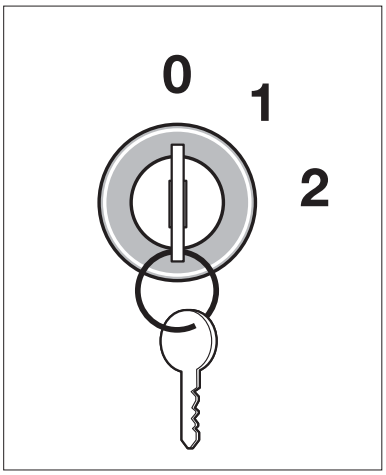
■ Ignition switch

Three-position switch:

0 No circuit under voltage, key can be removed and engine is stopped

1 Circuits under voltage, presetting for the engine starting. Board controls and instruments are on.
The warning light **11.13** signalling the glow plugs preheating comes on. Wait until the light goes off before starting the engine.

2 Engine starting; when released, key springs back to pos.**1** automatically.



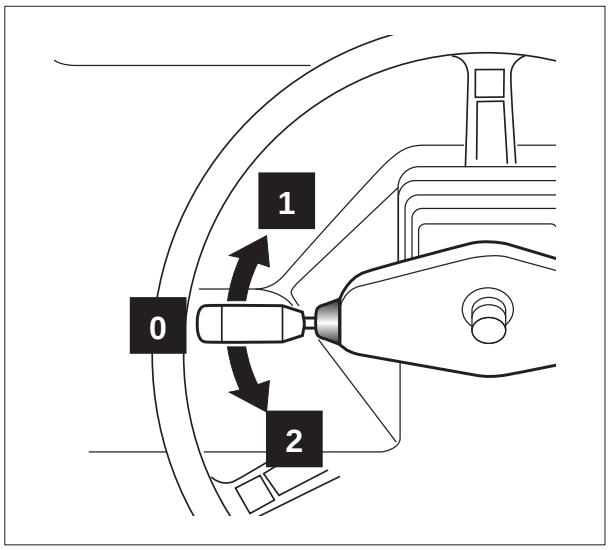
■ Forward/reverse gear selector switch

Three-position switch with lock in neutral position:

0 Neutral position; no gear engaged

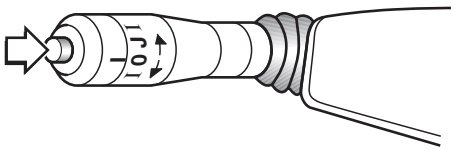
1 Shift lever to pos. 1 to select the forward gear

2 Shift lever to pos. 2 to select the reverse gear



■ Horn function:

When sliding the lever along its axis, horn switches on, independently from other pre-set functions.

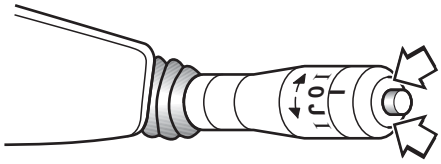


Controls And Instruments

■ Turn signals - Windscreen wiper - Lights

■ *Windscreen washer function*:

Push the second stage of the lever along its axis to direct a jet of water onto the cab windscreen.



■ *Windscreen wiper function*:

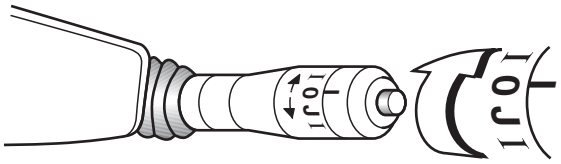
To operate the windscreen wiper, rotate the lever tip to one of the four positions:

I Intermittence (not activated)

0 Wiper OFF

J Low speed

I I High speed



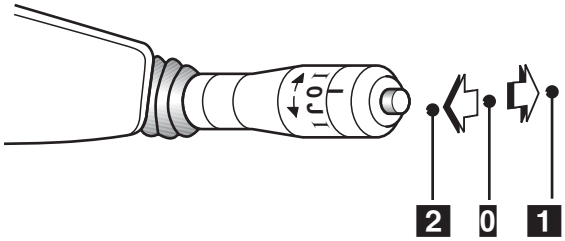
■ *Lights function*:

To switch the handler lights, lever can be set to three different positions along its horizontal axis:

0 low beam ON, stable condition

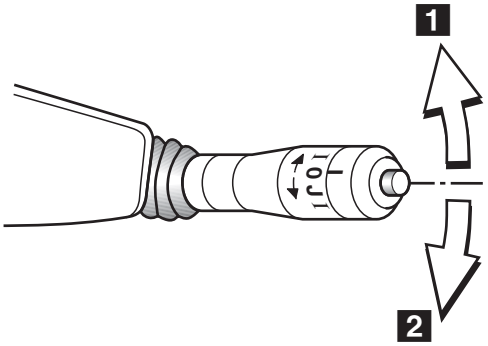
1 high beam ON, stable condition

2 high beam used for intermittent signalling; when released, the lever springs back to position **0**.



■ *Turn signals function*:

Set lever to pos. **1** to indicate a turn leftwards or to pos. **2** to indicate a turn rightwards.



Controls And Instruments

Brakes

16 Service Brake Pedal

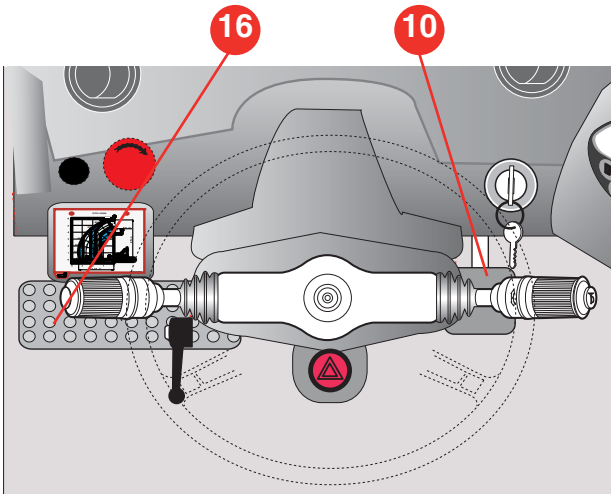
Gradually step on the brake pedal to decelerate and stop the machine. The pedal operates on the front axle.
Fully depressing the brake pedal causes a reset of the displacement of the power drive pump and makes the braking action more powerful.

19 Parking Brake

The parking brake of negative type engages automatically when the engine is stopped.
When the handler's engine is restarted, pressing the pushbutton switch **19** unlocks the parking brake.
To stop the handler without shutting down the engine, press the pushbutton switch **19** to engage the parking brake and push it once again to disengage the brake.
When starting the engine the light of the pushbutton turns automatically on! When the orange light at the top of the pushbutton and the dashboard warning light are on, the parking brake is engaged.

CAUTION

Never use the parking brake to slow down the machine, unless in an emergency. It may reduce the brake efficiency.



Accelerator control

10 Gas Pedal

Its pressure controls the engine rpm and the machine speed. It is fitted with an adjustable stop in the lower part.

When starting the engine the lights of all the pushbuttons turn automatically on!
Only the switching-on of the orange warning light sets on the top of the pushbutton will indicate the activation of the function.

Road/Jobsite selection

21 Road/Jobsite switch

Pushbutton with orange glass cap, with two stable positions.

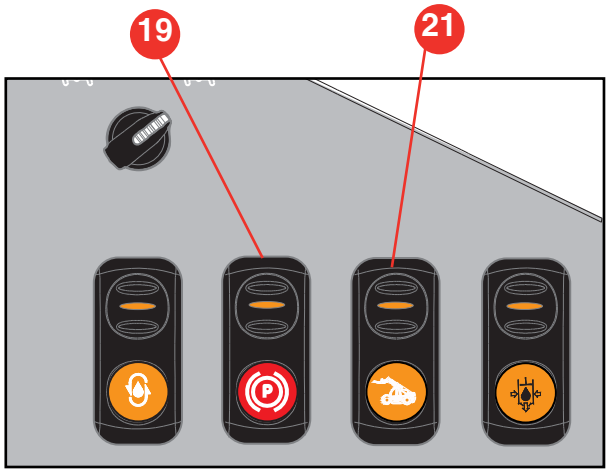


0 Road setting: boom controls are disabled and only the two-wheel steering is enabled.

1 Jobsite setting: boom controls and all sterring mode are enabled.

NOTICE

Before switching on the Road Setting, align the rear wheels of the machine

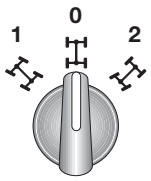


Controls And Instruments

Steering mode selection

20 Steering Mode Switch

Three-position switch for the selection of the steering mode:



1 Crab steering

0 Two-wheel steering

2 Four-wheel steering

Automatic Rear Wheel Alignment Indicator Sensor (Optional)

This sensor is connected to the warning light **11.12** and indicates when the rear wheels are aligned. Put the steering selector switch is in position 0 and turn the steering wheel: when the rear wheels will be aligned the orange warning light **11.12** will come on.

Continuous oil flow

22 Flow Button

Pushbutton with orange glass cap, with two stable positions. Press this button to switch the hydraulic circuit feeding the attachments with auxiliary lines.



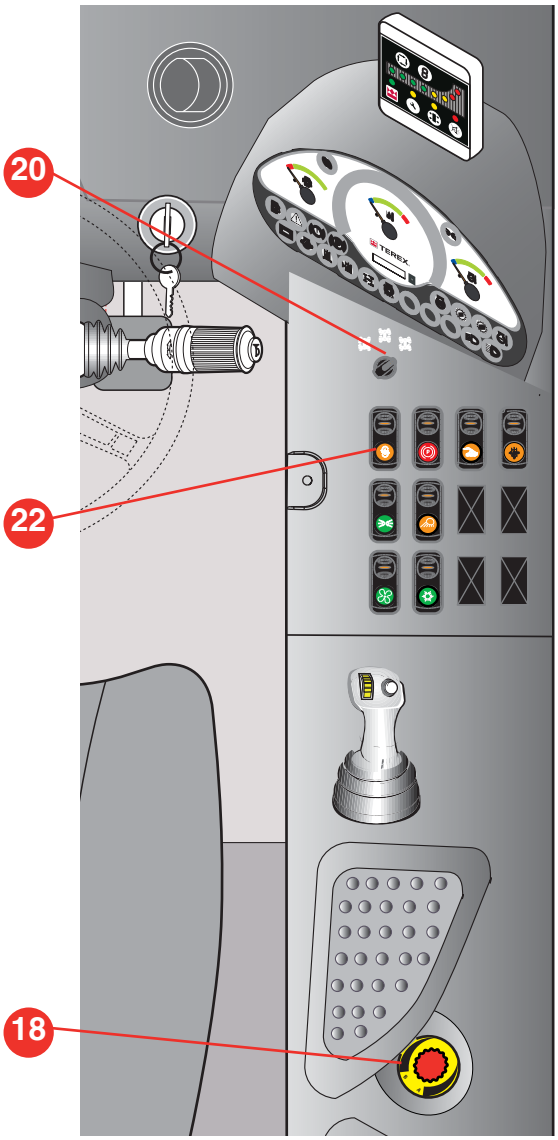
0 No oil flow

1 Continuous oil flow delivery to the used attachment.

18 Continuous Oil Flow Potentiometer

By turning the potentiometer clockwise, the flow rate in the circuit feeding the attachments' movement lines is increased to one or the other direction.

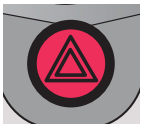




Controls And Instruments

■ Safety and emergency devices

8 Hazard Warning Lights Switch



Fitted with on-off position, it switches on the turn signals simultaneously. When the hazard warning light is lit, the relevant switch and the turn signals light start flashing.

7 Emergency Stop Pushbutton



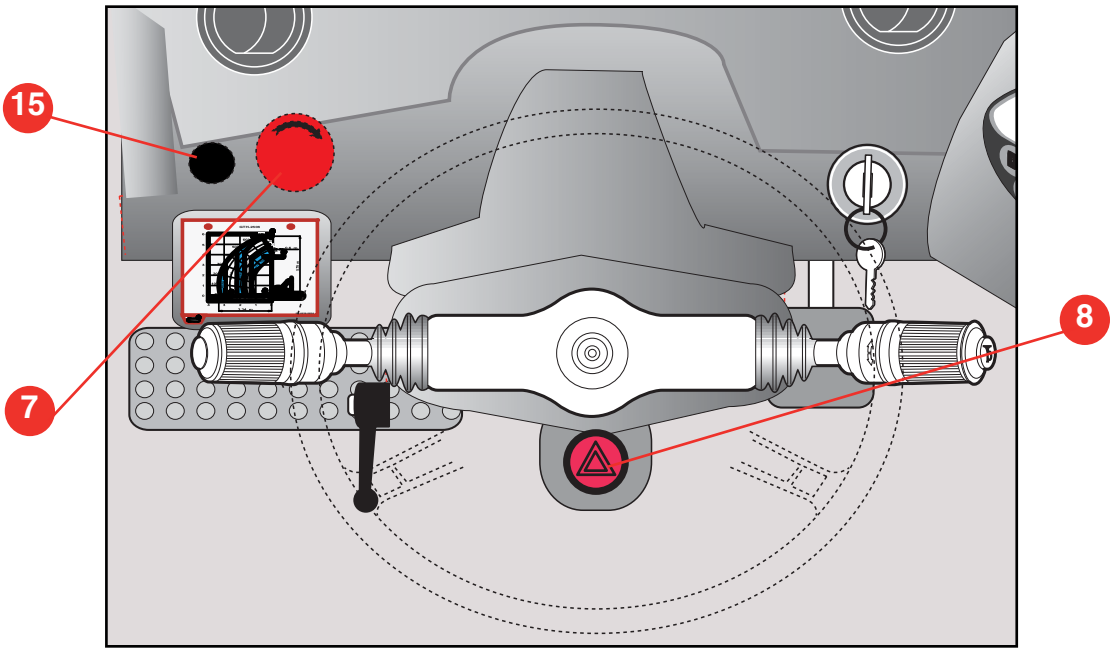
By pressing this button, the engine of the machine is shut down.
Before restarting the machine, it is necessary to reset the pushbutton by rotating it clockwise.

15 Load Limiter Disable Selector

The load limiter can be deactivated operating the key-selector placed under the protection cover **15**.

DANGER

WORKING WITH THE LOAD LIMITING SYSTEM CUT OUT CAN RESULT IN A MACHINE OVERTURNING AND IN SERIOUS INJURY.



Controls And Instruments

■ Auxiliary drive controls

23 Cab Heater Fan Switch

Three-position switch:



0 Fan OFF

1 Low speed

2 High speed

24 Road Lights Switch

Three-position switch placed on the right side of the dashboard:



0 Lights OFF

1 Position lights ON

2 Low beam ON

30 Work Lights Switch (OPTIONAL)

Two-position switch:



0 Lights OFF

1 Lights ON

31 A/C Switch (OPTIONAL)

Two-position switch:



0 A/C OFF

1 A/C ON

29 Auxiliary Hydraulic Circuit (OPTIONAL)

Two-position switch. The pressure of this button causes the switching of the hydraulic circuit for the movement of the attachments equipped with auxiliary lines.

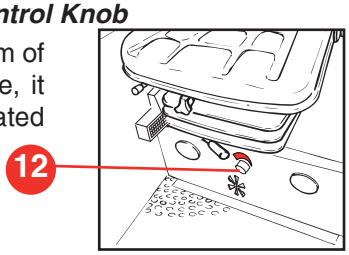


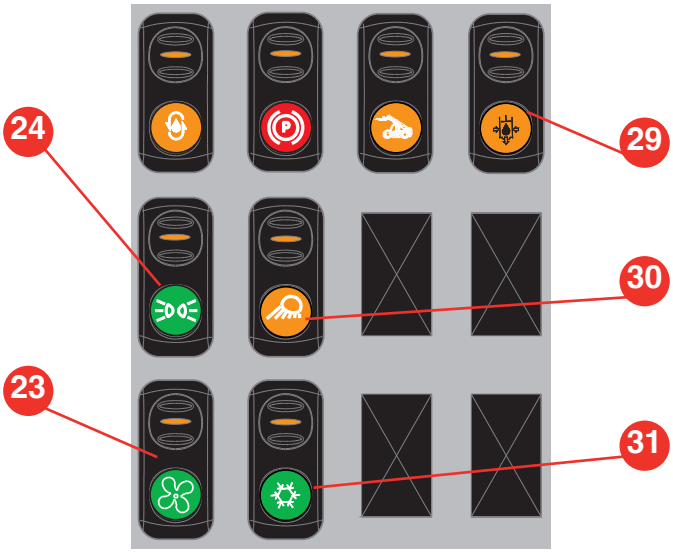
0 Oil to the attachment cylinder

1 Oil to the attachment

12 Cab Heater Control Knob

Located at the bottom of the driving seat base, it adjusts the flow of heated air in the cab.





Controls And Instruments

Instruments

25 Engine coolant temperature indicator

This indicates the engine coolant temperature. If the finger is in the red zone and the warning light comes on, you must stop the machine and find and rectify the problem.

26 Hydraulic oil temperature indicator

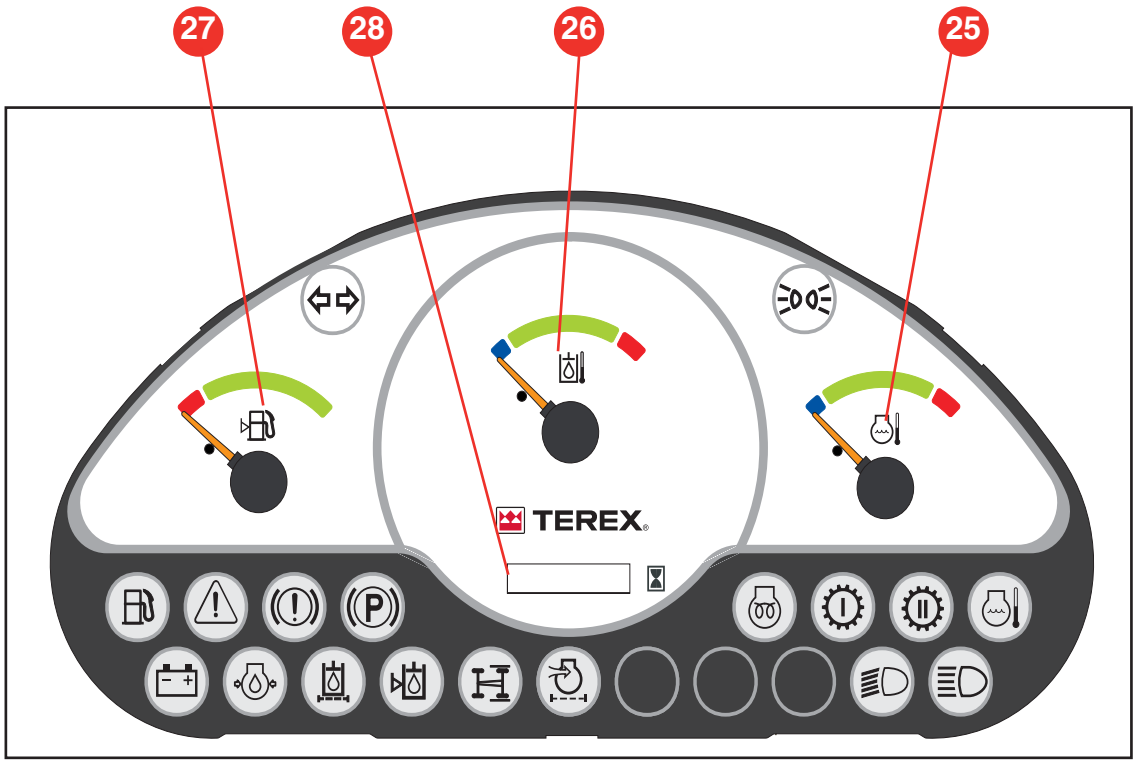
This indicates the temperature of the hydraulic oil in the tank. If the temperature rises above the permissible value or the red warning light comes on, you must stop the machine and find and rectify the problem.

27 Fuel gauge

This indicates the fuel level in the tank.
If the fuel level is low (reserve), the relevant warning light comes on.

28 Hour-meter

Signals the total operating hours of the machine. Use the hour-meter to gauge the routine maintenance jobs.



Controls And Instruments

Warning lights (ref. 11)

11.1 Warning light - low battery charge
Signals a low charge by the alternator.

11.2 Warning light - low engine oil pressure
It lights when the engine oil pressure is too low

11.3 Warning light - air filter restricted
When this lamp come on, proceed with cleaning or changing the air filter cartridge.

11.4 Warning light - low brake pressure
It lights when the pressure of the brake circuit is too low for a correct functioning.

11.5 Warning light - parking brake engaged
When ON, this light indicates that the parking brake is engaged.

11.6 Warning light - high coolant temperature
This red light comes on to alert to a too high temperature of the cooling medium.Stop the engine and find and rectify the problem.

11.7 Warning light - high beam
Blue warning light that signals when high beam is ON.

11.8 Warning light - hydraulic oil filter clogged
When this lamp sets to on, immediately change the oil filter on the return line to the tank.

11.9 Warning light - low hydraulic oil level
This light comes on to alert to a low level of the hydraulic oil for a correct functioning. Replenish and eliminate the oil leak.

11.10 General alarm warning light
This red light comes on to warn of a problem of the machine. Contact the TEREXLIFT Service Centre.

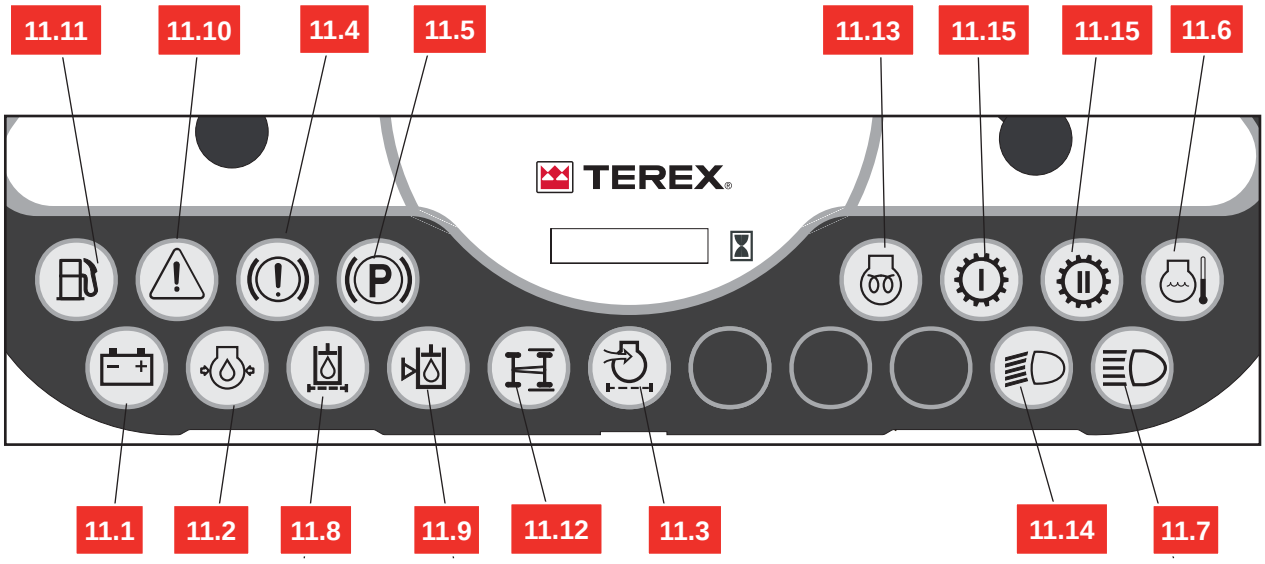
11.11 Warning light - low fuel level
If the fuel level is low (reserve), the relevant warning light comes on.

11.12 OPTIONAL Warning light - rear wheel aligned
When ON, this light indicates that the rear wheel are aligned.

11.13 Warning light - glow plugs preheating
This amber light indicates the pre-heating of the engine glow plugs. Before starting the engine wait for this light to go off. If the light fails to go off, a glow plug could be broken. The machine can be started normally without pre-heating up to a temperature of -12°C.

11.14 Warning light - low beam
Green warning light that signals when low beam is ON.

11.15 Not active



Controls And Instruments

CONTROL LEVER

Handlers are equipped with a multipurpose electro-proportional lever which allows operating all machine movements.
When shifted to one of the four directions (right/left, forwards/backwards) it controls the boom lifting/ lowering and the forward/back pitching .of the attachment frame.
Pressing buttons **1** or **2** you move the boom telescope out and in and, when the function is present, you lock/unlock the attachment fitted to the machine.



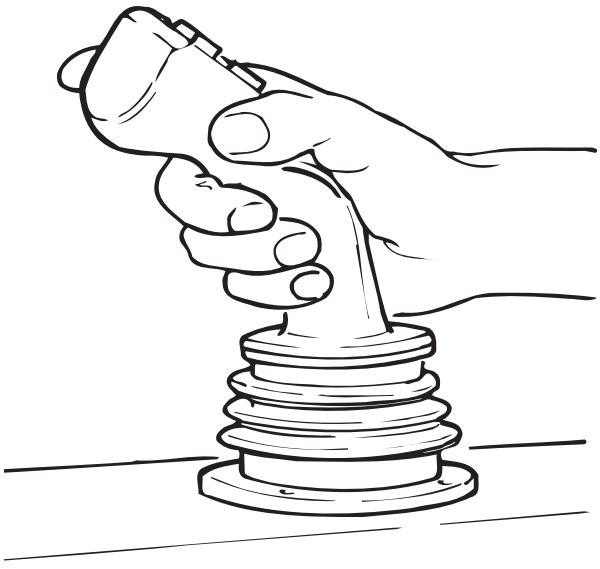
Seize the control lever correctly and move it gently.
The motion speed of the actuators depends on the lever position: a small motion results in a slow motion of the actuators; vice versa, a full range motion of the lever corresponds to the max. speed of the actuator.

WARNING

The control lever shall be operated only when the operator is correctly seated in the driving place.

WARNING

Before operating the control lever, make sure that nobody is within the working range of the machine.

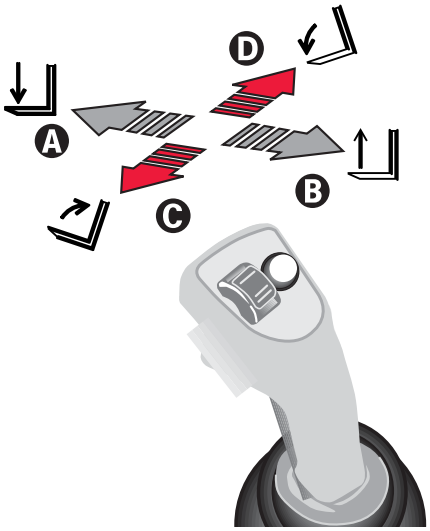


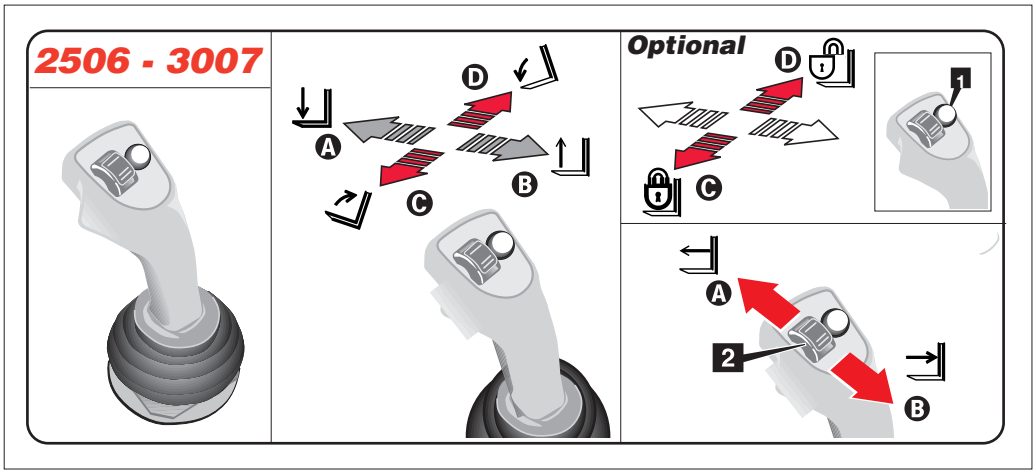
Controls And Instruments

■ Function selection

The lever is enabled to carry out the following motions:

- **Boom lowering/lifting**
  shift the control lever to **A** or **B**
- **Boom extraction/retraction**
  press button **2** and shift to **A** or **B** without moving the control lever
- **Attachment back/forward tilting**
  shift the control lever to **C** or **D**
- **Attachment coupling/release (*optional*)**
  press button **1** and shift the lever to **C** or **D**



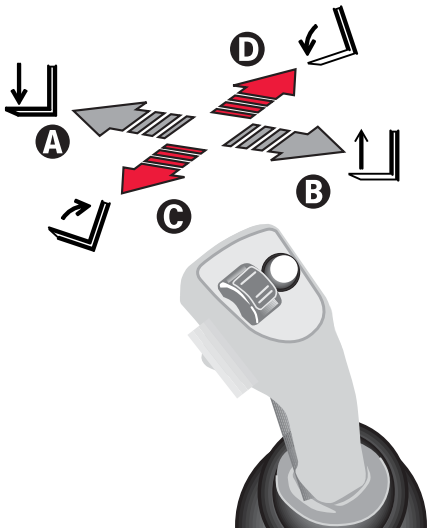


Controls And Instruments

■ Lifting/lowering the boom

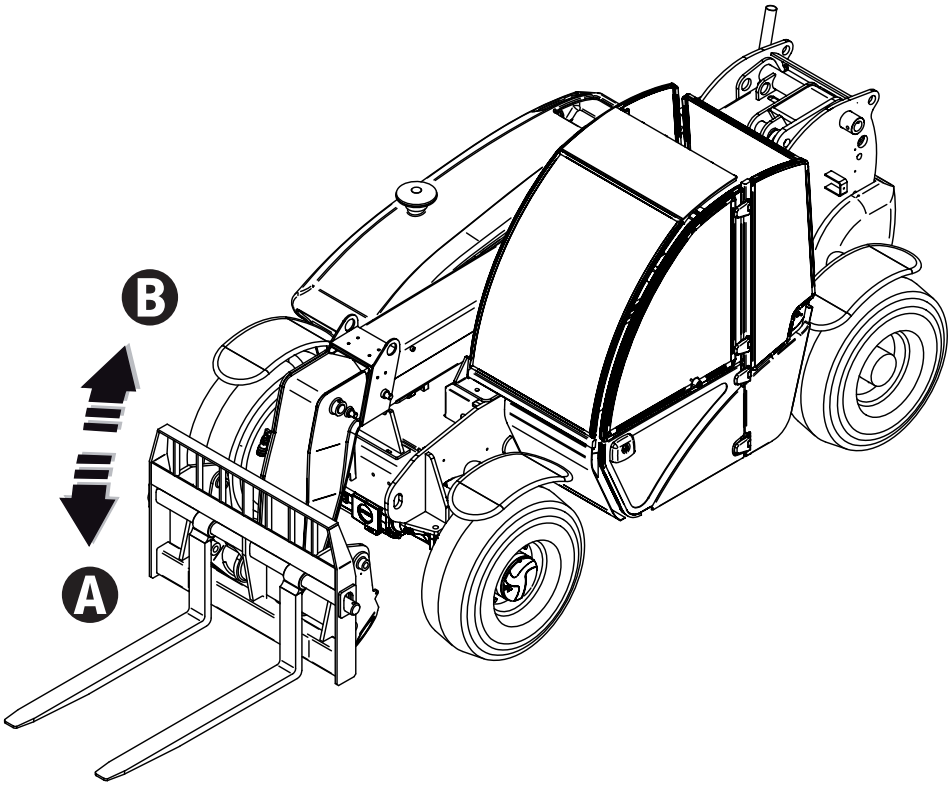
DANGER

Before operating the boom, make sure that nobody is within the working range of the machine.



To lift or lower the boom:

- Smoothly shift the lever to position **B** to lift the boom or to position **A** to lower it.



Controls And Instruments

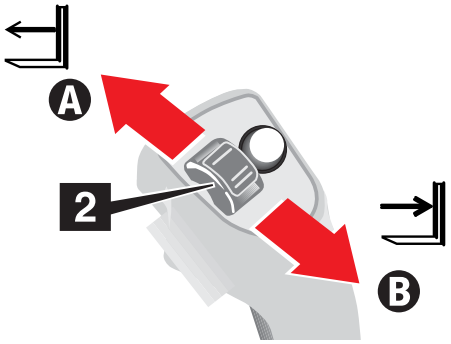
Extending/retracting the boom

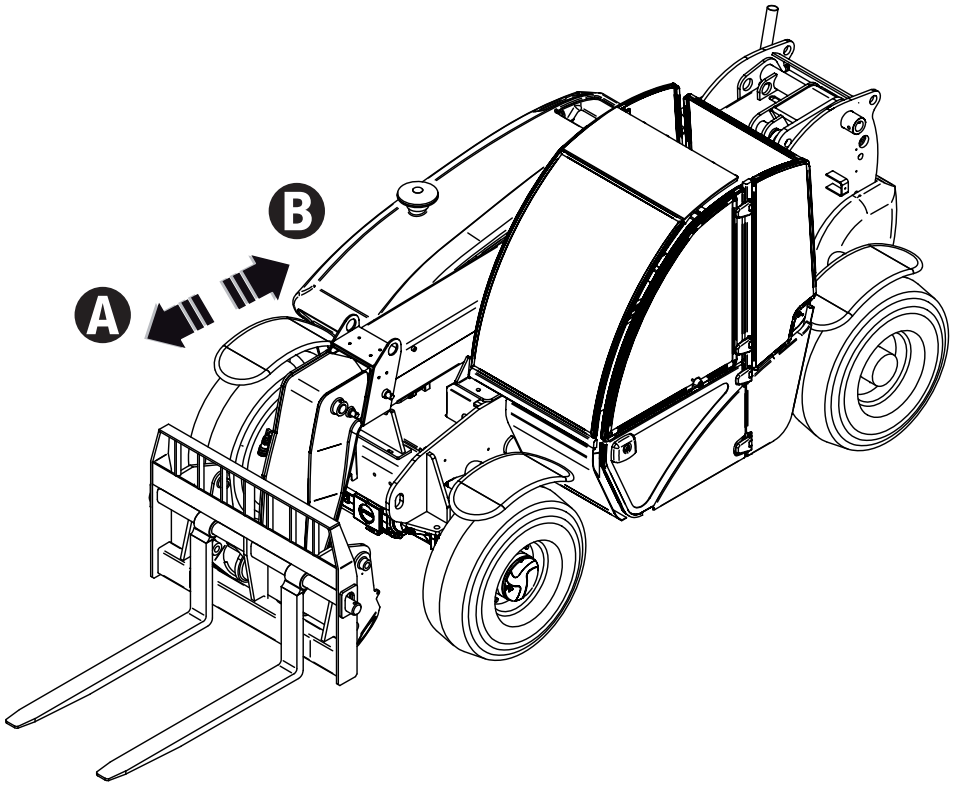
DANGER

Before operating the boom, make sure that nobody is within the working range of the machine.

To extend or retract the telescopic elements of the boom:

- Press button **2** and smoothly shift the lever to position **A** to extend the boom or to position **B** to retract it.





Controls And Instruments

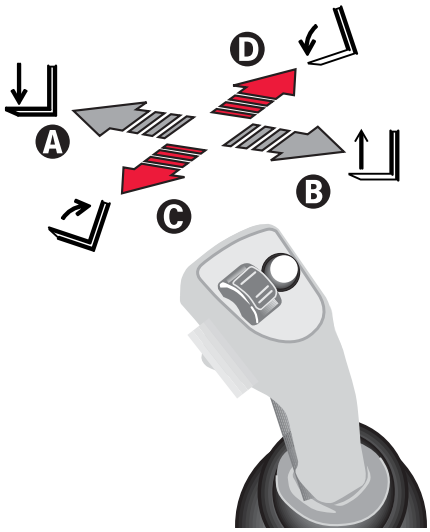
■ Pitching the attachment holding frame forward/back

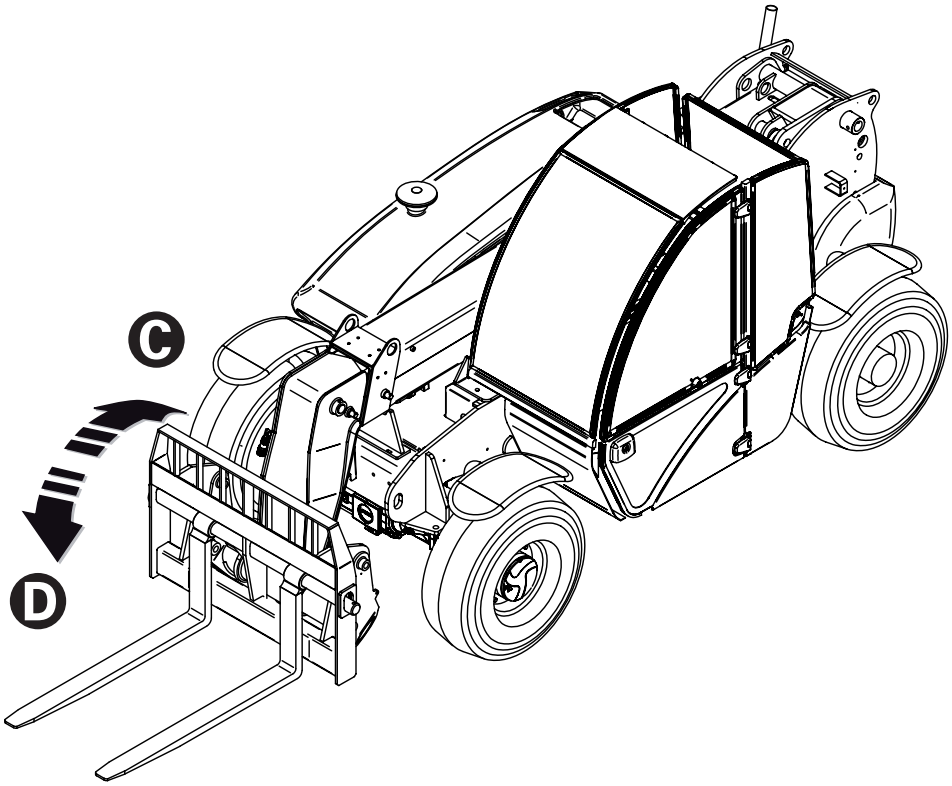
DANGER

Before operating the boom, make sure that nobody is within the working range of the machine.

To tilt forward/back the attachment holding frame:

- Shift the lever to position **D** to tilt the frame forwards or to position **C** to tilt it backwards.





Controls And Instruments

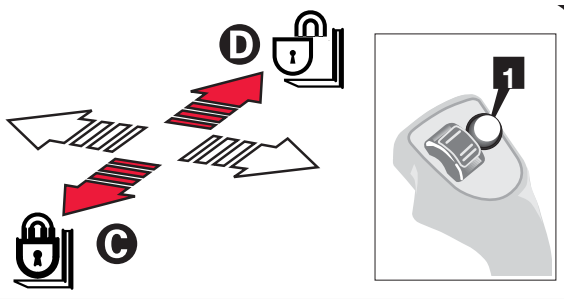
■ Attachment coupling/release (*optional*)

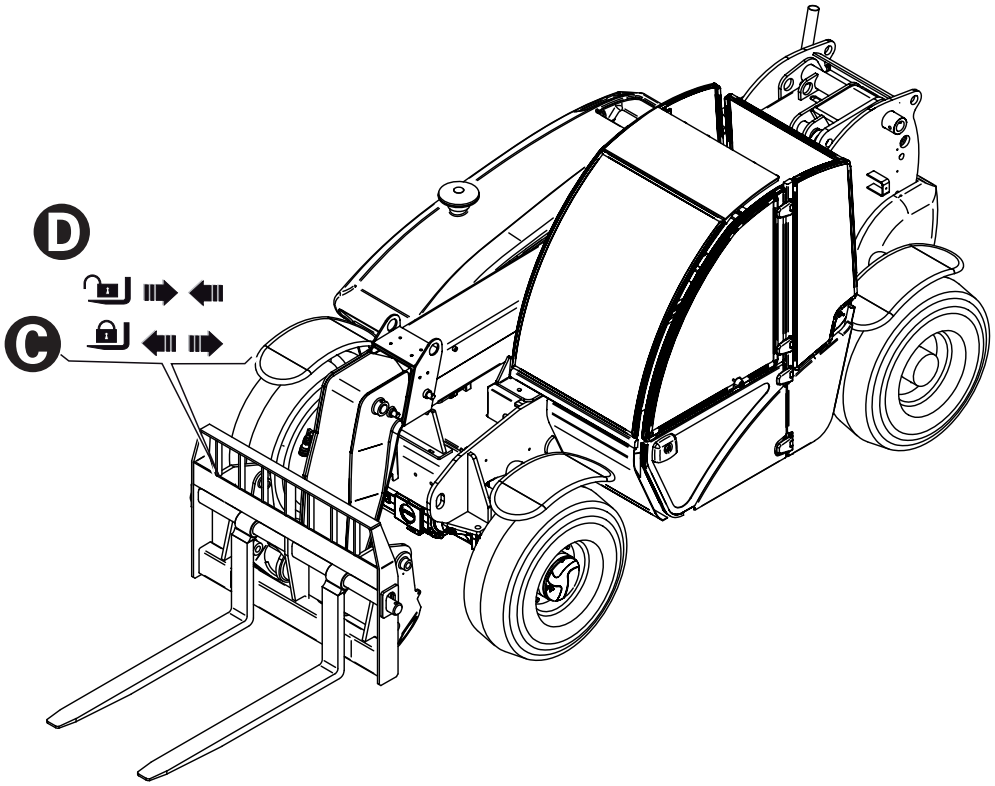
DANGER

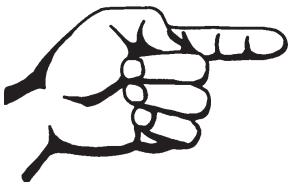
Before operating the boom, make sure that nobody is within the working range of the machine.

To coupling or release the attachment:

- Press button **1** and smoothly shift the lever to position **C** to coupling or to position **D** to release it.







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Inspections



Make sure:

☑ You learn and practice the principles of safe machine operation contained in this operator's manual.

1 Avoid hazardous situations.

2 Always perform a pre-operation inspection.

Know and understand the pre-operation inspection before going on to the next section.

3 Always perform function tests prior to use.

4 Inspect the workplace.

5 Only use the machine as it was intended.

Pre-operation Inspection Fundamentals

It is the responsibility of the operator to perform a pre-operation inspection and routine maintenance.

The pre-operation inspection is a visual inspection performed by the operator prior to each work shift. The inspection is designed to discover if anything is apparently wrong with a machine before the operator performs the function tests.

The pre-operation inspection also serves to determine if routine maintenance procedures are required. Only routine maintenance items specified in this manual may be performed by the operator.

Refer to the list on the next page and check each of the items.

If damage or any unauthorized variation from factory delivered condition is discovered, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications. After repairs are completed, the operator must perform a pre-operation inspection again before going on to the function tests.

Scheduled maintenance inspections shall be performed by qualified service technicians, according to the manufacturer's specifications.

Inspections

PRE-OPERATION INSPECTION

- Make sure the operator's manuals are intact, legible and placed inside the machine.
- Make sure all decals are present and legible. See "**Labels and plates applied on the machine**" chapter.
- Check for engine oil leaks and proper oil level. Top up if necessary. See "**Maintenance**" chapter.
- Check for axle oil leaks and proper oil level. Top up if necessary. See "**Maintenance**" chapter.
- Check for hydraulic oil leaks and proper oil level. Top up if necessary. See "**Maintenance**" chapter.
- Check for engine coolant leaks and proper coolant level. Add coolant if necessary. See "**Maintenance**" chapter.
- Check for battery fluid leaks and proper fluid level. Add distilled water if necessary. See "**Maintenance**" chapter.

Check the following components or zones for damage, missing or wrongly fitted parts or non-authorised modifications:

- electrical components, wiring and electrical cables
- hydraulic hoses, fittings, cylinders and main valves
- fuel and hydraulic oil tanks
- drive pump and motor and transmission axles
- steering system
- braking system
- boom telescopes sliding pads
- clean glasses, lights and rear view mirrors
- engine and relevant components
- horn
- lights
- machine ignition control
- nuts, bolts and other fasteners

Check the entire machine for:

- cracks on welds or structural components
- dents or damage to the machine

* Make sure that all structural and other critical components are present and the relevant fasteners and pins are fitted and properly tightened.
* After inspection, check that all the compartment covers are in place and latched.

WARNING

If even one single item is damaged or defective, do not start work. Stop the machine and repair the fault.

Checking the tyres

* Check the correct inflation of the tyres; see par. "**Tyres and Wheels**" in the Maintenance section.
* Make sure that the tyre plies are not cut or worn.

WARNING

A tyre burst may result in serious injury; never use the machine if tyres are worn, wrongly inflated or damaged.

CAUTION

If the machine shall be used in a marine or equivalent environment, protect it against salt deposits with an adequate treatment against saltiness to prevent rust formation.

Inspections

FUNCTION TESTS

CAUTION

The function tests are designed to discover any malfunctions before the machine is put into service. The operator must follow the step-by-step instructions to test all machine functions.

A malfunctioning machine must never be used. If malfunctions are discovered, the machine must be tagged and removed from service. Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications.

After repairs are completed, the operator must perform a pre-operation inspection and function tests again before putting the machine into service.

TESTS

1 Select a test area that is firm, level and free of obstruction. Be sure there is no load on the forks or attachment.

2 Enter the operator's compartment and sit on the seat.

3 Fasten the seat belt.

4 Adjust the interior rear view mirror and the exterior right hand mirror, if required.

5 Be sure the parking brake is on and the transmission control is in neutral.

6 Start the engine. See Starting the Engine in the Operating Instructions section.

Test the Control Lever

7 Using the control lever, momentarily raise and lower the boom, tilt the forks up and tilt the forks down.

⊙ Result: All functions should operate smoothly.

8 Using the control lever and the yellow button, momentarily extend and retract the boom.

⊙ Result: The function should operate smoothly.

9 Using the control lever and the white button, momentarily lock and unlock the attachment.

⊙ Result: The function should operate smoothly.

Test the Steering

9 Push the right side of the steer selector switch to select four-wheel steer.

10 Check the steering operation by turning the steering wheel approximately¼ turn in each direction.

⊙ Result: The front wheels should turn in the same direction as the steering wheel. The rear wheels should turn in the opposite direction.

11 Straighten the wheels.

12 Push the steer selector switch to the middle position to select two-wheel steer.

13 Check the steering operation by turning the steering wheel approximately ¼ turn in each direction.

⊙ Result: The front wheels should turn in the same direction as the steering wheel. The rear wheels should not turn.

14 Straighten the wheels.

15 Push the left side of the steer selector switch to select crab steer.

Inspections

16 Check the steering operation by turning the steering wheel approximately ¼ turn in each direction.

⊙ Result: The front wheels and rear wheels should turn in the same direction as the steering wheel.

■ Test the Transmission and Brakes

17 Be sure the boom is fully lowered and retracted.

18 Step on the service brake pedal.

19 Move the transmission control lever to forward. Slowly let up on the service brake pedal. As soon as the machine starts to move, push the service brake pedal.

⊙ Result: The machine should move forward, then come to an abrupt stop.

20 Move the transmission control lever to reverse. Slowly let up on the service brake pedal. As soon as the machine starts to move, push the service brake pedal.

⊙ Result: The machine should move in reverse, then come to an abrupt stop. The back-up alarm should sound when the transmission control lever is in reverse.

21 Move the transmission control lever to neutral.

22 Push the top of the parking brake switch.

⊙ Result: The red parking brake indicator light should come on, indicating the parking brake is on.

23 Move the transmission control lever forward, then in reverse.

⊙ Result: The machine should not move.

24 Push the bottom of the parking brake switch. The parking brake is off when the indicator light is off.

■ Test the Road Lights

25 Verify that all lights are functional.

■ WORKPLACE INSPECTION

⚠ WARNING

The workplace inspection helps the operator determine if the workplace is suitable for safe machine operation. It should be performed by the operator prior to moving the machine to the workplace.

It is the operator's responsibility to read and remember the workplace hazards, then watch for and avoid them while moving, setting up and operating the machine

Be aware of and avoid the following hazardous situations:

- drop-offs or holes
- bumps, floor obstructions or debris
- sloped surfaces
- unstable or slippery surfaces
- overhead obstructions and high voltage conductors
- hazardous locations
- inadequate surface support to withstand all load forces imposed by the machine
- wind and weather conditions
- the presence of unauthorized personnel
- other possible unsafe conditions

Operating Instructions

This chapter describes some techniques and provides instructions for a safe use of the machine fitted with standard forks. Before using different attachments, thoroughly read the chapter "Optional attachments".

WARNING

Before using the machine, inspect the job site and check for possible hazardous conditions. Make sure that there are no holes, moving banks or debris that may cause you to lose the control of the machine.

DANGER

Pay the greatest attention when working close to electric lines. Check their position and ensure that no part of the machine operates at less than 6 meters from the power lines.

WARNING

For a safe use of the machine, always check the weight of the loads going to be handled.

Operating Instructions

■ ENTERING THE MACHINE
(only for closed cabin)

■ ENTERING THE CAB

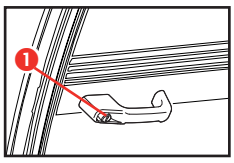
WARNING

Always make sure that your hands and shoe soles are clean and dry before getting into the driving cab. Always face the machine when entering and leaving it and hold to the suitable handles.

The handler cab is equipped with an access door on the left-hand side.

Door opening from outside:

- Insert the key and release lock **1**.
- Press the pushbutton **1** and open the door.

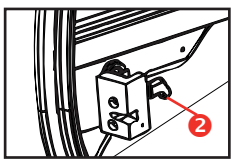


Door closing from inside:

Pull the door with force: it locks automatically.

Door opening from inside:

- Lower lever **2** and release the lock to open the door completely.
- Rotate handle **3** to open the upper section of the door and lock it against the special catch.

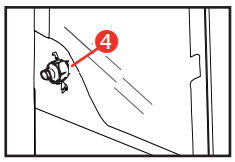


CAUTION

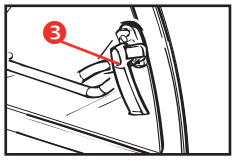
The upper section of the door must be secured to the rear part of the driving cab or latched to the lower section of the same door.

To unlock the door latched in open position:

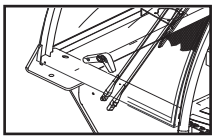
- Press button **4** to unlock the door from the catch



- Once released, re-close the upper section of the door by means of handle **3**.



■ Leaving the cab in an emergency



In an emergency, the operator can use the front or the rear window as safety exit-ways.
The rear window has handles for partially opening the glass. Such handles are locked in position by some wing nuts which, if driven out, allow opening the glass completely.
The front window has two handles which, if turned, enable the operator to pass through.

Operating Instructions

ADJUSTING THE SEAT

A correct adjustment of the seat ensures the operator a safe and comfortable driving. The handler seat is fitted with devices which allow for the adjustment of the springing, the height and the distance from the controls.

- **Seat distance from the controls**
  The seat is equipped with an adjusting device to slide the same seat forward or back with respect to the steering column.
  To adjust the seat, pull lever **1** outwards and push the seat to the desired direction. Then release the lever and make sure that the seat locks in position.

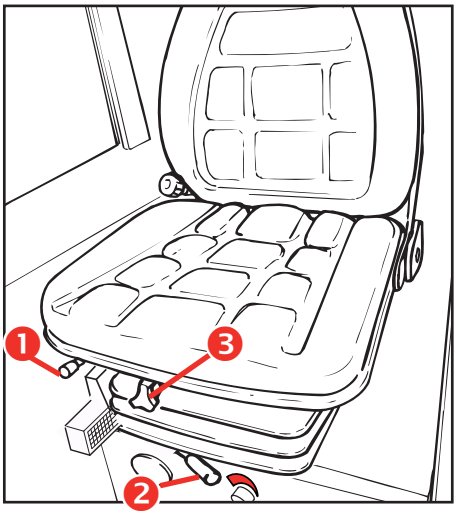
- **Springing adjustment (optional)**
  Rotate lever **2** clockwise or anticlockwise according to the springing degree required. Rotate clockwise/ anticlockwise to increase/ reduce the seat springing. To reverse this control, pull out and rotate the lever knob by 180°.

- **Height adjustment (optional)**
  Turn knob **3** clockwise to lift the seat; turn it counter-clockwise to lower the seat.

In some seats height can be adjusted to three different positions. Lift the seat until you hear the click signalling that the seat is locked in position. To lower the seat, raise to end of stroke to release the mechanism, then release the seat: it will return to the bottom position.

⚠ DANGER

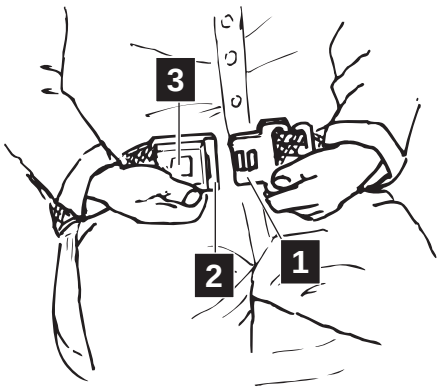
- ***The seat is for one person only.***
- ***Don't adjust the seat when the machine is moving.***



FASTENING THE SEAT BELTS

Sit correctly in the driving seat; then:

- The safety belts are equipped with reel retractor. To fasten the belt, pull tab **1** and push it into buckle **2**.
- To release the belt, push button **3** and remove the tab from the buckle.
- Make sure that the buckle is correctly located at the hip point and not on the stomach.
- Operate the end adjusters to reach the length you wish and make sure the buckle is always in the middle.



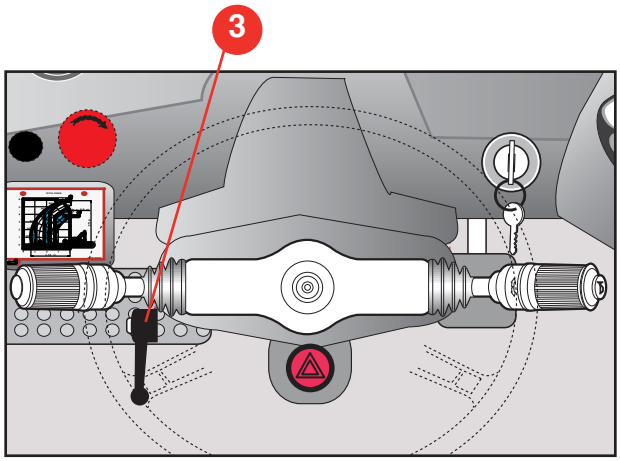
Operating Instructions

3 STEERING COLUMN ANGE ADJUSTMENT

Both steering column and dashboard can be set to a different angle.
To adjust the steering wheel angle, unlock lever **3** and pull or push the steering wheel to the required position, then re-lock lever **3**.

WARNING

Before driving the machine, ensure the steering wheel is perfectly clamped.



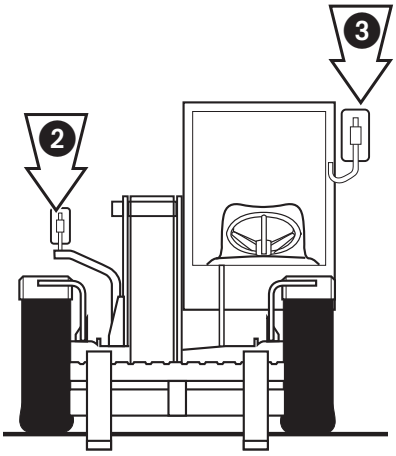
SWITCHING ON THE CAB INTERIOR LAMP

The ceiling light fixture is fixed to the rear top strut of the cab. The relevant lamp is switched on/off by switch.

ADJUSTING THE REAR VIEW MIRRORS

The machine is fitted with two rear view mirrors:

- The right rear view mirror **2** is located on a special supporting bracket in advanced position and allows checking the area behind the machine, on the right-hand side. To adjust its position, manually rotate the joint it is fitted with.
- The left rear view mirror **3** is placed on the left upper post of the windscreen and allows checking the area behind the machine, on the left- hand side. To adjust its position, manually rotate the joint it is fitted with.

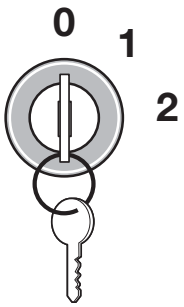


Operating Instructions

■ STARTING THE ENGINE

For the low temperature starting, see paragraph "**Low Temperature Starting**".

- Engage the parking brake.
- Put the forward/reverse speed selection lever to neutral.
- Step on the gas pedal.
- To start the engine, turn the ignition switch to position **2**. Release the switch when the engine starts. If the engine does not start within 20 seconds, release the key and wait at least 2 minutes before attempting again.



- After the start-up, let the engine run at idle for some seconds before engaging a gear; this allows for a gradual warm up of the engine oil and a better lubrication.
- In case of engine jump-starting, remove the booster cables (see following paragraph).

CAUTION

If the light indicators do not switch off/on when engine is running, immediately stop the machine and find and rectify the fault.

WARNING

Once it has been started, the engine continues to run even if you leave the driving place. DO NOT LEAVE THE DRIVING PLACE BEFORE HAVING SHUT THE ENGINE DOWN, LOWERED THE BOOM TO THE GROUND, TURNED THE SPEED SWITCH TO THE NEUTRAL POSITION AND ENGAGED THE PARKING BRAKE.

Engine cannot be started if the speed switch is not in the neutral position.

■ JUMP-STARTING THE ENGINE

CAUTION

Do not start the engine using a quick charge booster to avoid any damage to the electronic boards.

DANGER

When jump-starting the engine through the battery of another machine, make sure that the two vehicles cannot collide to prevent formation of sparks. Batteries give off a flammable gas and sparks may burn it and cause an explosion

Do not smoke when checking the electrolyte level.

Keep any metal object like buckles, watch straps, etc. clear of the battery positive (+) terminal. These elements can short between the terminal and nearby metal work and the operator can get burned.

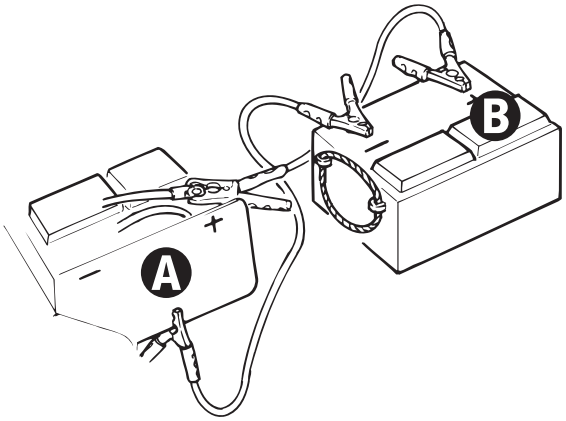
The booster supply must have the same rated voltage and output of the battery installed on the handler.

To jump-start the engine:

- Turn any users off by the special control levers.
- Put the gear lever to neutral and engage the parking brake.
- Ensure the machine battery **A** is connected to the frame earth, the terminals are well tightened and the electrolyte level is regular.

Operating Instructions

- Connect the two batteries as shown in the figure. Connect first the positive terminals of the two batteries, then the negative terminal of the booster supply **B** to the machine frame earth.
- If the booster supply is installed on a second vehicle, make sure that the latter does not touch the handler. **To avoid damage to the electronic instruments of the machine, the engine of the machine where the booster supply is installed, must be stopped.**



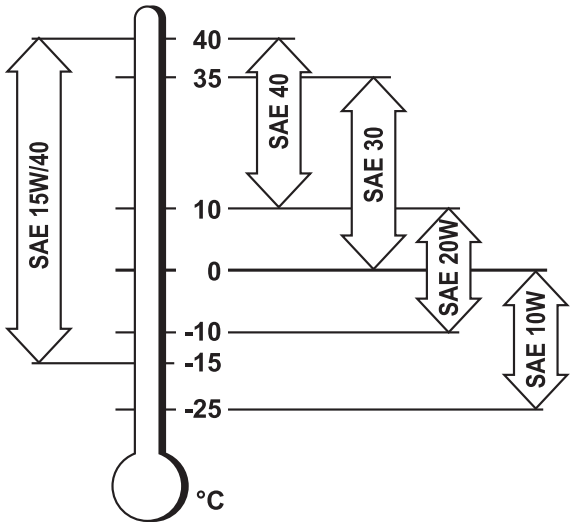
- Turn the ignition key and start the handler.
- Disconnect the cables. Remove first the negative terminal from the frame earth, then from the booster supply. Disconnect the positive terminal from the machine battery, then from the booster supply.

DANGER

Use only a 12V battery; other devices like battery chargers, etc. may cause an explosion of the battery or result in damage to the electrical system.

■ LOW TEMPERATURE STARTING

In case of cold starting, use an oil with a SAE viscosity adequate to the ambient temperature.
Please refer to the engine use and maintenance manual.
The machine is supplied with oil SAE 15W/40.



To start the engine from cold, proceed as follows:

- Set the forward/back speed lever to neutral position.
- Turn the ignition switch to the glow plugs preheating position and wait until the relevant warning light **11.13** goes off. Step down on the gas pedal and start the engine by turning the ignition switch. Release the switch as soon as the engine fires.
- Let the engine run at idle for a few seconds before putting a gear; this allows for a gradual warm up of the engine oil and a better lubrication.

Operating Instructions

STARTING THE MACHINE

When the engine reaches the running temperature, ensure all parts are in transfer position and the gearbox lever is in neutral. Then, proceed as follows:

- Select the required steering mode.
- Select the required gear (forward or reverse).
- Release the parking brake.
- Slowly step on the gas pedal to start moving off.

WARNING

Do not operate the forward/reverse gear lever when the machine is running. The machine would reverse the running direction abruptly and you could seriously be injured.

STOPPING AND PARKING THE MACHINE

When possible, stop the machine on a dry, level and solid ground. Then:

- Bring the machine to a smooth stop by easing up the gas pedal and stepping down on the brake pedal.
- Set the forward/back speed lever to neutral position.
- Engage the parking brake and ensure its indicator light switches on.
- Release the service brake pedal.
- Rest the attachment coupled to the boom flat on the ground.
- Rotate the ignition key to "**0**" and remove the key.
- Leave the driving cab and lock the cab door.

WARNING

Always face the machine when getting off the driving cab; make sure that your hands and shoe soles are clean and dry, and hold to the handholds to prevent falls or slips.

WARNING

Always engage the parking brake after stopping the machine to prevent possible accidental motions of the vehicle.

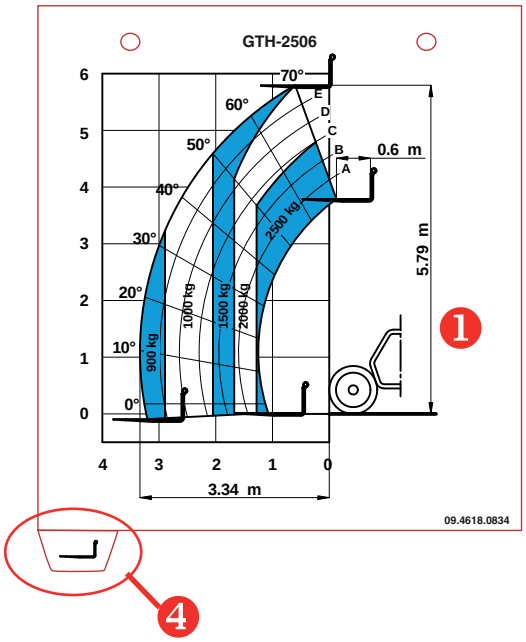
Operating Instructions

■ USING THE LOAD CHARTS

The load charts **1** indicates the maximum permissible load in relation to the boom extension and the type of attachment used. To operate under safe conditions, always refer to these charts.
The extension level of the boom can be checked with the help of the letters (**A**, **B**, **C**, **D**, **E**) painted on the same boom (pos.**3**), while the actual degrees of inclination of the boom are shown by the angle indicator **2.**
All the load charts are placed into a dedicated holder installed in the right side of the cabin, on the top of the dashbord. The tag **4** located at the bottom of each load chart represents the type of attachment used**.**

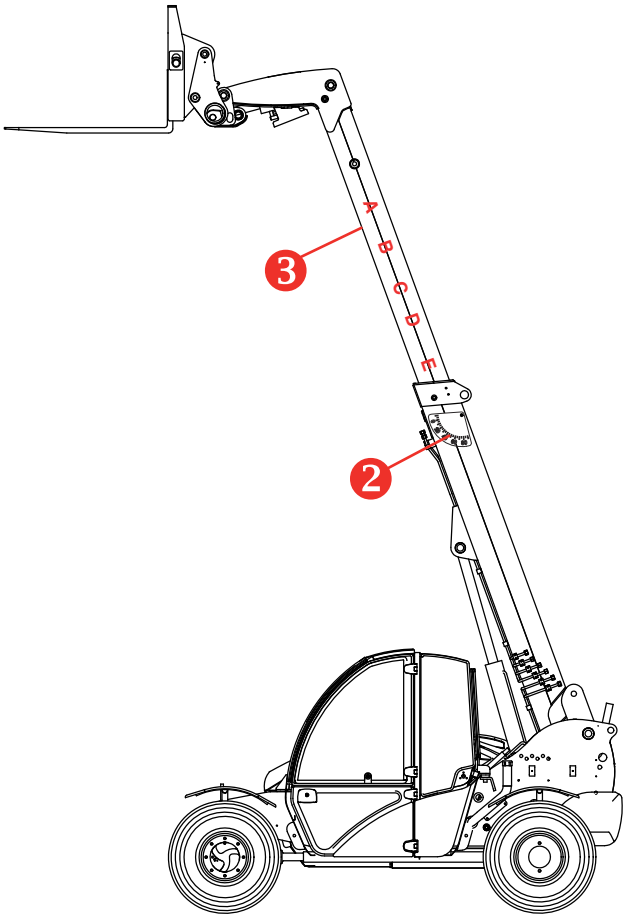
WARNING

The load charts illustrated in this manual are given only as a mere example. To define the payload limits, refer to the load charts applied within the cab of your machine.



WARNING

The load charts applied on the cab windscreen refer to a stationary machine standing on a solid and level ground.
Raise the load some centimetres and check its stability before raising it completely.



Operating Instructions

LOAD LIMITER

On the front top strut of the cab, there is limiter **6** which warns the operator of the variation of stability of the machine and blocks any manoeuvre before the same reaches a critical condition.

Description of the controls

1 Calibration selection button
2 Display
3 Stability indicator with LED-bar
4 Green light - power OK
5 Yellow light - calibration mode
6 Calibration confirmation button
7 Not used
8 Red light - outrigger position
9 Buzzer ON/OFF pushbutton
10 Red light - overload pre-alarm/alarm

The digit on display **2** shows the selected attachment. The user can choose among:

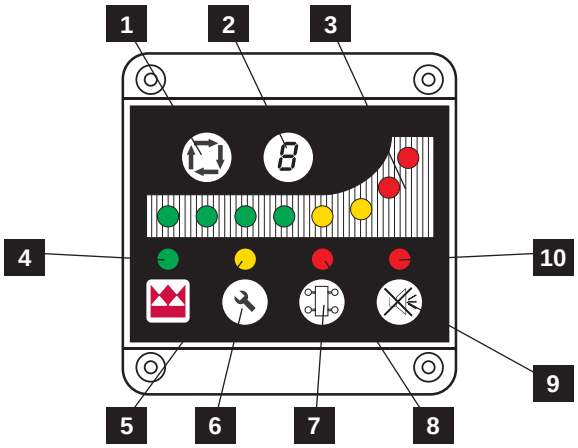
Operation

When power is turned on, light **4** comes on. The display **2** remains off and the monitoring system runs a self-test before displaying the digit corresponding to the used attachment on display **2**. At this time, the system is activated.
During operation, the led-bar **3** lights up gradually depending on the variation of stability.

Green LED's: during normal operation when the percentage of overturning moment is between 0 and 89, these LED's are ON. The machine is stable.

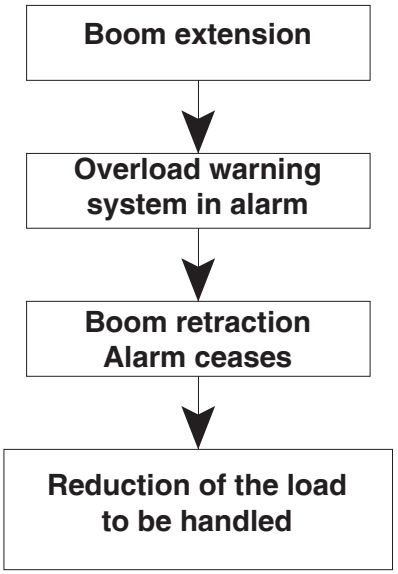
Yellow LED's: they light up when the machine tends to overturn and the percentage of overturning moment with respect to the threshold value is between 90 and 100. The system enters the **pre-alarm** mode, light **10** flashes and the buzzer sounds with an intermittent sound.

Red LED's: risk of overturning: the percentage of overturning moment is above 100 with respect to the threshold value.



The machine enters the **alarm** mode: light **10** is lit, the buzzer sounds continuously and any dangerous manoeuvre is blocked. The operator can only retract the load within safety limits.

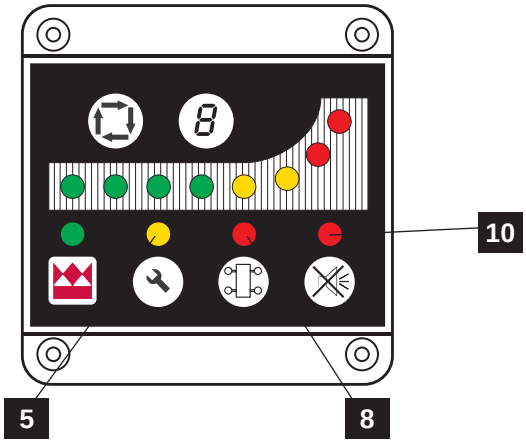
Example of use of the overload warning system



Operating Instructions

■ Alarm codes and resetting

The limiter has diagnostic facilities to aid in the identification of failures of the transducers, breakages of the cables or defects of the electronic system.
When a failure is signalled, the limiter enters the safety mode blocking any dangerous manoeuvres. Lights **5**, **8** and **10** start flashing, the buzzer start sounding and an error message is shown on the display.
The meaning of the error messages is shown in Section "**Faults and Troubleshooting**".



DANGER

Before using the machine, make sure that the first green LED of the overload warning system is ON.
The overload warning system must not be used to check the load going to be lifted: it has only been designed to signal possible unbalances of the machine along its motion axis.
Such unbalances may also be caused by an abrupt operation of the levers during the load handling. If, during work, several indicators light up, operate the levers more smoothly.

■ HANDLING LOADS

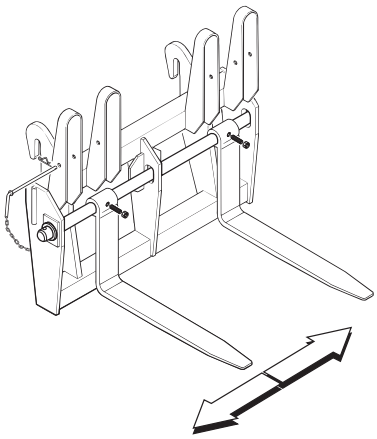
■ Adjusting the forks

With FEM forks (optional)
Forks shall be spaced to suit the load going to be handled. For this purpose:

- Lift the clamping lever of the forks.
- Slide the forks to the desired position, then re-lock the lever.

With floating forks
In the case of floating forks:

- Loosen the nut of the locking screws.
- Raise the forks and slide them on the pivot until correct spacing.
- Lock the screws re-tightening the nut.



DANGER

- ***The centre of gravity of the load must always be halfway between the forks.***
- ***Ensure you exactly know the weight of the load before handling it.***
- ***When extending the boom, do not exceed the payload limit.***
- ***Refer to the payload limits given in the load chart applied on the cab windscreen or in the quick user's guide.***
- ***Space the forks as wide as possible to suit the load being handled.***

Operating Instructions

WORKING PHASES

When forks are correctly spaced, the handler is ready to use.
Work can be subdivided into three different phases: loading, transfer and unloading.

Loading phase

- Approach the load to the handled perpendicularly and check that the machine is level on the inclinometer.
- Insert the forks under the load and raise the load some centimetres.
- Pitch the forks back to retract the load.

Transfer phase

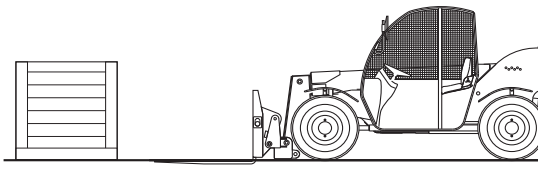
- Do not start or brake abruptly.
- Drive to the unloading point cautiously and keep the load 20÷30 cm from the ground.
- Suit the machine speed to the ground conditions to avoid dangerous jumps, side skids of the vehicle and possible load falls.
- When driving on slopes or ramps, hold the load uphill.

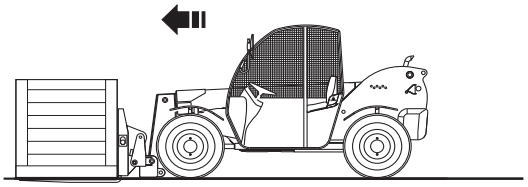
DANGER

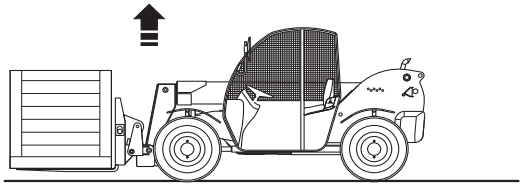
Do not drive on slopes sideways; this wrong manoeuvre is one of the main reasons for accidents due to vehicle overturning.

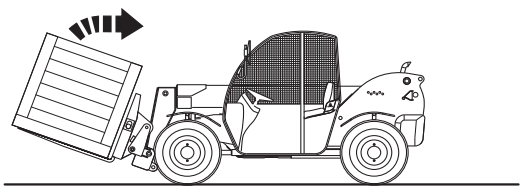
Unloading phase

- Drive to the unloading point with straight wheels and bring the machine to a smooth stop leaving enough space to operate the boom.
- Put the parking brake and set the transmission to neutral.
- Position the load some centimetres above the desired position and set the forks level.
- Lower the load and make sure it is level.
- Carefully withdraw the forks by operating the boom retraction control and, if necessary, raise or lower the boom as forks come out.
- When the forks are clear of the load, set them to transfer position.
- Release the parking brake and start a new working cycle.









Operating Instructions

■ CHANGING THE ATTACHMENT

CAUTION

Use only attachments directly manufactured or recommended by Terexlift and detailed in the Optional attachments" section.
"

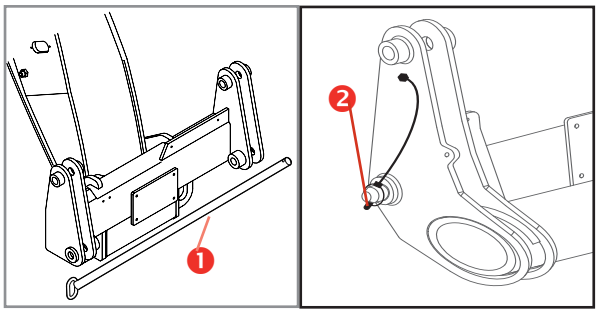
WARNING

After substitution, visually check the attachment is correctly coupled to the boom, before operating the machine. A wrongly coupled attachment may result in damage to persons or things.

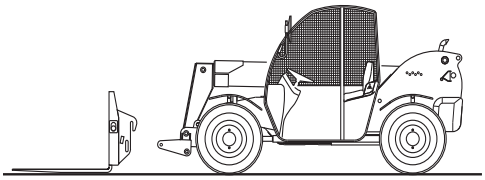
Version with MECHANICAL LOCKING

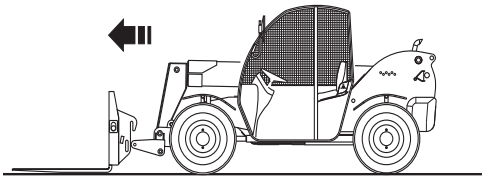
To change an attachment, operate as follows:

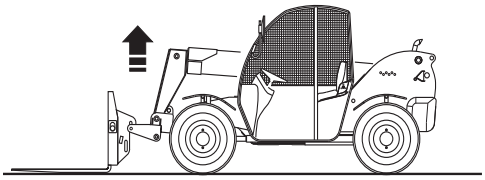
- Drive to the place where you will release the mounted attachment (when possible, a solid and sheltered site).
- Disconnect the quick connectors of the attachment (if any).
- Pull out pin **1** locking the attachment after removing the safety split-pin **2** at its end.

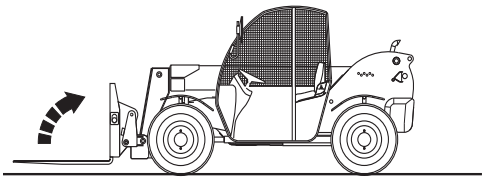


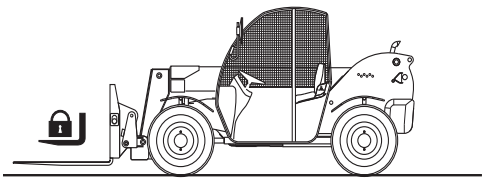
- Rest the attachment flat on the ground.
- Pitch the attachment holding frame forward and lower the boom to release the attachment upper lock.
- Move back with the machine and drive to the new attachment to be coupled.
- Hold the frame pitched forward and hook the upper lock of the new attachment.
- Retract and raise the attachment some centimetres. It will centre automatically on the quick coupling frame.
- Refit pin **1** fixing it with its safety split-pin **2**.
- Re-couple the connectors of the attachment (if any).







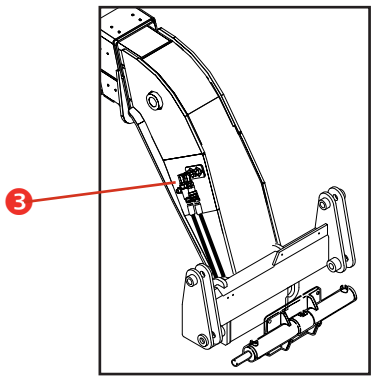




Operating Instructions

Version with HYDRAULIC LOCKING (optional)
To change an attachment, operate as follows:

- Drive to the place where you will release the mounted attachment (when possible, a solid and sheltered site).
- Disconnect the quick connectors of the attachment (if any), and connect the hydraulic locking pipes of the attachments to couplings **3**.



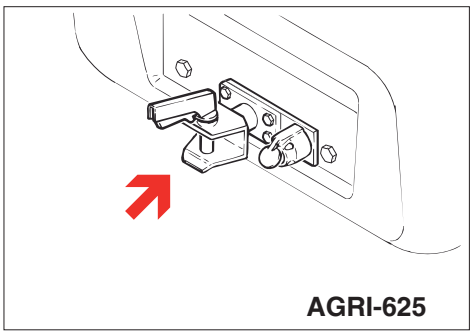
- Rest the attachment flat on the ground.
- Remove the safety pin **2** placed at its end.
- Free the attachment operating the control of the attachment locking/unlocking cylinder
- Pitch the attachment holding frame forward and lower the boom to release the attachment upper lock.
- Move back with the machine and drive to the new attachment to be coupled.
- Hold the frame pitched forward and hook the upper lock of the new attachment.
- Retract and raise the attachment some centimetres. It will centre automatically on the quick coupling frame.
- Operate the attachment locking lever (optional) and secure the attachment in place with safety pin **2** previously removed.
- Re-couple the connectors of the attachment (if any).

■ REAR TOWING HITCH _ ONLY AGRI-625

The machine is equipped with a fixed towing hitch of class **B**.

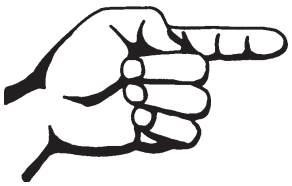
This hitch can tow 2 or 4 axle trailers with a maximum weight of 4000 kg.

Additionally it can be used for towing two-wheel carts with a maximum weight of 1500 kg.



WARNING

- ***Do not tow too heavy trailers or loads.***
- ***The load on the drawbar must never be higher than 500 kg.***
- ***Avoid abrupt starts due to the high risks of rearing.***
- ***For your safety, do not tow trailers without an independent braking system.***
- ***Before moving back with the machine to hook the trailer, check that no one and nothing is between the machine and the trailer. The persons given the task of signalling must keep a safe distance and in a well visible position for the operator in the cab.***



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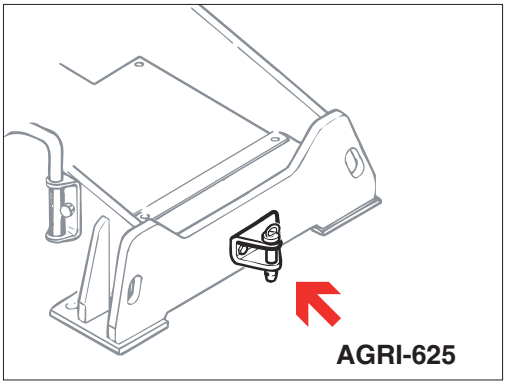
Transporting The Machine

MOVING A DISABLED MACHINE

Tow the machine only when no alternative is possible, since this operation may result in serious damage to the transmission. When possible, repair the machine on site.
When the machine shall absolutely be towed:

- Unlock the parking brake.
- Tow the machine for short distances and at a low speed only (less than 5 km/h).
- Use a rigid drawbar.
- Select the two-wheel steer.
- Set the forward/back speed lever to neutral position.
- Raise the front wheels of the machine.
- When possible, start the engine and use the hydraulic drive and the braking system.

In the AGRI-625 model, there is a front towing hitch to be used to tow the machine.



AGRI-625

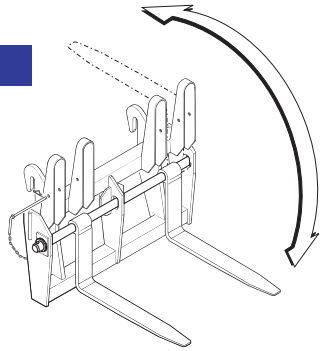
ROAD OR SITE TRANSFER

When travelling on public roads, strictly obey the local or national road traffic regulations.
Besides, take into account the following general precautions:

- Align the rear wheels.
- Select the two-wheel steering setting.
- Set the **Road/Jobsite switch 21** to "ROAD".
- Cover the teeth of the conventional forks with the special guard; or withdraw the floating forks.

NOTICE

With the floating forks pitched back, do not move the fork pitching cylinder as the machine could suffer from damage.



- Retract boom and attachment to transfer position.
- Start the engine: the flashing flashing beacon will switch on automatically.
- The transfer speed of the vehicle will depend on the engine rpm and the position of the control lever.

NOTICE

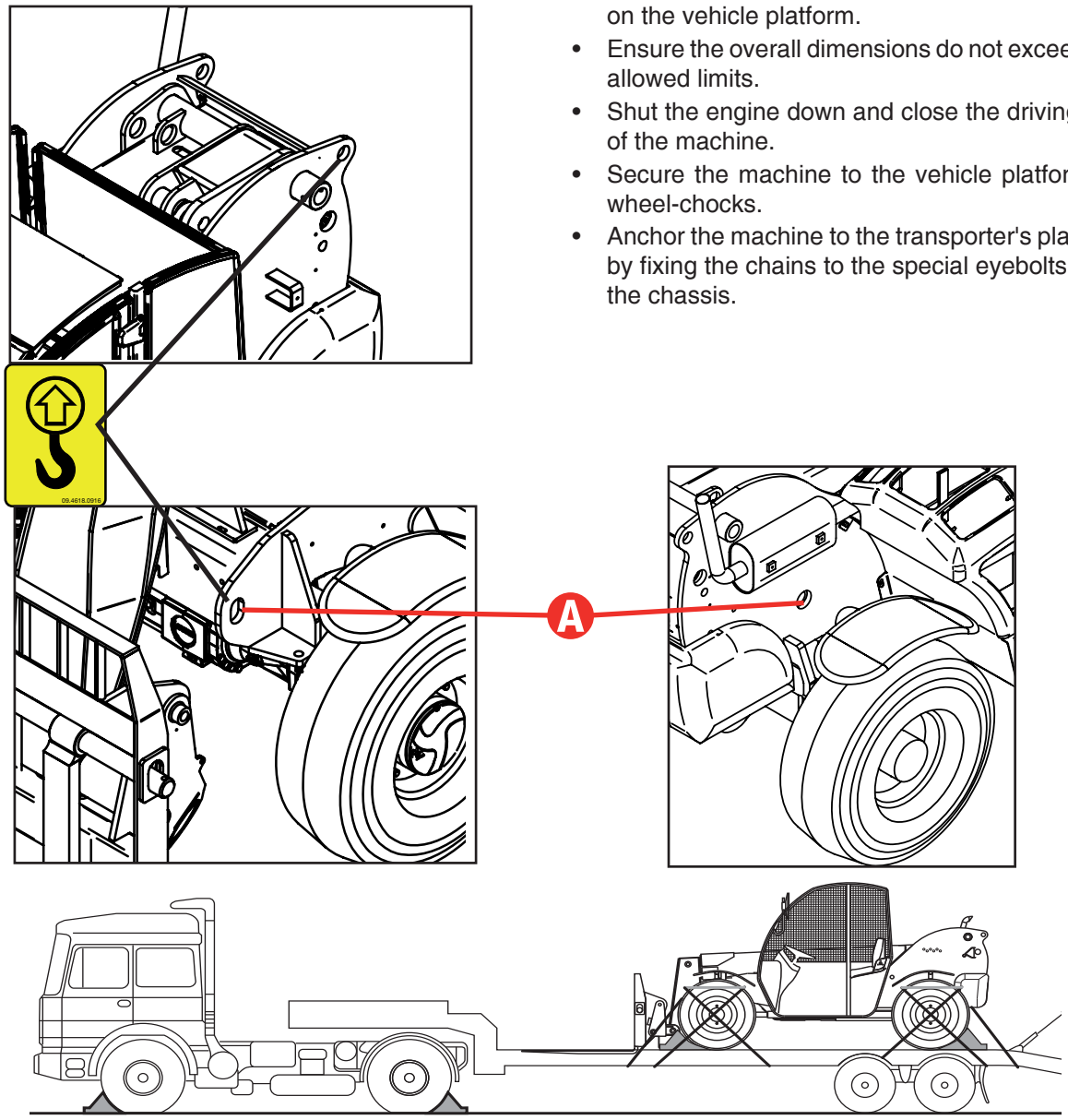
Public road circulation is allowed only for transferring an unloaded machine.
Do not use the machine to tow trailers.

Transporting The Machine

■ LIFTING THE MACHINE

When the machine shall be lifted, use only means having a suitable capacity. The characteristic data are detailed in the relevant chapter of this manual and on the identification plate.

For the machine lifting, anchor the chains to the special lugs on the machine (marked with the decal below).



■ TRANSPORTING THE MACHINE ON OTHER VEHICLES

To transport the machine on another vehicle, follow the steps below:

- Ensure ramps are correctly positioned.
- Retract the boom to transfer position.
- Carefully drive the machine onto the transporting vehicle.
- Put the parking brake and rest the attachment flat on the vehicle platform.
- Ensure the overall dimensions do not exceed the allowed limits.
- Shut the engine down and close the driving cab of the machine.
- Secure the machine to the vehicle platform by wheel-chocks.
- Anchor the machine to the transporter's platform by fixing the chains to the special eyebolts **A** on the chassis.

Transporting The Machine

PARKING AND STORAGE

Short inactivity

Always park the machine in a safe way after a working day, a shift and at night.
Take all precautions to prevent damage to those persons who will approach the machine while stationary:

- Park the machine so that it does not hinder other operations.
- Lower the boom fitted with attachment on the ground.
- Disengage the transmission and put the parking brake.
- Remove the key from the ignition switch and lock the cab door.

CAUTION

Leaving a battery connected can result in shorts and, as a consequence, in a fire.

Machine storage

In case of extended inactivity of the machine, follow the above precautions. Additionally:

- Wash the machine thoroughly. For a better cleaning, remove grills and protection casings.
- Carefully dry all machine parts by blowing some compressed air.
- Lubricate the machine thoroughly.
- Do a walk-around inspection and replace any worn or damaged part.
- Re-paint any worn or damaged part.
- Remove the battery, smear its terminals with vaseline and store it in a dry place. Battery can be used for other purposes. Otherwise, periodically check its charge level.
- Refuel the tank to prevent internal oxidation.
- Store the machine in a sheltered and well-ventilated place.
- Start the engine for about 10 minutes at least once a month.
- When weather is particularly cold, empty the radiator.

NOTICE

Always remember that the ordinary maintenance must be carried out even during the machine inactivity. Pay particular attention to the fluid levels and to those parts subject to ageing. Before re-starting the machine, carry out an extraordinary maintenance and carefully check all mechanical, hydraulic and electrical components.

Transporting The Machine

■ CLEANING AND WASHING THE MACHINE

Clean the machine in accordance with the following instructions:

- Remove any oil or grease traces with a dry solvent or a volatile mineral alcohol
- Before assembling a new part, remove any protection product (rust-preventer, grease, wax etc.).
- Remove any trace of rust from metal parts with some emery cloth before smearing the part with a protection product (rust-preventer, paint, oil etc.).

⚠CAUTION

Do not use water at high pressure for washing the machine and especially the main valve, the solenoid valves and electrical parts.

External washing

Before washing the machine, check that the engine is shut down and the doors and windows are closed. Do not, at any times, use fuel to clean the machine. Use water or some steam. In cold climates, dry the locks after washing or smear them with an antifreeze.

Before using the machine again, check its conditions.

Internal washing

Wash the machine interior with some water and a sponge. Do not use water at high pressure. After washing, dry with a clean cloth.

Washing the engine

Before washing the engine, protect the air intake filter to prevent water from entering the circuit.

⚠CAUTION

If the machine shall be used in a marine or equivalent environment, protect it against salt deposits with an adequate treatment against saltiness to prevent rust formation.

■ MACHINE DISPOSAL

PROTECT THE ENVIRONMENT

At the end of the machine life, call in a specialised firm to dispose of it in compliance with the local or national regulations.

■ Battery disposal

PROTECT THE ENVIRONMENT

Used lead-acid batteries cannot be disposed of as normal industrial solid wastes. Because of the presence of harmful substances, they must be collected, eliminated and/or recycled in accordance with the laws of the UE.

Used batteries must be kept in a dry and confined place. Make sure the battery is dry and the cell plugs are tight. Place a sign on the battery to warn of not using it. If before disposal the battery is left in the open air, it will be necessary to dry, smear the box and the elements with a coat of grease and tighten the plugs. Do not rest the battery on the ground; it is always advisable to rest it on a pallet and cover it. The disposal of batteries shall be as rapid as possible.

Maintenance

Observe and obey:



* The operator can only perform the routine maintenance operations envisaged in this manual.
* Scheduled maintenance procedures shall be completed by qualified technical personnel according to the manufacturer's specifications.

Maintenance symbol legend:

The following symbols are used in this manual to help you understand better the instructions provided. When one or more symbols appear at the beginning of a maintenance procedure, they indicate the following:



Indicates that tools are required to perform the procedure.



Indicates that new parts are required to perform the procedure.



Indicates that a cold engine is required to perform the procedure.



SERVICE INTERVAL

Running-in _____

Ordinary _____

Indicates the time interval for the maintenance jobs expressed in working hours.

INTRODUCTION

A thorough and regular maintenance keeps the machine in a safe and efficient working condition.

For this reason, it is advisable to wash, grease and service the machine properly, especially after having worked under particular conditions (muddy or dusty environments, heavy operations, etc.).

Always ensure all machine components are in good condition. Check for oil leaks or loosening of guards, and make sure that the safety devices are efficient. In case of defects, find and rectify them before using the machine again.

Not respecting the ordinary maintenance schedule of this manual automatically voids TEREXLIFT warranty.

NOTICE

For the engine maintenance, please refer to the specific Operator handbook supplied with the machine.

Maintenance

LUBRICANTS - HEALTH AND SAFETY PRECAUTIONS

Health
A prolonged skin contact with oil can cause irritation. Use rubber gloves and protective goggles. After handling oil, carefully wash your hands with soap and water.

Storage
Always keep lubricants in a closed place, out of the children's reach. Never store lubricants on the open air and without a label indicating their contents.

Disposal
New or exhausted oil is always polluting! Never drain oil on the ground. Store new oil in a suitable warehouse. Pour exhausted oil into cans and deliver them to specialised firms for disposal.

Oil leaks
In case of accidental oil leaks, cover with sand or type-approved granulate. Then scrape off and dispose of it as chemical waste.

First aid

Eyes : In case of accidental contact with the eyes, wash with fresh water. If the irritation persists, seek medical advice.

Intake : In case of oil intake, do not induce vomiting, but seek medical advice.

Skin : In case of a prolonged contact, wash with soap and water.

Fire
In case of fire, use carbon dioxide, dry chemical or foam extinguishers. Do not use water.

Maintenance

ORDINARY MAINTENANCE

A wrong or neglected maintenance can result in possible risks for both operator and bystanders. Make sure maintenance and lubrication are carried out according to the manufacturer's instructions to keep the machine safe and efficient.
The maintenance interventions are based on the machine working hours. Regularly check the hour-meter and keep it in good conditions to define the maintenance intervals correctly. Make sure any defect detected during the maintenance is promptly rectified before using the machine.

CAUTION

All "▲" marked operations must be carried out by a skilled technician.

During the first 10 working hours

1. Check the oil level within reduction gears, power divider and differential gears
2. Regularly check the tightening of the wheel bolts
3. Check the tightening of all bolts and nuts
4. Check the couplings for oil leaks

Every 10 working hours or daily

1. Check the engine oil level
2. Clean the air suction filter
3. Clean the radiator, if necessary
4. Check the hydraulic oil level in the tank
5. Check the greasing of the boom section pads
6. Grease the attachment holding frame
7. Grease all joints of the boom, the rear axle shaft joint, the transmission shafts, the front and rear axles and any equipment of the machine
8. Check the efficiency of the lighting electric system
9. Check the efficiency of braking system and parking brake
10. Check the efficiency of the steering selection system
11. Check the efficiency of the fork balancing system.

Every 50 working hours or weekly

Jobs to be done in addition to those above

1. Check the tension of the alternator belt.
2. Check the tyre inflation.
3. Check the tightening of the wheel nuts.
4. Check the tightening of the Cardan shaft screws.

Every 250 working hours or monthly

Jobs to be done in addition to those above

1. Change the engine oil and relevant filter
2. Check the oil level in the front and rear differential gears and the reducer
3. Check the oil level in the four wheel reduction gears
4. Check the condition of the canister of the engine air filter; renew the canister if necessary
5. Check the clamping of the cableheads to the battery terminals
6. Check the air suction hose between engine and filter
7. Check the cylinder chromium-plated rods
8. Check the hydraulic lines are not worn because of rubbing against the frame or other mechanical components
9. Check the electric cables do not rub against the frame or other mechanical components
10. ▲ Check the wear of the sliding pads of the boom sections.
11. ▲Adjust the play of the sliding pads of the boom sections.
12. Remove any grease from the boom, then re-grease the sliding parts of the boom sections.
13. Check the level of the battery electrolyte.

Every 3 working months

Jobs to be done in addition to those above

1. Check the efficiency of the block valves.

Maintenance

Every 500 working hours or every six months

Jobs to be done in addition to those above

1. Visually check the smoke quantity evacuated from the engine exhaust.
2. Check the tightening of the engine fixing screws.
3. Check the tightening of the cab fixing screws.
4. Check the backlash between pins and bushings in all joints.
5. Change the hydraulic oil filter in the tank.
6. Have the hydraulic system checked by a skilled technician.
7. Change the main cartridge of the engine air filter.
8. Change the hydraulic oil filter of the transmission
9. Clean or replace, if necessary, the air filter in the cab.

Every 500 working hours or yearly

Jobs to be done in addition to those above

1. Change the engine oil and renew the fuel filter.

Every 1000 working hours or yearly

Jobs to be done in addition to those above

1. Change the oil in the front and rear differential units and in the power divider
2. Change the oil in the four wheel reduction gears.
3. Change the hydraulic oil.

OIL CHANGE SCHEDULE

	Job	Operating hours *	Service interval *	Oil type
Engine	Oil level check	10	daily	SHELL RIMULA 15W-40 (API CH-4/CG-4/CF-4/CF; ACEA E3; MB228.3)
	First change	500	-	
	Subsequent changes	500	yearly	
Axles and power divider	Oil level check	250	monthly	TRACTORENAULT THFI 208 LF SAE 80W API GL4 / FORD M2C 86B Massey Ferguson M1135
	First change	-	-	
	Subsequent changes	1000	yearly	
Hydraulic oil	Oil level check	10	daily	SHELL TELLUS T 46 DENISON HF-1, DIN 51524 part 2 & 3
	First change	-	-	
	Subsequent changes	1000	yearly	

* whichever occurs first.

Maintenance

MAINTENANCE INTERVENTIONS

WARNING

All maintenance interventions must be carried out with engine stopped, parking brake engaged, working attachments flat on the ground and gear lever in neutral.

WARNING

When raising a component for maintenance purposes, secure it in a safe way before any maintenance intervention.

WARNING

Any intervention on the hydraulic circuit must be carried out by skilled personnel.
The hydraulic circuit of this machine is fitted with pressure accumulators. You and others could be seriously injured if accumulators are not completely depressurised.
For this purpose, shut the engine down and step on the brake pedal 8÷10 times.

WARNING

Before any operation on hydraulic lines or components, make sure there is no residual pressure. For this purpose, stop the engine, engage the parking brake and operate the control levers of the main valve in both working directions (alternately) to depressurise the hydraulic circuit.

CAUTION

High pressure lines must be replaced by qualified personnel only.
Any foreign matters entering the closed circuit may result in a sudden deterioration of the transmission.

CAUTION

The qualified staff charged with the maintenance of the hydraulic circuit must clean all areas around with care before any intervention.

PROTECT THE ENVIRONMENT

The handling and disposing of used oils can be ruled by local or national regulations. Address to authorised centres.

Maintenance

■ ACCESS TO THE ENGINE COMPARTMENT

For any operation within the engine compartment, open the protection bonnet.
Hood is equipped with lock & key and a supporting rod that holds it in position.
From the engine compartment, you get access to:

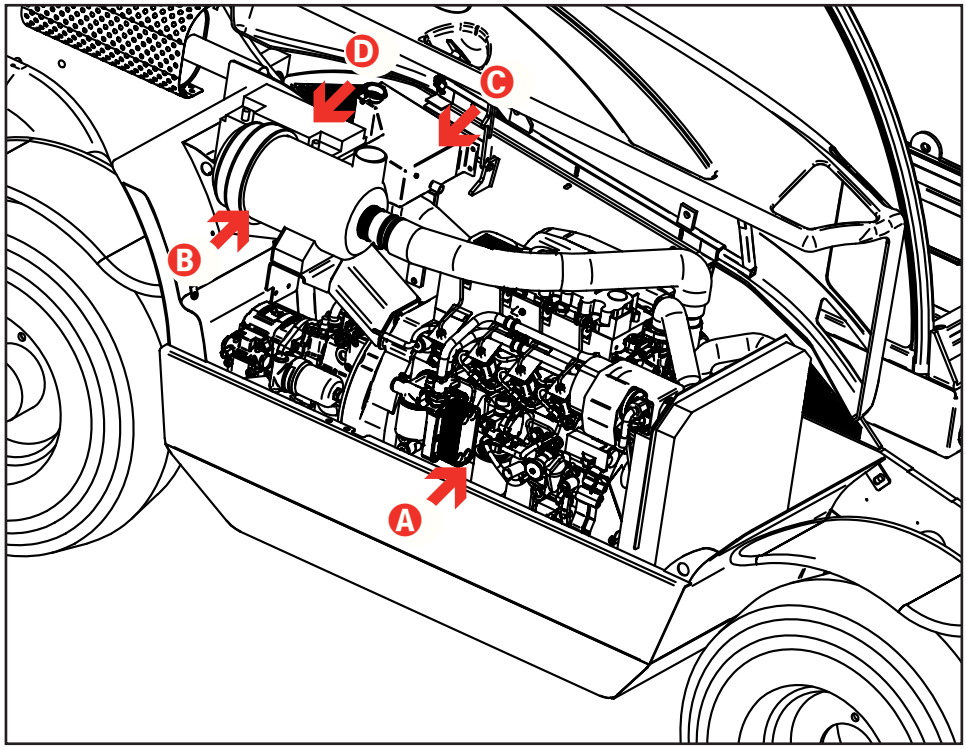
- Thermal engine **A**
- Engine air filter **B**
- Radiator fluid compensation cup **C**
- Battery **D**

To get access to the engine compartment:

- Shut the engine down and put the parking brake.
- Unlock and raise the hatch with handle.

DANGER

Take all precautions when approaching the engine compartment. Some parts of the engine may be very hot. Always use protective gloves.



Maintenance

■ ENGINE AIR FILTER

Clean the engine air filter and replace the elements, when necessary.

1 Cleaning and changing the outer element:

- Shut the engine down and engage the parking brake.
- Unlatch the fasteners **A** and remove cover **B**
- Pull out the filter cartridge **C**.
- Clean the filter bowl.
- Dry clean the cartridge (at max. 6 bar pressure) and direct the air jet from inside to outside.
- Check the filter element for cracks by introducing a lamp inside.
- Refit the cartridge and make sure it is properly positioned.
- Close cover **B** and lock in place with fasteners **A**.

CAUTION

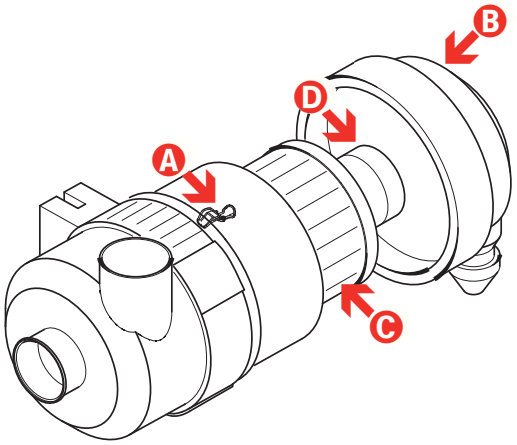
As soon as the warning lamp 11.3 on the cab dashboard switches on, replace the outer element.
Never wash the cartridge with water or solvents.

2 ***Changing the internal element***

- See step **1** for removing the outer element.
- Extract the internal cartridge **D**.
- Clean the filter bowl.
- Mount the new element and make sure it is correctly positioned.
- Fit the main filter and the cap as described in point **1**.

CAUTION

The inner element should be replaced every two times the outer element is replaced.
Never wash the cartridge with water or solvents.



SERVICE INTERVAL

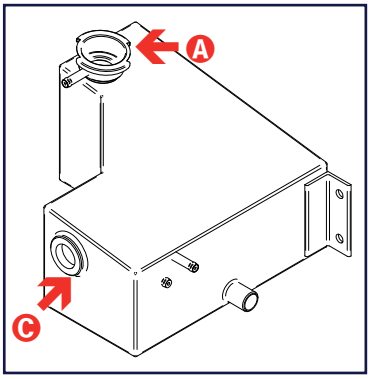
Running-in	None
Cleaning	Every 10 hours
Outer element change	Every 500 hours
Inner element change	Every 1000 hours

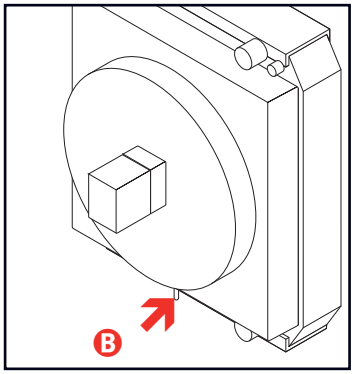
Maintenance

ENGINE COOLING SYSTEM

DANGER

When the coolant is hot, the cooling system is under pressure. With warm engine, loosen the radiator plug slowly and carefully, without removing it, to drain the pressure. Use protection gloves and keep your face at a safe distance.





- Weekly check the coolant level through the level window **C**, before starting working (when fluid is cold).
- When necessary, add clean water or an antifreeze mixture through cap **A**.
- Change the antifreeze mixture every two years.
  To drain the antifreeze:
  - Let the engine cool down
  - Unscrew the plug **B** at the bottom of the radiator or disconnect the rubber hose, if no plug is present. Allow the coolant to flow out into a special container.
  - Refit the hose and pour new antifreeze (50% water-antifreeze). This proportion will provide protection up to -38°C.
- Daily clean the radiator grille using a brush with hard bristles or compressed air at a max pressure of 6 bar.





SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **Every 50 hours**

On delivery, the machine is filled with a cooling mixture consisting of 50% water and 50% anti-freeze.

TEREX PRO COOL
Protection against boiling / freezing

Product %	Freezing point	Boiling point
33	-17°C	123°C
40	-24°C	126°C
50	**-36°C**	***128°C***
70	-67°C	135°C

Maintenance

CHECKING THE OIL LEVEL IN THE TANK

DANGER

Fine jets of hydraulic oil under pressure can penetrate the skin. Do not use your fingers, but a piece of cardboard to detect oil leaks.

Visually check the hydraulic oil level through level **A** located on the reservoir and visible through the slot on the right side of the chassis.

When necessary, add new oil through filler **B**.

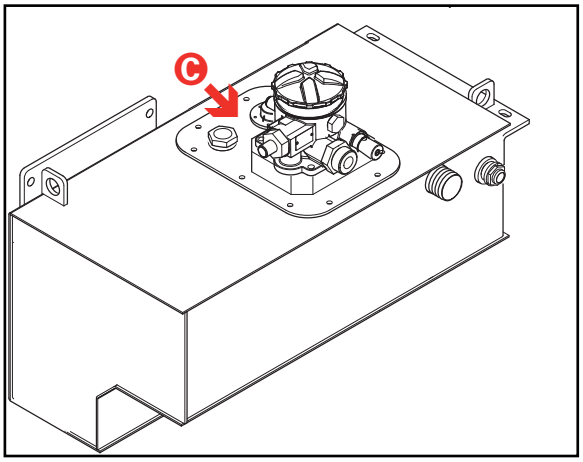
SERVICE INTERVAL

Running-in _____ **Within the first 10 hours**

Ordinary _____ **Every 50 hours**

PROTECT THE ENVIRONMENT

The handling and disposing of used oils can be ruled by local or national regulations. Address to authorised centres.



CHANGING THE HYDRAULIC OIL

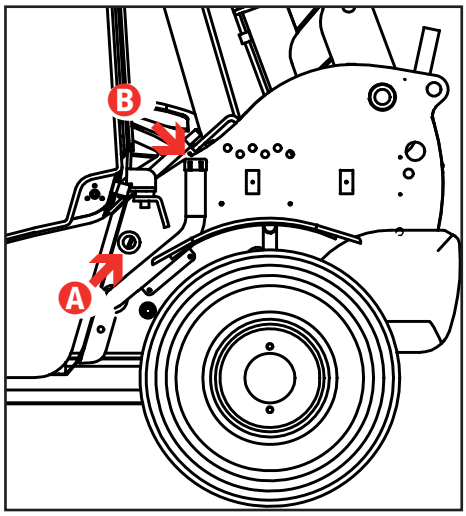
To change the hydraulic oil, proceed as follows:

1. Stop the machine on a level ground and make sure the parking brake is engaged.
2. Release the pressure from the hydraulic circuit.
3. Place a container of suitable size under the drain plug, placed in the lower part of the reservoir, and collect any oil leaks.
4. Remove the drain plug and allow oil to flow out into the container.
5. Remove the inspection cover of tank **C**.
6. Carefully wash the tank with Diesel oil and blow a jet of compressed air.
7. Refit the drain plug and the inspection cover.
8. Add new oil by making sure that it matches the recommended type until it is level with **A**.

SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **Every 1000 hours**

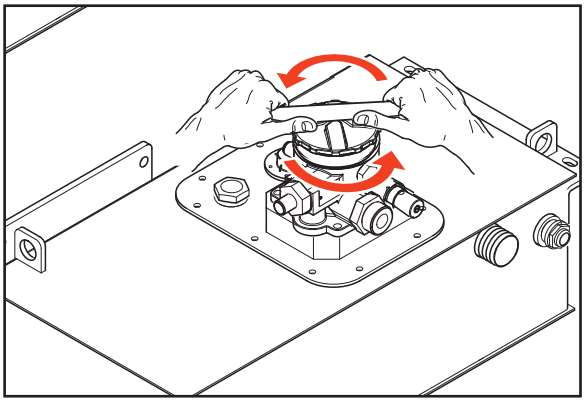


Maintenance

■ CHANGING THE OIL FILTER CARTRIDGE

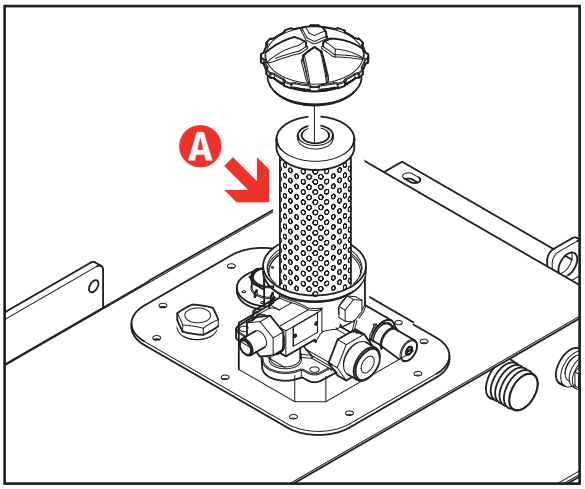
To change the hydraulic oil filter element, proceed as follows:

1 Stop the machine on a level ground and engage the parking brake.
2 Place a container of suitable size under the filter to collect any oil leaks.
3 Remove the filter cover to get access to the filter element **A**.
4 Change the filter element, then, before fitting a new one, thoroughly clean and grease both seat and gasket.
5 Refit and tighten the filter cover.



CAUTION

The hydraulic oil filter cartridge shall be replaced as soon as the clogging indicator light on the control board comes on (see par.* Controls and instruments*).



CAUTION

Hydraulic oil filter canisters cannot be cleaned or washed and refitted.
They must be replaced with new ones of the type recommended by the manufacturer.

PROTECT THE ENVIRONMENT

The handling and disposing of used oils may be ruled by local or national regulations. Address to authorised centres.

SERVICE INTERVAL

Running-in	**None**
Ordinary	**Every 500 hours**

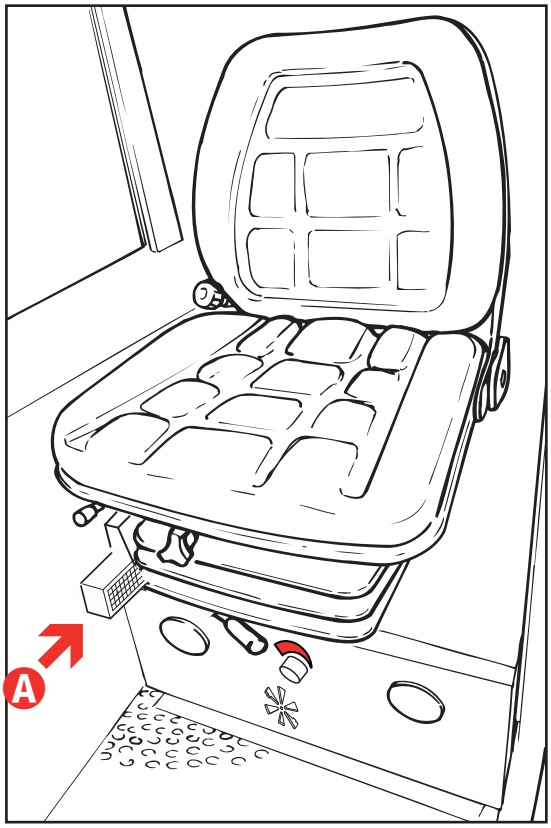
Maintenance

CAB AIR FILTER

Every six months clean the air filter in the cab. Replace the cartridge if the filtering cloth is damged.

*1 **Cleaning and changing the cartridge**:*

- Shut the engine down and engage the parking brake.
- Pull filter **A** out of the housing accessible from the inside of the cab.
- Clean the filter bowl.
- Clean the filter cartridge by beating it against a piece of wood. Replace the cartridge if damaged.



CAUTION

Paper filters must never be cleaned using compressed air or washed with water and/or solvents.

Maintenance

■ OIL LEVEL IN THE DIFFERENTIAL GEARS

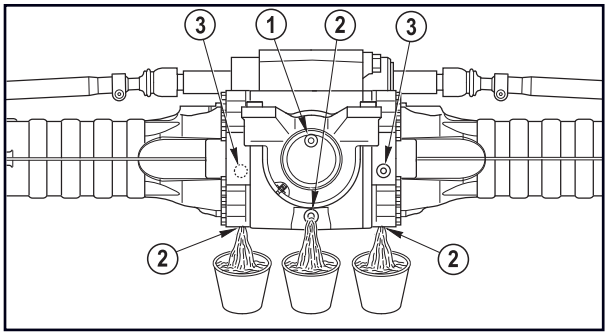
To check the oil level in the front and rear differential gears:

- Stop the machine on a level ground and engage the parking brake.
- Loosen level plug ③ and check if oil is level with the hole.
- If necessary, top-up through hole ① until oil comes out from hole ③.
- Refit and tighten plugs ③ and ①.

To change the oil:

- Place a container of suitable size under drain plug ②.
- Loosen the drain plug, the level plug ③ and the filler ① and allow oil to flow out from the reduction gear.
- Refit and tighten drain plug ②.
- Add new oil through the filler until it is level with hole ①.
- Refit and tighten plugs ③ and ①.

①	***Filling plug***
②	***Drain plug***
③	***Level plug***



SERVICE INTERVAL

Running-in _____ **Within the first 10 hours**

Ordinary _____ **Every 250 hours**

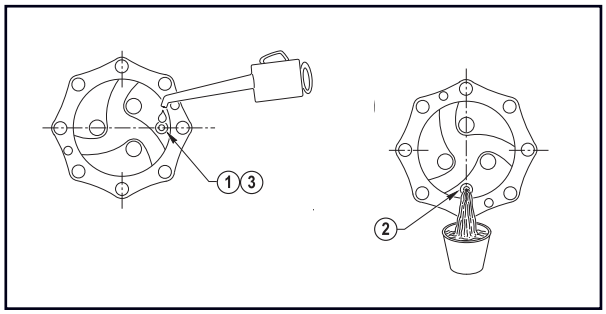
■ OIL LEVEL IN THE (front/rear) WHEEL REDUCTION GEARS

To check the oil level within the wheel reduction gears:

- Stop the machine on a level ground and ensure the parking brake is engaged and plug finds on the horizontal axis.
- Clean the plug all around, then remove it and check if oil is level with the hole.
- If necessary, add new oil through hole until it is level.
- Refit the plug.

To change the oil:

- Stop the machine and ensure the plug is oriented along the vertical axis.
- Place a container of suitable size under the reduction gear plug.
- Unscrew plug and drain any oil from the reduction gear.
- Rotate the wheel by 90° until the plug finds again on the horizontal axis.
- Add new oil through hole ①.
- Refit and tighten plug.



SERVICE INTERVAL

Running-in _____ **Within the first 10 hours**

Ordinary _____ **Every 250 hours**

Maintenance

OIL LEVEL IN THE POWER DIVIDER GEARBOX

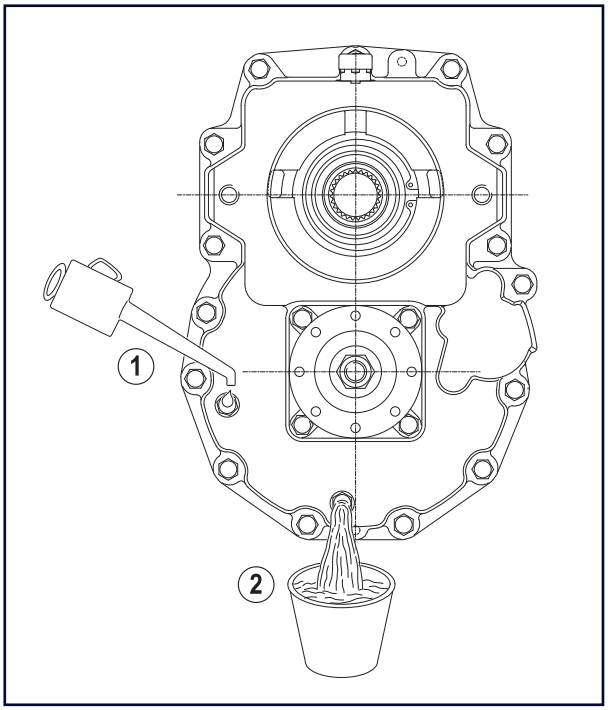
To check the oil level in the power diver gearbox:

- Stop the machine on a level ground and make sure the parking brake is engaged.
- Clean level plug ① all around.
- Remove the plug and check if oil is level with the hole.
- When necessary, add new oil through plug ① until it is level with the hole.
- Refit and tighten the plug.

To change the oil:

- Place a container of suitable size under the drain plug.
- Remove the plug ①.
- Remove the drain plug ② and empty the power divider gearbox.
- Refit and tighten the drain plug ②.
- Pour in new oil through the filler ① placed at the top of the reduction gear of the power divider. Stop when oil is level with hole ①.
- Refit and tighten plug ①.

① ***Filling plug***
② ***Drain plug***



SERVICE INTERVAL

Running-in _____ **Within the first 10 hours**

Ordinary _____ **Every 250 hours**

Maintenance

GREASING

CAUTION

Before injecting grease into the greasers, thoroughly clean them to avoid that mud, dust or other matters can mix with the lubricant and reduce or annihilate the lubrication effect. Remove any old grease with a degreaser from the telescopes before smearing them with new grease.

Regularly grease the machine to grant it efficient conditions and a long life.

By means of a pump, inject grease into the special greasers.

As the fresh grease comes out, stop the operation.

The greasing points are shown in the following figures:

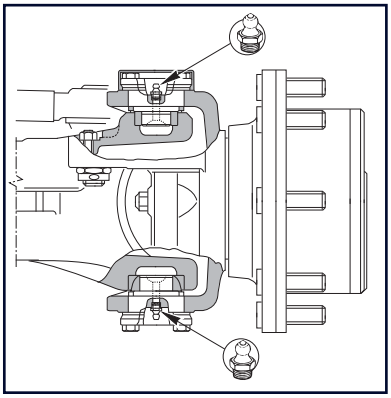
- the symbol  represents the points to be greased by a pump
- the symbol  represents the points to be greased by a brush.

CAUTION

Use only PTFE INTERFLON FIN GREASE LS 2 to lubricate the sliding parts of the telescopic section. Observe the following schedule:

- ***After the first 50 operating hours (1 week)***
- ***After the first 250 operating hours (1 month)***
- ***Every 1000 operating hours (6 months)***

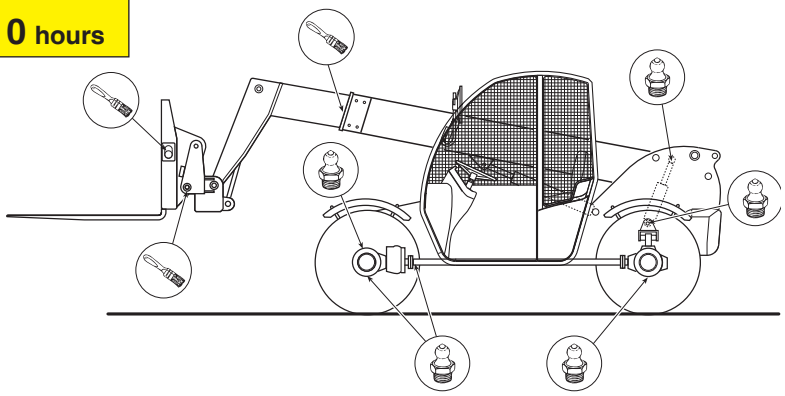
Remove any old grease from the boom and smear the sliding area of the blocks with a thin coat of grease.



SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **Every 10 hours**



Maintenance

TYRES AND WHEELS

Over-inflated tyres can burst.

Overheated can burst. Do not weld the wheel rims. For any repair work, call in a qualified technician.

OKAY WRONG



For the tyre inflation or substitution, please refer to the table below:

	GTH-2506 AGRI-625
Dimensions (front and rear)	12-16.5
P.R. (or load index)	10 pr
Rim	9.75x16.5
Wheel disc	8 holes DIN 70361
Pressure bar/Psi	4.5/65

On new machines, and when a wheel has been disassembled or replaced, check the nut torque of the wheels every 2 hours until they stay correct.

Torque: 400 N/m.

Always use tyres having the dimensions indicated in the vehicle registration card.

SERVICE INTERVAL

Running-in _____ **Within the first 10 hours**

Ordinary _____ **Every 250 hours**

BRAKES

For any intervention on the braking system (adjustment and/or substitution of the brake discs) address to the TEREXLIFT Technical Assistance Service or the nearest TEREXLIFT authorised workshop.

Maintenance

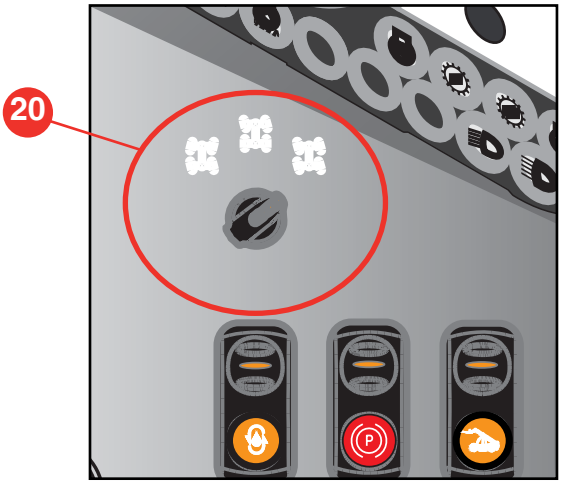
SHAFTING ALIGNMENT

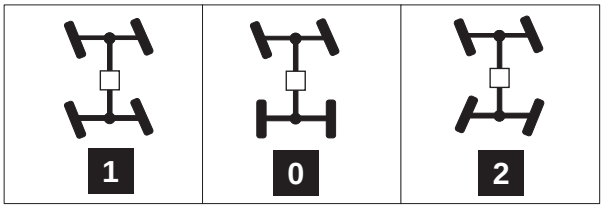
During operation, the alignment of the front and rear axles of the machine can be subject to variations. This can depend on an oil blow-by from the steering control circuit, or on a steering of both axles when front and rear wheels are not perfectly aligned.

To fix this problem, rather than checking the alignment visually, follow the procedure below:

1) Move to a solid and level ground
2) Set the steering selection switch **20** to "four-wheel steer" (pos. **2**)
3) Rotate the steering up to its stop (either to the right or to the left)
4) Set the steering selection switch to "two-wheel steer" (pos. **0**)
5) Rotate the steering up to its stop (turn in the same direction as above)
6) Reset the steering selection switch to "four-wheel steer" (pos. **2**)
7) Rotate the steering (to the side opposite to point **3**) so that the rear axle reaches its stop
8) Reset the steering selection switch to "two-wheel steer" (pos. **0**)
9) Rotate the steering (to the same side as in point **7**) so that the front axle reaches its stop
10) Reset the steering selection switch to "four-wheel steer" (pos. **2**)

Now the wheels should be re-aligned.





If the machine is equipped with the optional Automatic Rear Wheel Alignment Indicator Sensor (see paragraph* Controls and instruments*), the orange warning light 11.12 comes on automatically when, by turning the steering wheel with the selector switch is in position 0, the rear wheels are aligned.

SERVICE INTERVAL

Running-in	**None**
Ordinary	**When necessary**

Maintenance

ADJUSTING THE SLIDING PADS OF THE BOOM SECTIONS

Any boom section is fitted with adjustable pads located on the four sides of the profile. These pads are secured to both fixed and mobile part of every section.

All pads can be adjusted by the special shims supplied by TEREXLIFT upon demand.

Adjusting the pads:

- Remove or loosen the screws fixing the pads in relation to type of shims used (with or without slots).
- Fit the necessary amount of shims.
- If the residual thickness of the pad is insufficient or near the maximum wearing limit, renew the pad.
- Tighten the screws fixing the pads at the recommended torque (see below). Use a dynamometric wrench.

Tightening torques of the pad screws in relation to the screw diameter

Screws M10	Nm 30
Screws M14	Nm 50

Tightening torques higher than those recommended can cause the break of the pad or of the locking threaded bush.

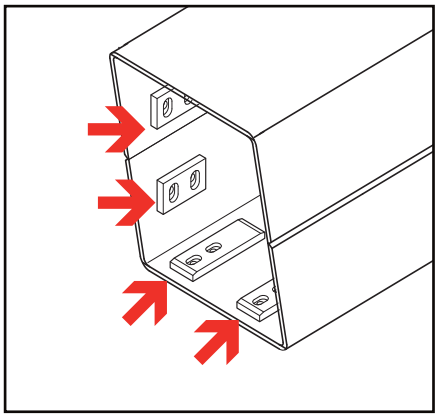
CAUTION

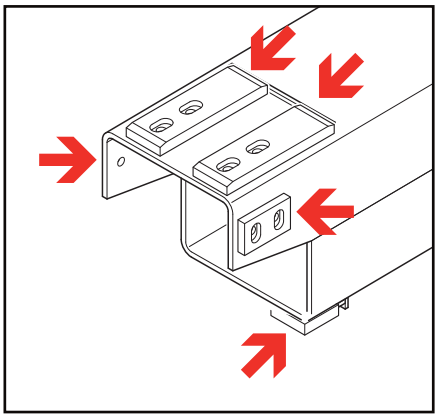
Pads must compulsorily be replaced if the residual thickness of the plastic layer with respect to the iron bush fixing the block is equal or inferior to 1 mm.

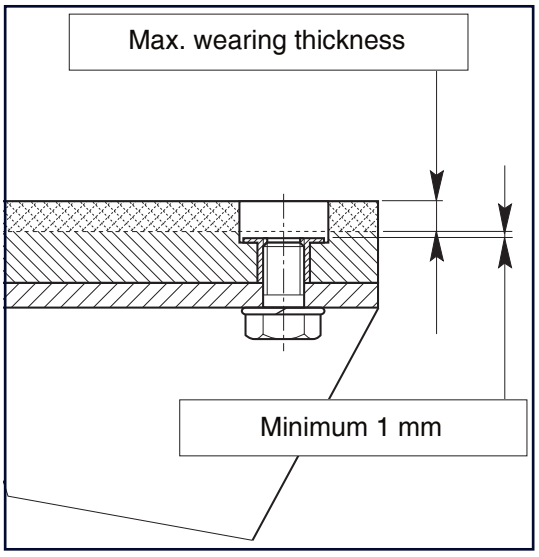
SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **When necessary**







Maintenance

■ CHECKING THE SAFETY DEVICES

■ LOAD LIMITING SYSTEM.

It consists of a load cell fitted to the rear axle and a display installed in the driving place. This device enables the operator to check the stability variation through a bar with 8 LED's (4 green, 2 yellow and 2 red).

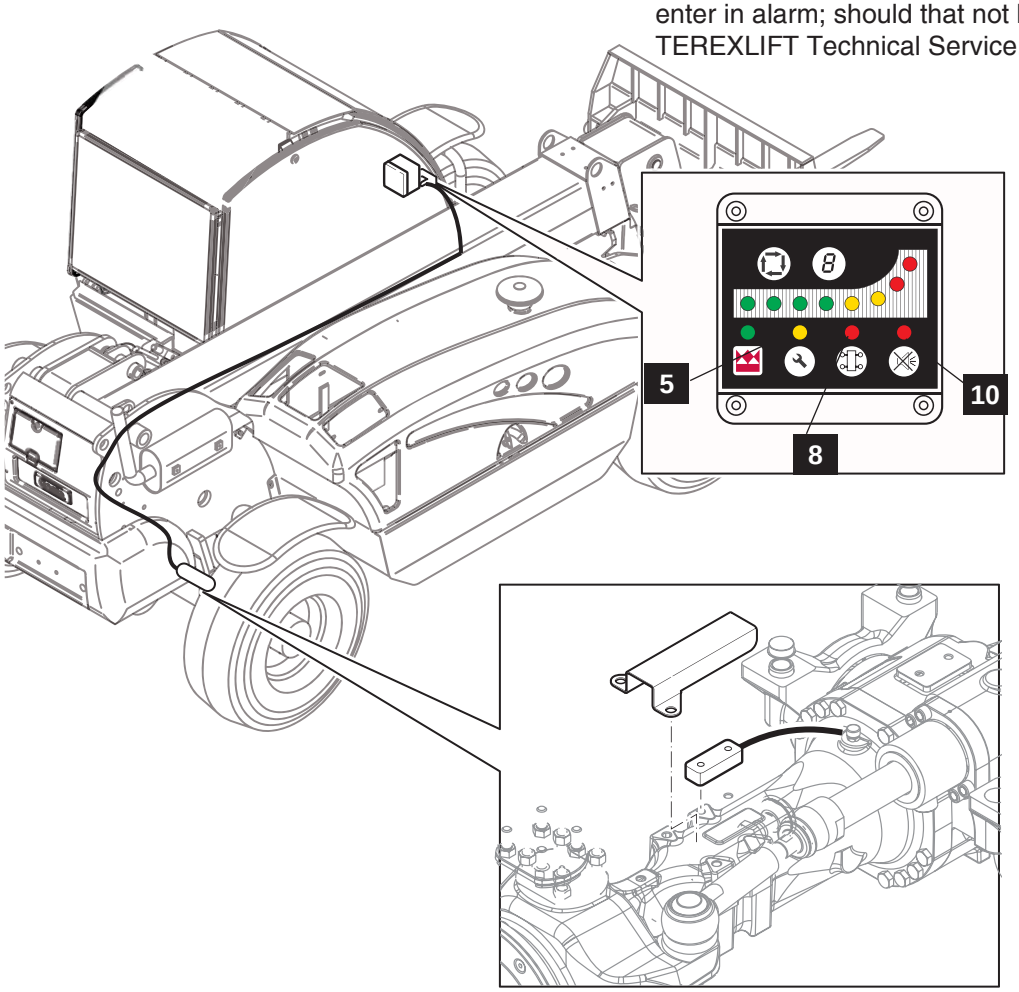
■ Checking the LOAD LIMITING SYSTEM

(at every use)

When power is turned on, the DLE load limiting system runs a self-test. In the case of troubles, LED's **5**, **8** and **10** start flashing, the buzzer sounds, an error code is shown on the display and the machine enters the alarm mode and cannot be operated.

The meaning of the error messages is shown in Section **E** "**Faults and Troubleshooting**".

To do a manual check, it will be enough to load a weight exceeding the maximum permitted with the boom fully out and attempt to lift it. The system shall enter in alarm; should that not be the case, contact TEREXLIFT Technical Service.

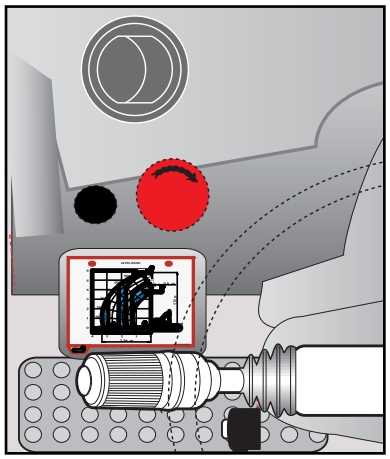


Maintenance

EMERGENCY STOP PUSHBUTTON

Located on the dashboard, to the right of the steering wheel.Pressing down this button stops the engine of the machine.

Before starting work again, find and rectify the relevant causes, then reset the button to neutral position turning it clockwise.



Checking the emergency stop pushbutton (at every use)

To check the efficiency of this pushbutton, simply press it down during a movement. The pressure of the pushbutton shall cause the movement to stop and the engine to shut down.

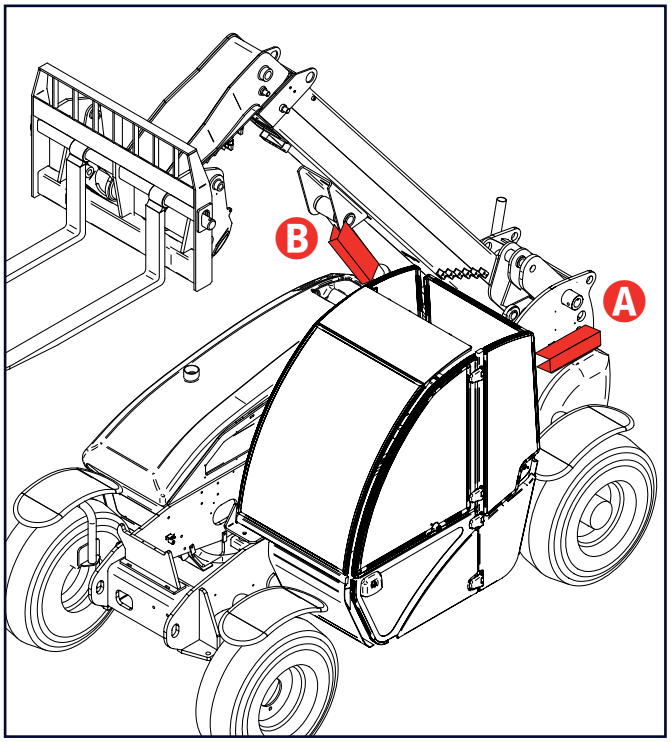
Maintenance

■ BLOCK VALVES fitted to all CYLINDERS

DANGER

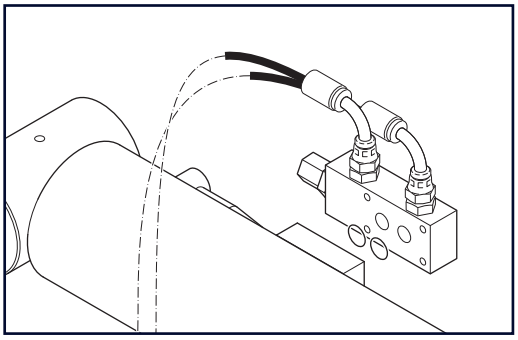
Always use the lock ring of the lift cylinder (see picture below), when carrying out maintenance on the lift cylinder block valve or, in general, any operation in the area under the boom:

I. Lift and extend the boom
II. Unscrew the two screws on the frame (pos. A) to release the ring
III. Put the ring on the lift cylinder rod (pos. B)
IV. Lock the ring by tightening the screws provided on the ring.



All machine's cylinders are equipped with block valves:

- Compensation cylinder
- Lifting cylinder
- Telescopic boom extension cylinder
- Attachment swinging cylinder



■ **Checking the block valves** (every 3 months)

The piloted blocking valves allow to held the load in position in case of burst of a flexible hose.
To check the efficiency of a valve, proceed as follows:

- Load a weight near the maximum payload onto the boom.
- Raise the load some centimetres above the ground (max 10 cm). To check the valve on the telescope extension cylinder move the boom to maximum height and extend it some centimetres.
- Loosen the oil hoses to the cylinder of which you are checking the valve with caution.

During the check, the oil will flow out of the hoses and the load shall remain blocked in position.
Should that not be the case, the valve must be replaced. Contact TEREXLIFT Technical Service.

Maintenance

To remove the block valves or the cylinders

- Lower the boom to the ground in a firm way since the removal of the block valve or the cylinder can cause an uncontrolled down-movement.
- After refitting the valve or the cylinder, replenish the circuit and eliminate any air before starting working. To eliminate the air from the circuit, move the involved cylinders to end-of-stroke in the two directions (opening/closing. To eliminate the air from the fork balance cylinder, move the boom up and down and tilt the fork plate forwards/back.

WARNING

Do the check of the valves taking all the possible precautionary measures:

- ***Wear safety glasses***
- ***Wear safety gloves***
- ***Wear safety shoes***
- ***Wear suitable working clothes***
- ***Use guards against leaks of oil at high pressure***
- ***Do the check in a free space with barriers all around to keep non-authorised people away***
- ***Ensure that the part to be checked is in safe condition and that the action generated does not result in an uncontrolled movement of the machine.***

Checking the MACHINE START CONTROL (at every use)

Attempt to start the engine with the forward or reverse gear put.

The engine must not start. If the engine starts, contact the TEREXLIFT Technical Service.

Repeat the operation putting first one gear, then the other.

CHECKING THE STATE OF THE STRUCTURE

Five years or 6000 hours after the first placing into operation of the machine (whichever occurs first), check the state of the structure paying an extreme attention to the welded supporting joints and the pins of both boom and platform (if present).

WARNING

After the first 5 years, repeat this check every 2 years.

Maintenance

ELECTRICAL SYSTEM

WARNING

All maintenance interventions must be carried out with engine stopped, parking brake engaged, working attachments on the ground and gearbox lever in neutral.

WARNING

When raising a component for maintenance purposes, secure it in a safe way before carrying out any maintenance.

WARNING

Any intervention on the electrical system unless performed by authorized personnel, is expressly forbidden.

BATTERY

- Check the electrolyte level every 250 working hours; if necessary, add distilled water.
- Ensure the fluid is 5÷6 mm above the plates and the cell levels are correct.
- Check the cable clips are well secured to the battery terminals. To tighten the clips, always use a box wrench, never pliers.
- Protect the terminals smearing them with pure vaseline.
- Remove the battery and store it in a dry place, when the machine is not used for a long time.

WARNING

- ***Battery electrolyte contains sulphuric acid. It can burn you if it touches your skin and eyes. Always wear goggles and protective gloves, and handle the battery with caution to prevent spillage. Keep metal objects (watch straps, rings, necklaces) clear of the battery leads, since they can short the terminals and burn you.***
- ***Before disconnecting the battery, set all switches within the cab to OFF.***
- ***To disconnect the battery, disconnect the negative (-) lead from the frame earth first.***
- ***To connect the battery, connect the positive (+) lead first.***
- ***Recharge the battery far from the machine, in a well-ventilated place.***
- ***Keep out of items which can produce sparks, of naked flames or lit cigarettes.***
- ***Do not rest metal objects onto the battery. This can result in a dangerous short especially during a recharge.***
- ***Because the electrolyte is highly corrosive, it must never come in contact with the frame of the handler or electric/electronic parts. If the electrolyte comes in contact with these parts, contact the nearest authorised assistance centre.***

WARNING

Risk of explosion or shorts. During the recharge, an explosive mixture with release of hydrogen gas forms.

CAUTION

Do not add sulphuric acid; add only distilled water.

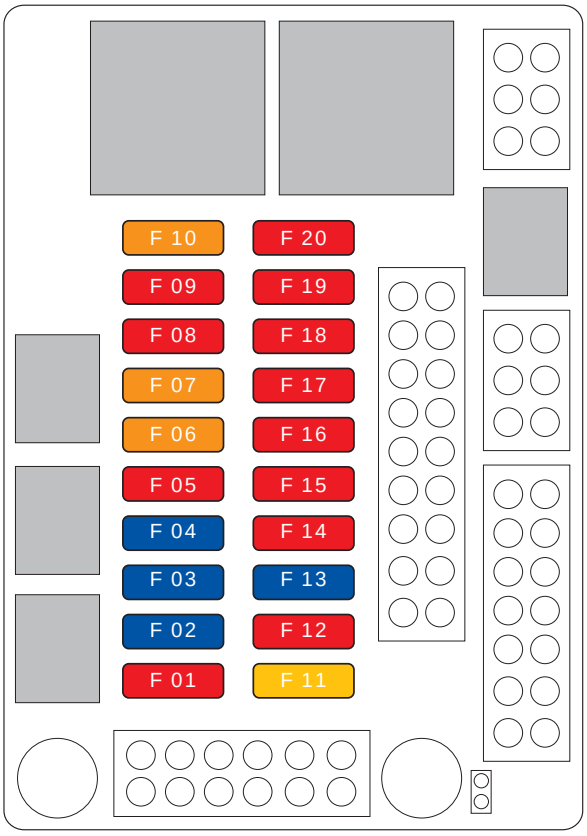
Maintenance

FUSES AND RELAYS

The electrical system is protected by fuses placed in the driving cab, on the left. Before replacing a blown fuse with a new one having the same amperage, find out and rectify the fault.

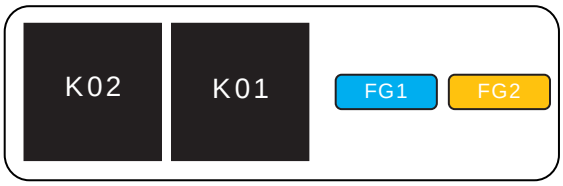
Cabin Fuses

REF.	DESCRIPTION	AMP.
F01	WARNING	10
F02	HIGH BEAM	15
F03	LOW BEAM	15
F04	HORN	15
F05	ROAD/JOBSITE	10
F06	R-FRONT & L-REAR POSITION LIGHTS	5
F07	L-FRONT & R-REAR POSITION LIGHTS	5
F08	POWER SUPPLY OPT	10
F09	2°HYDRAULIC CIRCUIT	10
F10	ARB INSTRUMENT	5
F11	HEATING	25
F12	GEAR SELECTOR	10
F13	WORK LIGHT	15
F14	REAR AXLE SENSOR	10
F15	FLASHING BEACON	10
F16	STOP LIGHT	10
F17	HAZARD WARNING LIGHT	10
F18	EMERGENCY STOP	10
F19	WIPER	10
F20	INSTRUMENT PANEL	10



Maintenance

Engine compartment fuses and relays



REF	DESCRIPTION	AMP
FG1	MAIN FUSE	60
FG2	GLOW PLUGS FUSE	40
K02	STARTER ENABLING SWITCH	
K01	GLOW PLUGS PREHEATING	

CAUTION

- ***Do not use fuses having a higher amperage than that recommended, since they can damage the electric system seriously.***
- ***If the fuse blows after a short time, look for the fault source by checking the electric system.***
- ***Always keep some spare fuses for an emergency.***
- ***Never try to repair or short blown fuses.***
- ***Make sure the contacts of fuses and fuse-sockets ensure a good electric connection and are not oxidised.***

Maintenance

REFUELLING

Part	Product	Capacity (litres)
Diesel engine	Engine oil	10
Engine cooling system	Water+antifreeze	13
Fuel tank	Diesel fuel	60
Hydraulic system tank	Hydraulic oil	65
Front differential gear with reduction gear	Oil	4 + 0.7
Rear differential	Oil	4
Front wheel reduction gears	Oil	1.6
Rear wheel reduction gears	Oil	1.6

PRODUCT SPECIFICATIONS

Engine oil

Use the oil recommended by the Diesel engine Manufacturer (see the relevant handbook delivered with the machine).
At the delivery, the machine is refilled with:

SHELL RIMULA SAE 15W-40 (API CH-4 / CG-4 / CF-4 / CF, ACEA E3, MB 228.3)

Lubrication oils and relevant filtering elements

Refill the machine with following lubricants:

Use	Product	Definition
Power divider-Differential gears-Reduction gears	TRACTORENAULT THFI 208 LF SAE 80W	API GL4 / FORD M2C 86B Massey Ferguson M1135
Hydraulic system and brakes	SHELL TELLUS T46	DENISON HF-1 DIN51524 part 2 & 3

CAUTION

Never mix different oils: this may result in troubles and component breaks.

Oils for hydraulic system:

Arctic climates:	Temperatures below -10°C	Use SHELL Tellus T22
Mild climates:	Temperatures from -15°C to + 45°C	Use SHELL Tellus T46
Tropical climates:	Temperatures above +30°C	Use SHELL Tellus T68

Filtering elements:

Filter	Flow rate l/1'	Filtering	Coupling
Oil filter	150	10 η	1" 1/4 BSP

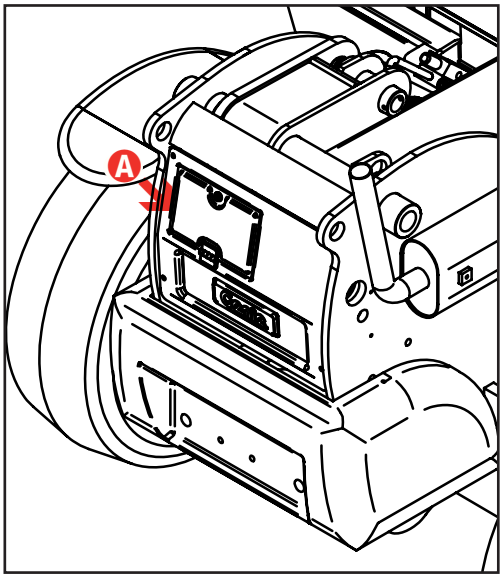
Maintenance

Fuel

Refuel opening cover **A**. Use only diesel fuel with less than 0.5% sulphur content, according to the specifications of the diesel engine operation handbook.

CAUTION

In cold climates (temperature under -20°C) use only Arctic" type Diesel fuel, or oil-diesel fuel, or oil-diesel fuel mixtures. The composition of the latter can vary in relation to the ambient temperature up to max. 80% oil.



Grease

For the machine greasing, use:

Lithium-based Vanguard LIKO grease, type EP2	When greasing by pump.
Graphitized AGIP grease, type GR NG 3	When greasing by brush.
INTERFLON FIN GREASE LS 2	On the telescopic boom

CAUTION

Avoid mixing greases of different type or features and do not use greases of lower quality.

Engine coolant

It is advisable to use an antifreeze mixture (50% water-50% antifreeze). At the delivery, the machine is refilled with:

TEREX PRO COOL by VALVOLINE

The use of this product guarantees protection to the circuit for 3 years or 7000 hours without having to add any dry coolant additive.

TEREX PRO COOL Protection against boiling / freezing		
Product %	Freezing point	Boiling point
33	-17°C	123°C
40	-24°C	126°C
50	-36°C	128°C
70	-67°C	135°C

NOTICE

Use an antifreeze mixture in the proportions recommended by the manufacturer in relation to the ambient temperature of the jobsite.

Faults And Troubleshooting

FAULTS AND TROUBLESHOOTING

This chapter represents a practical guide for the operator for fixing the most common failures and, at the same time, detecting those interventions that must be carried out by qualified technical engineers.
If you are unsure about anything, do not carry out operations on the machine, but call in a skilled technician.

WARNING

Any repair work, maintenance or troubleshooting must be carried out with machine stopped, boom in rest position or laid on the ground, parking brake engaged and ignition key removed.

PROBLEM	CAUSES	SOLUTIONS
THE DASHBOARD DOES NOT TURN ON	• The 50A fuse **FG1** supplying power to the dashboard is blown (engine compartment) • Battery disconnected • Battery down • Battery cut-out switch OFF	• Replace the fuse • Connect the battery using the relevant switch • Check the battery • Switch it on
THE STARTER DOES NOT RUN	• Parking brake not engaged • Battery down • Battery cut-out switch OFF	• Engage the parking brake and ensure the relevant indicator on the dashboard switches on • Recharge or replace the battery • Switch it on
THE STARTER RUNS, BUT THE ENGINE DOES NOT START	• Fuse **F18** blown • No fuel • Diesel fuel filter clogged • Diesel fuel hose empty (fuel used up) • Solenoid valve - engine stop	• Check the fuse • Refuel • See engine operator manual • Refuel, then refer to engine operator manual • Check the solenoid valve; replace, if necessary
THE MACHINE DOES NOT MOVE FORWARD/BACK	• Speed selector switch in neutral • Parking brake engaged • Fuse **F9** blown	• Set the speed selector switch correctly • Disengage • Check the fuse; replace, if necessary
NO SELECTION OF THE STEERING MODE	• Fuse **F5** controlling the steering selection blown • "ROAD/JOBSITE" switch set to "ROAD"	• Sostituire il fusibile • Set to "JOBSITE"
THE MACHINE DRIVE IS NOT ENOUGH	• Hydraulic oil filter clogged	• Replace the filter

Faults And Troubleshooting

PROBLEM	CAUSES	SOLUTIONS
"ROAD" FUNCTION ON, EVEN WHEN SELECTING THE "JOBSITE" FUNCTION	• No "ROAD/JOBSITE" selection	• Check and replace fuse **F5**, if necessary
NO BOOM LOWERING AND EXTENSION, NO HOLDING FRAME TILTING	• Fuse blown F5 • Tecnord Unit	• Replace the fuse • Check the Tecnord Unit and, eventually, replace it
THE HYDRAULIC OIL THERMOMETER DOES NOT WORK	This is normal, when the outside temperature is low and/or the machine is used for short periods, since the hydraulic oil cannot warm up over 40÷50°C	
THE PARKING BRAKE LIGHT DOES NOT LIGHT UP	• Fuse blown F12	• Replace fuse
BOOM DOES NOT MOVE	• Fuse blown F5 • "ROAD/JOBSITE" switch set to "ROAD"	• Check the fuse and replace it if necessary • Set to "JOBSITE"
THE LOAD LIMITING SYSTEM IS BLOCKED (RED LED'S LIT)	• Low stability	• Retract the load within safety limits. If the error message is still shown, move the boom to rest condition operating the overload warning system cutout key and contact your nearest authorised service centre.
THE DLE LOAD LIMITING SYSTEM IS IN ALARM	• Fuse blown F10 • System failure	• Check and replace fuse, if necessary

Faults And Troubleshooting

PROBLEM	CAUSES	SOLUTIONS
ERROR MESSAGES OF THE DLE LOAD LIMITING SYSTEM SHOWN ON THE DISPLAY	**1** E2PROM error	• Stop and restart the machine to RESET the system. If the error message is still shown, address to the TEREXLIFT service centre to re-calibrate the machine.
	2 The value read from CELL 1 is higher than max permissible	• Check the wiring between control panel and load cell • Check that the load cell is fixed correctly • Check the connecting cable or the connectors is/are not shorted • If the error message is still shown, address to the TEREXLIFT service centre and let the load cell be checked.
	4 Block relay error during operation	• Check the efficiency of relay and wiring • Stop and restart the machine and check the outputs. If the error message is still shown, address to the TEREXLIFT service centre to replace the DLE unit.
	5 - 8 Block relay error when power is turned on	• Check the efficiency of relay and wiring • Stop and restart the machine and run a new test. If the error message is still shown, address to the TEREXLIFT service centre to replace the DLE unit.
ERROR MESSAGES OF THE DLE LOAD LIMITING SYSTEM SHOWN ON THE DISPLAY	**A** Data error in RAM	• Stop and restart the machine. If the error message is still shown, address to the TEREXLIFT service centre.
	C Error in A.D.C. reading check	• Stop and restart the machine. If the error message is still shown, address to the TEREXLIFT service centre.

NOTICE

In case of faults not listed in this chapter, address to the TEREXLIFT Technical Assistance, your nearest authorised workshop or dealer.

Faults And Troubleshooting

TORQUE WRENCH SETTINGS

D x p	Pre-loading (N)				Torque wrench setting (Nm)			
	4.8	**8.8**	**10.9**	**12.9**	**4.8**	**8.8**	**10.9**	**12.9**
M 4 x 0,7	1970	3930	5530	6640	1,5	3,1	4,3	5,2
M 5 x 0,8	3180	6360	8950	10700	3	6	8,5	10,1
M 6 x 1	4500	9000	12700	15200	5,2	10,4	14,6	17,5
M 8 x 1,25	8200	16400	23100	27700	12,3	24,6	34,7	41,6
M 8 x 1	8780	17600	24700	29600	13	26	36,6	43,9
M 10 x 1,5	13000	26000	36500	43900	25,1	50,1	70,5	84,6
M 10 x 1,25	13700	27400	38500	46300	26,2	52,4	73,6	88,4
M 12 x 1,75	18900	37800	53000	63700	42,4	84,8	119	143
M 12 x 1,25	20600	41300	58000	69600	45,3	90,6	127	153
M 14 x 2	25800	51500	72500	86900	67,4	135	190	228
M 14 x 1,5	28000	56000	78800	94500	71,7	143	202	242
M 16 x 2	35200	70300	98900	119000	102	205	288	346
M 16 x 1.5	37400	74800	105000	126000	107	214	302	362
M 18 x 2,5	43000	86000	121000	145000	142	283	398	478
M 18 x 1,5	48400	96800	136000	163000	154	308	434	520
M 20 x 2,5	54900	110000	154000	185000	200	400	562	674
M 20 x 1,5	60900	122000	171000	206000	216	431	607	728
M 22 x 2,5	67900	136000	191000	229000	266	532	748	897
M 22 x 1,5	74600	149000	210000	252000	286	571	803	964
M 24 x 3	79100	158000	222000	267000	345	691	971	1170
M 24 x 2	86000	172000	242000	290000	365	731	1030	1230
M 27 x 3	103000	206000	289000	347000	505	1010	1420	1700
M 27 x 2	111000	222000	312000	375000	534	1070	1500	1800
M 30 x 3,5	126000	251000	353000	424000	686	1370	1930	2310
M 30 x 2	139000	278000	391000	469000	738	1480	2080	2490

NOTICE

Sensor maximum driving torque: 15 Nm.

Optional Attachments

INTRODUCTION

This section provides information on the optional interchangeable attachments, especially manufactured for the handlers.
Use only genuine attachments, described in this section, after having read their features thoroughly and understood their use.
To install and remove the attachments, follow the instructions supplied in the "**Operating Instructions**" section.

DANGER

When replacing interchangeable attachments, keep any person clear of the working area.

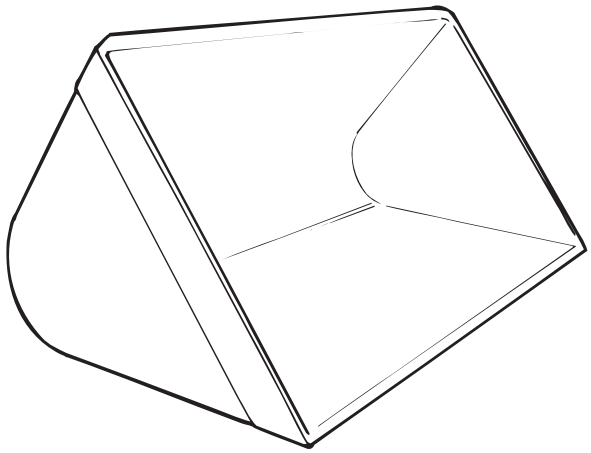
DANGER

Mounting optional attachments, and especially the extension jib, can change the centre of gravity of the machine. Before handling a load, check its weight and compare it with the values on the load charts. The weight of the used attachment must always be deducted from the rated payload.

Optional Attachments

500 LITRES SHOVEL

(code 59.0202.4000)



TECHNICAL DATA	
Capacity	500 litres
Width	1850 mm
Length	890 mm
Height	785 mm
Weight	300 kg

CAUTION

Attachment suitable for moving loose material. Do not use for digging operations.

Application
Quick coupling attachment for moving soil, sand, debris, cereals, etc.

Safety
Strictly obey the general safety precautions given in section "**Safety**".

Operation
To load/unload the material, operate the rotation lever of the attachment holding plate.

CAUTION

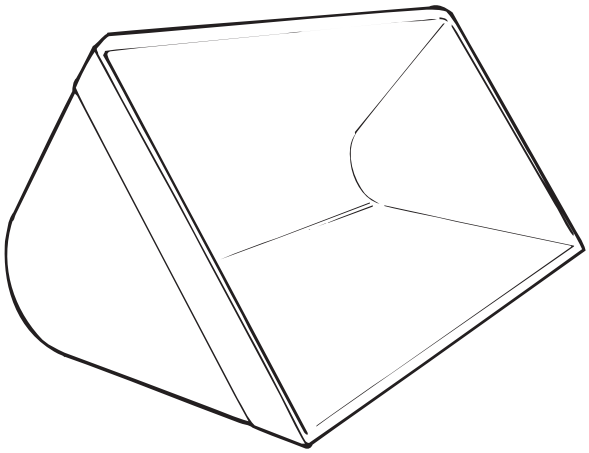
When using a shovel, load the material only when the boom is completely retracted and push against the heap with straight wheels.

Maintenance
Visually check the shovel for damage before using it.

Optional Attachments

800 LITRES CEREAL SHOVEL

(code 59.0200.1000)



TECHNICAL DATA	
Capacity	800 litres
Width	1850 mm
Length	800 mm
Height	1150 mm
Weight	350 kg

CAUTION

Attachment suitable for moving loose material. Do not use for digging operations.

Application
Quick coupling attachment for loading cereals or inert materials, etc.

Safety
Strictly obey the general safety precautions given in section "**Safety**".

Operation
To load/unload the material, operate the rotation lever of the attachment holding plate.

CAUTION

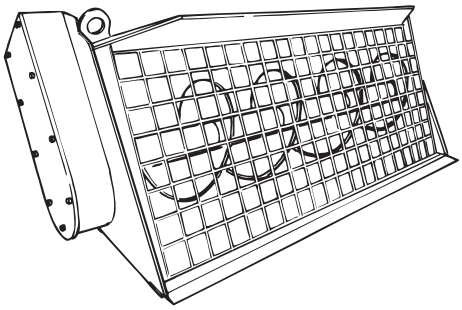
When using a shovel, load the material only when the boom is completely retracted and push against the heap with straight wheels.

Maintenance
Visually check the shovel for damage before using it.

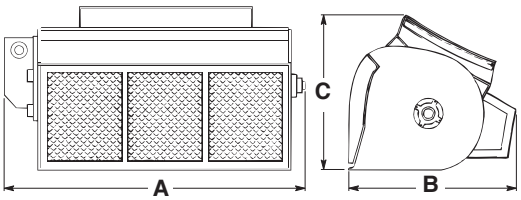
Optional Attachments

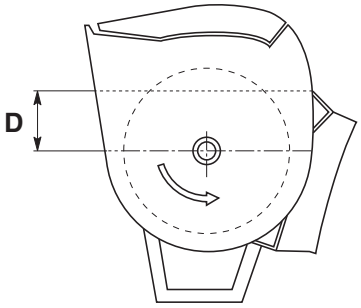
■ 250 MIXING BUCKET (ONLY FOR GTH-2506)

(code 59.0400.9000)



TECHNICAL DATA	
Width (A)	
Length (B)	
Height (C)	
Dead Weight	
All Up Weight	
Output Capacity	
Total capacity	
Output level from shaft centre (D)	





Application
Quick coupling attachment for mixing and distributing concrete.

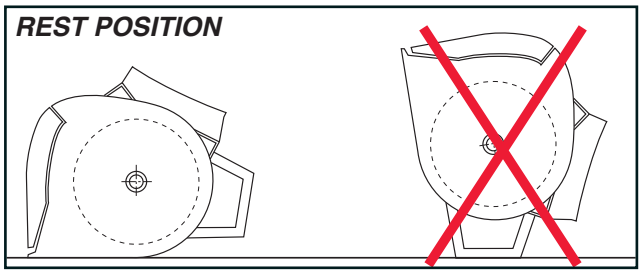
Safety
Strictly obey the general safety precautions given in section "**Safety**".

Operation
To load/unload the material, operate the rotation lever of the attachment holding plate.

Maintenance
Visually check the bucket for damage before using it. Wash thoroughly with water after use or in case of prolonged inactivity to prevent the mix or residues from hardening.
Check for oil leaks from hoses and connectors.
Carefully protect the quick connectors once disconnected to prevent impurities from entering the circuit.

CAUTION

Before any maintenance, rest the bucket on the ground, stop the machine, remove the starter key and lock the cab door to prevent anybody from gaining access to the control panel.

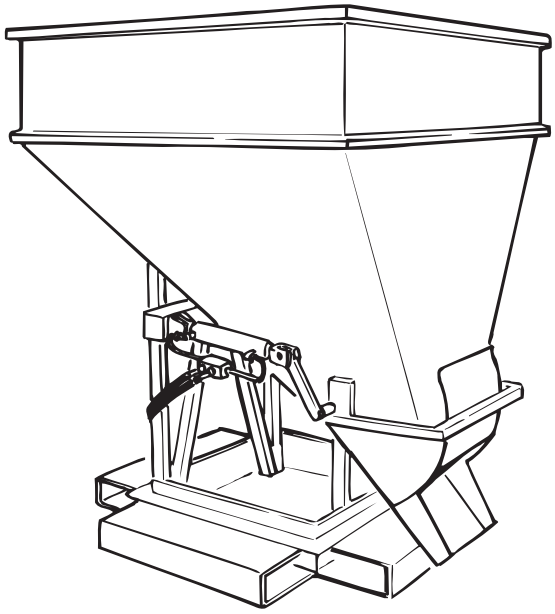


Optional Attachments

500 LITRES CONCRETE SKIP (ONLY FOR GTH-2506)

(code 59.0400.0000 _ Manual Version)

(code 59.0400.1000 _ Hydraulic Version)



TECHNICAL DATA	
Capacity	500 litres
Width	1200 mm
Length	1200 mm
Height	1270 mm
Weight	220 kg
SAE Capacity	0.5 m^3

Application

Attachment coupled to the standard forks of the handler and fixed by means of the special chains with shackle provided.

Safety

Strictly obey the general safety precautions given in section "**Safety**".

Operation

Fork the skip bearing in mind the side where the product will be unloaded.
Secure the skip to the forks using the chains provided.
To unload the concrete:

- *Manual Version:* manually operate the gate opening lever
- *Hydraulic Version:* operate the attachment locking lever after connecting the feeding lines of the new attachment to the quick couplings

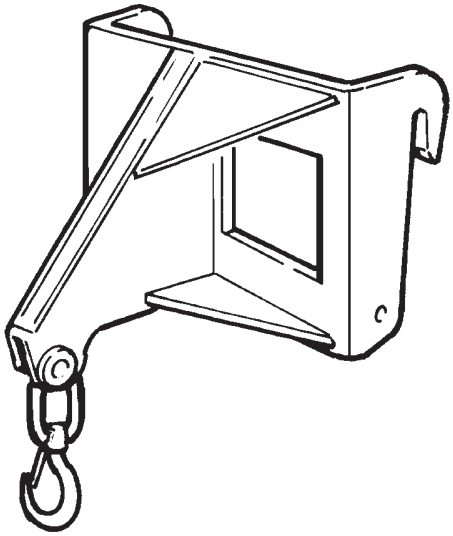
Maintenance

Visually check the skip for damage before using it.
Wash with water after use or in case of prolonged inactivity to prevent the mix or residues from hardening.
Check for oil leaks from hoses and connectors.
Carefully protect the quick connectors once disconnected to prevent impurities from entering the circuit.
Check the chains after every use and replace them if worn or damaged.

Optional Attachments

2500 KG FIXED HOOK ON PLATE

(code 59.0700.0000)



Application
Quick-coupling fitted attachment for lifting loads by means of special slings.

Safety
Strictly obey the general safety precautions given in section "Safety".
Do not oscillate the load.
Do not drag hooked loads.
Lift the load before extending the boom.

Operation
Fork the hook and hold it in position by means of the locking cylinder.
All loads must be bridled with special textile slings or chains in compliance with all pertinent regulations.
To handle the load, raise and rotate the telescopic boom of the handler.

Maintenance
Visually check the hook for damage before using it.
Check the safety catch is in good working order.

TECHNICAL DATA	
Payload	2500 kg
Width	970 mm
Length	620 mm
Height	600 mm
Weight	105 kg

CAUTION

The fixed hook has been designed to support a load of 2500 kg. The max payload corresponds to the nominal capacity rating of the handler on which it is installed and is indicated on the load charts supplied with the equipment.

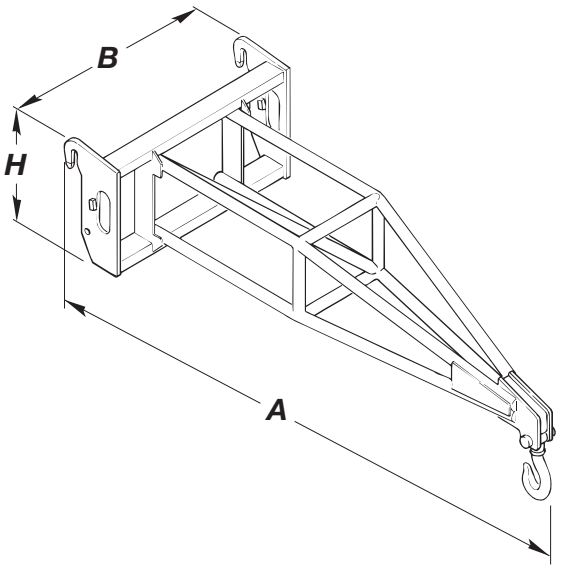
CAUTION

Make sure this attachment can be used in the destination country of the machine.
Application must be submitted directly by the user.

Optional Attachments

400 KG EXTENSION JIB

(code 59.0800.0000)



TECHNICAL DATA	
Payload	400 kg
Width	920 mm
Length	2100 mm
Height	630 mm
Weight	115 kg

Application

Quick-coupling fitted attachment for maintenance interventions at high working heights.

Safety

Strictly obey the general safety precautions given in section "**Safety**".
Never lift wrongly slung loads.
Avoid abrupt acceleration or deceleration.
Avoid load oscillations, and especially do not move the load from the vertical pull line.
Do not pull crosswise and do not tow.

Operation

To change the working height, operate the rotation lever of the attachment holding plate.

Maintenance

Visually check the jib for damage before using it.
Check the safety catch is in good working order.
Daily grease the joints using the greasing gun.

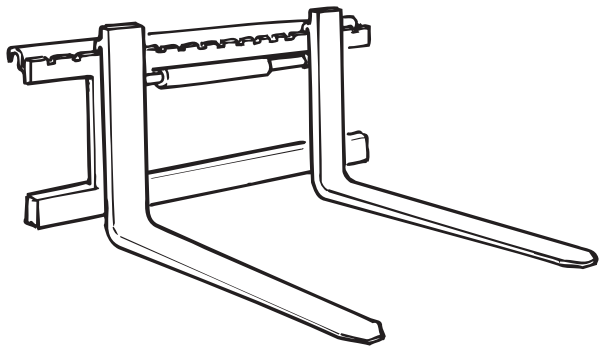
CAUTION

Make sure this attachment can be used in the destination country of the machine.
Application must be submitted directly by the user.

Optional Attachments

FORKS WITH HYDRAULIC SIDE-SHIFT

(code 59.0601.3000)



TECHNICAL DATA	
Payload	2600 kg
Width	1240 mm
Length	1600 mm
Height (with protection)	1000 mm
Weight	108 kg
Stroke	± 100
Fork Attachments	FEM 2

Application

Quick-coupling fitted attachment for handling palletised loads with possibility of shifting the load to the side by ± 100 mm.

Safety

Strictly obey the general safety precautions given in section "**Safety**".

- Do not load loose materials
- Do not move superposed pallets

Operation

To adjust the tilting, operate the rotation lever of the attachment holding plate.

To side-shift, operate the attachment locking lever after connecting the feeding lines of the new attachment to the quick couplings (see page F-2).

Maintenance

Visually check the attachment for damage before using it.

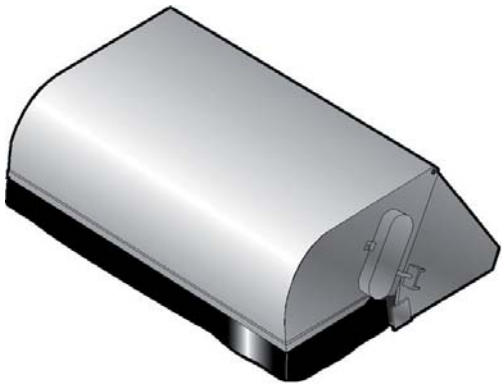
Check for hydraulic oil leaks.

Daily grease the joints using a greasing gun, and smear the sliding guides with graphitized grease.

Optional Attachments

POLISHING BRUSH WITH HARVEST BUCKET (ONLY FOR GTH-2506)

(code 59.0300.3000)



TECHNICAL DATA	
Brush ø	550 mm
Width of work	2000 mm
Total width	2110 mm
Weight	600 kg
Oil flow	60-90 lt/min
Max pressure	250 bar
Ring n°	44
Capacity bucket	550 lt

Application
Quick coupling attachment for sweeping and picking wrecks at the same time.

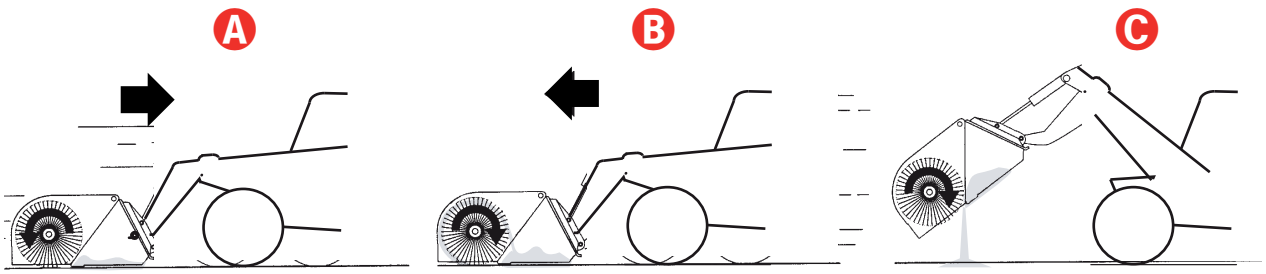
Safety
Strictly obey the general safety precautions given in section "**Safety**".

Operation
To activate the brush, switch the continuous flow pushbutton **22**. Then operate on the knob **18** to determine one or another sense of direction and the brush speed.
- **Fig.A**, bacwards travel direction: under the brush pick up
- **Fig.B**, forwards travel direction: over the brush pick up
- **Fig.C**, under the brush unloaded

NOTICE

Use the bucket only when the boom is completely retracted.

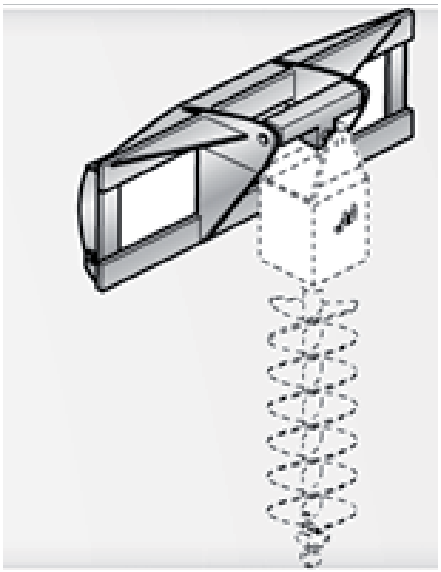
Maintenance
Visually check the shovel for damage before using it.



Optional Attachments

DRILL (ONLY FOR GTH-2506)

(code 59.0300.2000)



Application
Quick-coupling fitted attachment for ground drilling.

Safety
Strictly obey the general safety precautions given in section "**Safety**".

Operation
To adjust the drilling, operate the rotation lever of the attachment holding plate.
To start the drilling, operate the attachment locking lever after connecting the feeding lines of the new attachment to the quick couplings.

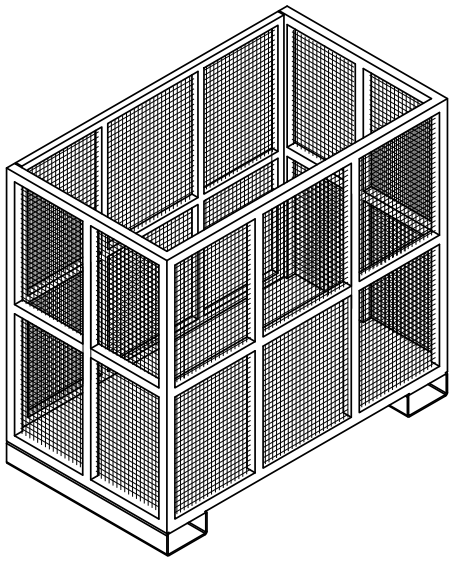
Maintenance
Visually check the attachment for damage before using it.

TECHNICAL DATA	
Width	970 mm
Length	400 mm
Height	2500 mm
Weight	290 kg
Work Capacity	ø 300 x 2000

Optional Attachments

BASKET FOR BRICKS

(code 59.0400.7000)



Application
Attachment used to handle construction manufactured products, to be fixed to the standard forks of the handler and locked in position with the chains with shackles supplied.

Safety
Strictly obey the general safety precautions given in section "**Safety**".

Operation
Fork the basket from the rear side being careful that the door that can be opened is at the front.
Secure the basket to the forks using the chains supplied.

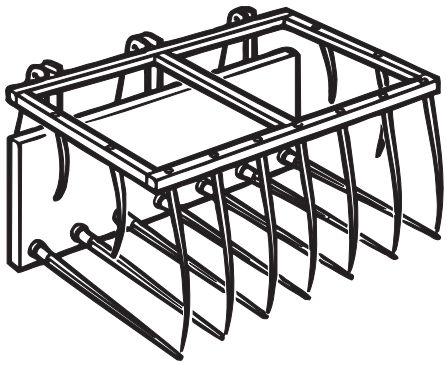
Maintenance
Visually check the attachment for damage before using it.

TECHNICAL DATA	
Width	800 mm
Length	1100mm
Height	1150 mm

Optional Attachments

■ MANURE FORKS WITH JAW (ONLY FOR AGRI-625)

(code 59.1300.1000)



TECHNICAL DATA	
Width	1980 mm
Length	900 mm
Height	800 mm
Weight	295 kg
N° teeth	9+13
Additional hydraulic lines	2

CAUTION

Attachment for moving solid manure or bushes. Do not use for digging operations.

Application
Quick coupling attachment specifically for picking up solid dung or bushes.

Safety
Strictly obey the general safety precautions given in section "**Safety**".

Operation
To pick up and pitch the load, open the top teeth using the attachment lock lever; when loading is finished, use the same lever to bring the teeth together and then lift the load using the rotation lever.

CAUTION

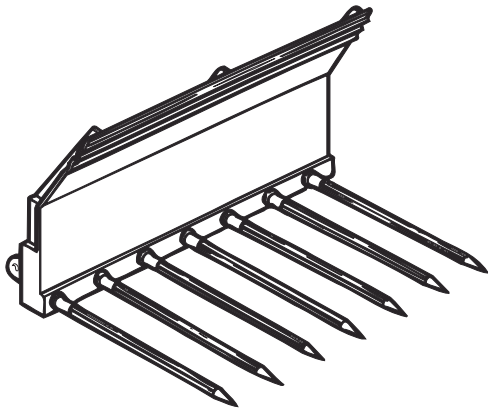
When using the fork only load the material when the boom is completely retracted and push against the heap with straight wheels.

Maintenance
Visually check the shovel for damage before using it.

Optional Attachments

MANURE FORKS (ONLY FOR AGRI-625)

(code 59.1301.8000)



TECHNICAL DATA	
Width	1980 mm
Length	900 mm
Height	800 mm
Weight	160 kg
N° teeth	9

CAUTION

Attachment suitable for moving solid manure or bushes. Do not use for digging operations.

Application

Quick coupling attachment specifically for picking up solid dung or bushes.

Safety

Strictly obey the general safety precautions given in section "**Safety**".

Operation

CAUTION

When using a fork, load the material only when the boom is completely retracted and push against the heap with straight wheels.

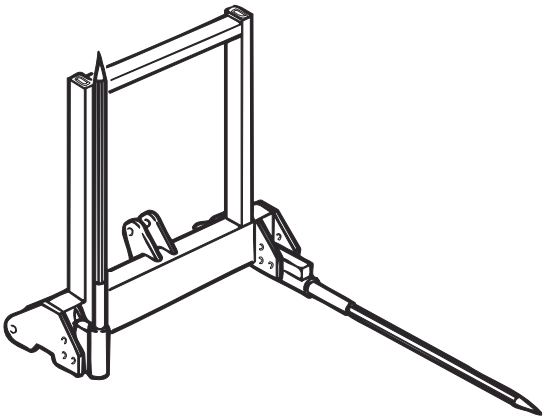
Maintenance

Visually check the shovel for damage before using it.

Optional Attachments

ROUND BALES FORKS (ONLY FOR AGRI-625)

(code 59.1302.1000)



TECHNICAL DATA	
Payload	850 kg
Width	1050 mm
Height	1200 mm
Weight	90 kg
Length with teeth operating	1450 mm
Length with teeth tilted	220 mm

Application
Quick coupling attachment specifically for moving cylindrical bales.

CAUTION

Do not load more than one bale at a time on the entire attachment.

Safety
Strictly obey the general safety precautions given in section "**Safety**".

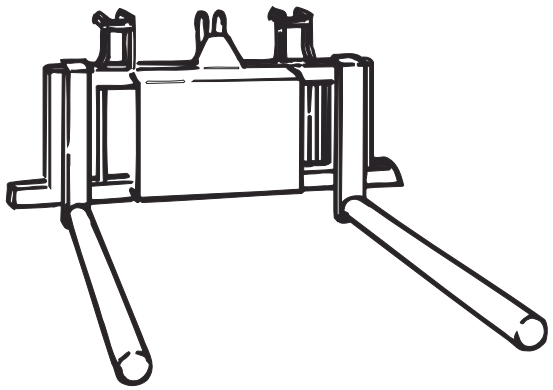
Operation
Lower and manually block the two teeth. Pick up the material using the boom movement control lever.

Maintenance
Visually check the shovel for damage before using it. Check that there are no hydraulic oil leaks. Grease the joints and the sliding guides daily using a greasing gun.

Optional Attachments

COVERED ROUND BALES FORKS (ONLY FOR AGRI-625)

(code 59.1302.9000)



TECHNICAL DATA	
Payload	600 kg
Width	1380 mm
Height	1000 mm
Weight	205 kg
Additional hydraulic lines	2

Application
Quick coupling attachment specifically for moving cylindrical or other bales.

CAUTION

Do not load more than one bale at a time on the entire attachment.

Safety
Strictly obey the general safety precautions given in section "**Safety**".

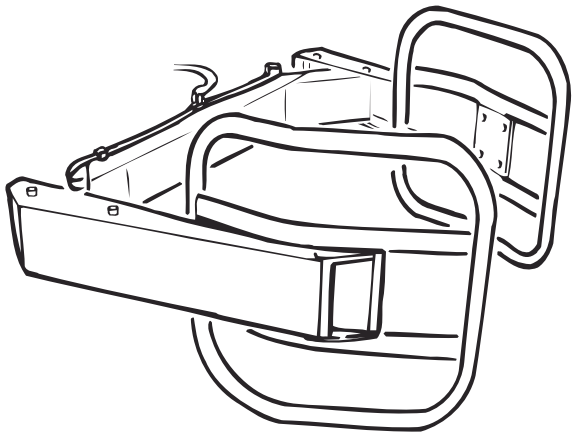
Operation
Pick up the bales on the forks using the boom movement control lever.

Maintenance
Visually check the shovel for damage before using it. Check that there are no hydraulic oil leaks. Grease the joints and the sliding guides daily using a greasing gun.

Optional Attachments

■ GRAB FOR COVERED BIG-BALLER (ONLY FOR AGRI-625)

(code 59.1300.5000)



TECHNICAL DATA	
Payload	1000 kg
Width	1480 mm
Height	1680 mm
Weight	250 kg
Bale dimensions (Min./Max.)	800/1500 mm
Additional hydraulic lines	2

Application
Quick coupling attachment specifically for moving cylindrical bales.

CAUTION

Do not load more than one bale at a time on the entire attachment.

Safety
Strictly obey the general safety precautions given in section "**Safety**".

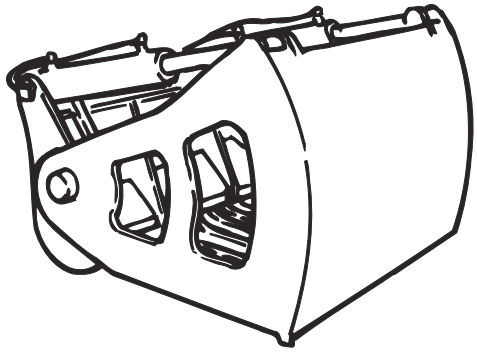
Operation
Connect the attachment to the boom.

Maintenance
Visually check the shovel for damage before using it. Check that there are no hydraulic oil leaks. Grease the joints and the sliding guides daily using a greasing gun.

Optional Attachments

FORK FOR SILAGE (ONLY FOR AGRI-625)

(code 59.1303.1000)



TECHNICAL DATA	
Payload	530 kg
Width	1423 mm
Height	920 mm
Weight	487 kg
N° teeth	10+2
Additional hydraulic lines	2

Application

Quick coupling attachment for cutting and distributing silage

Safety

Strictly obey the general safety precautions given in section "**Safety**".

Operation

When loading, open the top part using the attachment lock lever to which the new terminal supply cables will have been previously connected using the same fast couplings; pick up the silage with the lower teeth and proceed to cut it, closing the top part. Once loading is complete, use the same lever to lock the teeth together and then use the rotation lever to lift the load.

CAUTION

When using this attachment, only perform operations when the boom is completely retracted and the wheels are completely straight.

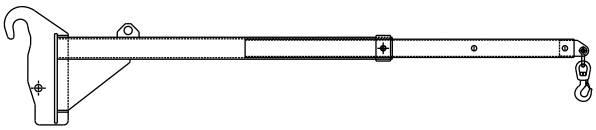
Maintenance

Visually check the shovel for damage before using it. Check that there are no hydraulic oil leaks. Grease the joints and the sliding guides daily using a greasing gun.

Optional Attachments

■ MANUAL TELESCOPING ARM (ONLY FOR AGRI-625)

(code 59.0802.1000)



NOTICE

The telescopic boom for lifting loads can telescope manually, has two positions and complies with crane standards; therefore, the payload is given by the nearest point to the lifting boom L=2000 mm.

TECHNICAL DATA	
Max payload fully retracted	450 kg
Length fully retracted	2000 mm
Max payload for position one	300 kg
Length of position one	2500 mm
Max payload fully extended	250 kg
Length fully extended	3000 mm

Application
Quick coupling attachment for lifting loads using the proper hoists.

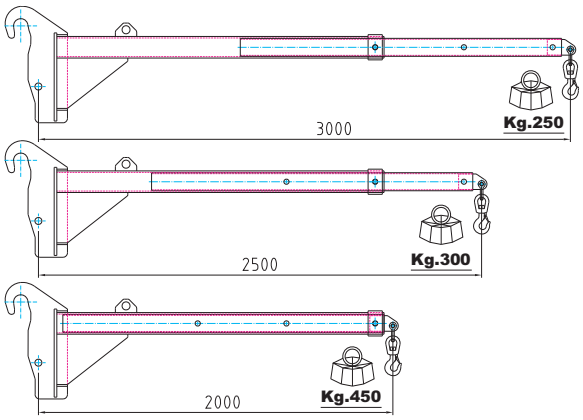
Safety
Strictly obey the general safety precautions given in section "**Safety**".

DANGER

Do not allow suspended loads to oscillate. Do not drag loads when they are hooked up.

Operation
Hook on the attachment and fix it into place with the attachment lock cylinder.
All loads must be secured with the proper harnesses – fabric or chains – in compliance with the regulations in force. To move loads, lift and rotate the telescopic boom of the lifter.

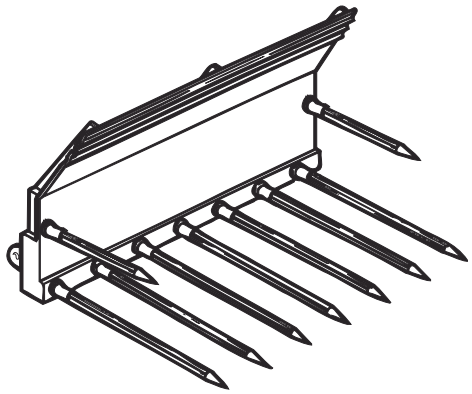
Maintenance
Visually check the shovel for damage before using it. Make sure that the safety lock is present on the hook and in perfect working order. Grease the boom regularly.



Optional Attachments

STONES LOADING SHOVEL (ONLY FOR AGRI-625)

(code 59.0201.5000)



TECHNICAL DATA	
Width	1800 mm
Length	900 mm
Height	800 mm
Weight	288 kg
N° teeth	17

CAUTION

Attachment suitable for moving superficial stones. Do not use for digging operations.

Application

Quick coupling attachment specifically for picking up stones.

Safety

Strictly obey the general safety precautions given in section "**Safety**".

Operation

CAUTION

When using a shovel, load the material only when the boom is completely retracted and push against the heap with straight wheels.

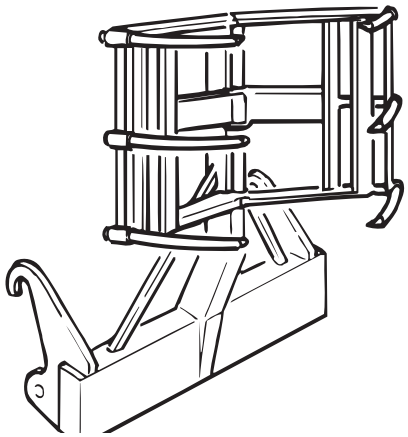
Maintenance

Visually check the shovel for damage before using it.

Optional Attachments

■ BIG-BALLER FORKS (ONLY FOR AGRI-625)

(code 59.1301.7000)



TECHNICAL DATA	
Length	1000 kg
Width	1095 mm
Height	1100 mm
Weight	164 kg

Application
Quick coupling attachment specifically for moving cylindrical bales.

CAUTION

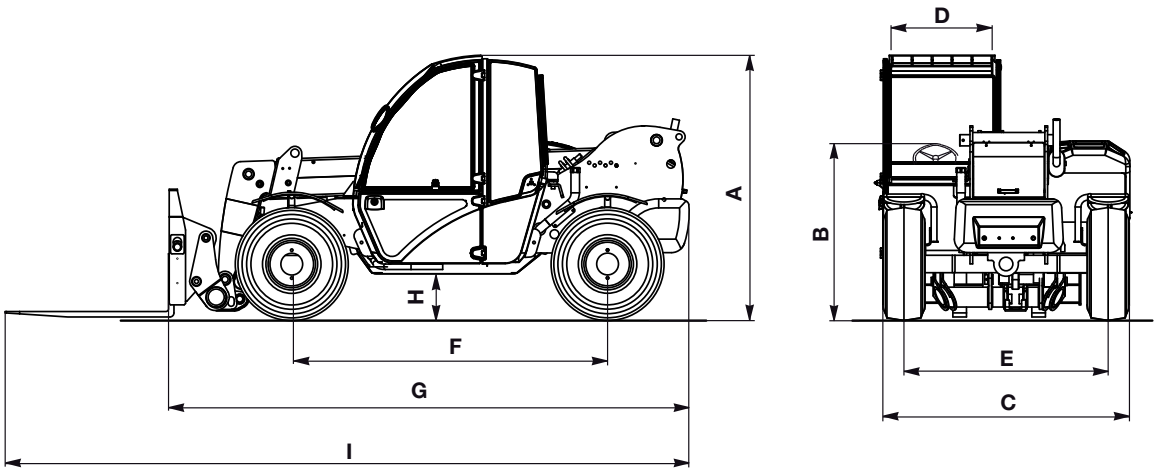
Do not load more than one bale at a time on the entire attachment.

Safety
Strictly obey the general safety precautions given in section "**Safety**".

Operation
Connect the attachment to the boom.

Maintenance
Visually check the shovel for damage before using it. Check that there are no hydraulic oil leaks. Grease the joints and the sliding guides daily using a greasing gun.

Specifications



	Metric
■ MEASUREMENTS	
A Height	1920 mm
B Height at steering whell	1250 mm
C Width	1810 mm
D Inside cab width	750 mm
E Track	1500 mm
F Wheelbase	2320 mm
G Length at fork-holder plate	3840 mm
H Ground clearance	330 mm
I Overall Length	5040 mm
Lifting height (max)	5790 mm
Lifting capacity(max)	2500 kg
Lift capacity at maximum height	2000 kg
Lift capacity at maximum reach	900 kg
Forward reach (max)	3350 mm
Reach at maximum height	605 mm
Fork-holder plate rotation	130°
Weight***	4450 kg
■ PRODUCTIVITY	
Lifting/lowering speed**	7s/4s
Extension/retraction speed**	7s/4s
Inside/outside turning radius	1700 mm / 3350 mm
Break-out force (with 500lt shovel SAE J732/80)	3700 kg
Towing capacity at dynamometer*/**	4230 kg / 3100 kg
Travel speed (max)	24 km/h
Floating forks	L 1200mm section100x40mm
Tyres(DIN 70631)	12-16.5, 8 holes wheel disk

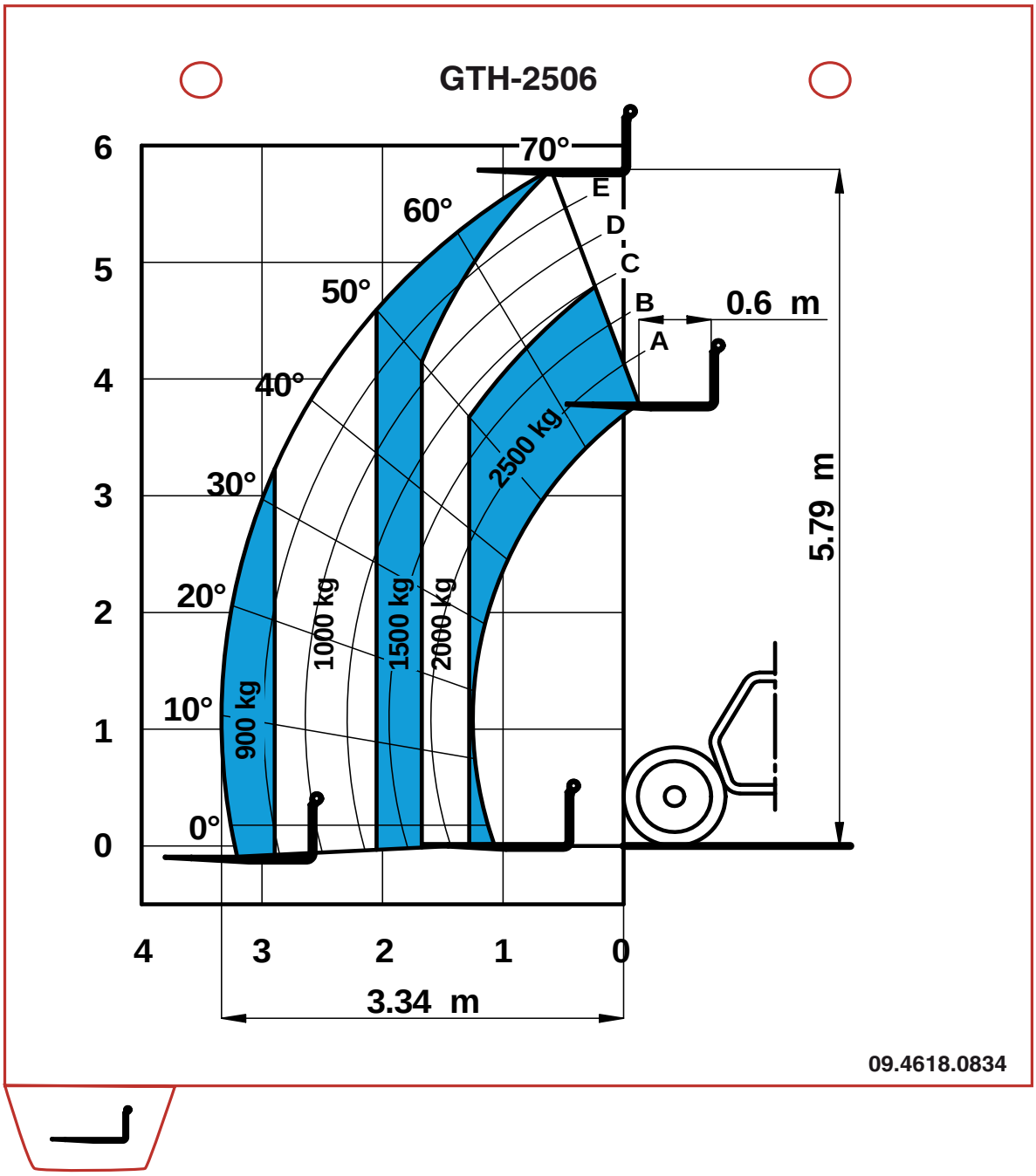
Specifications

	Metric
■ **POWER**	
Engine	**DEUTZ**
Model	D2011 L04
Displacement	3600 cm^3
Cylinder arrangement	Vertical in line
Combustion System	In-direct injection
Max Power Output	50 kW (@2600 rpm)
Max Torque Output	210 Nm (@1700 rpm)
Rated Power	184Nm/50kW (@2600rpm)
Aspiration	Naturally aspirated
Cylinder's number	4
Hydraulic	
Hydraulic output/pressure	70L/min / 270bar

**Max Load; ** No Load; ***With Fork*

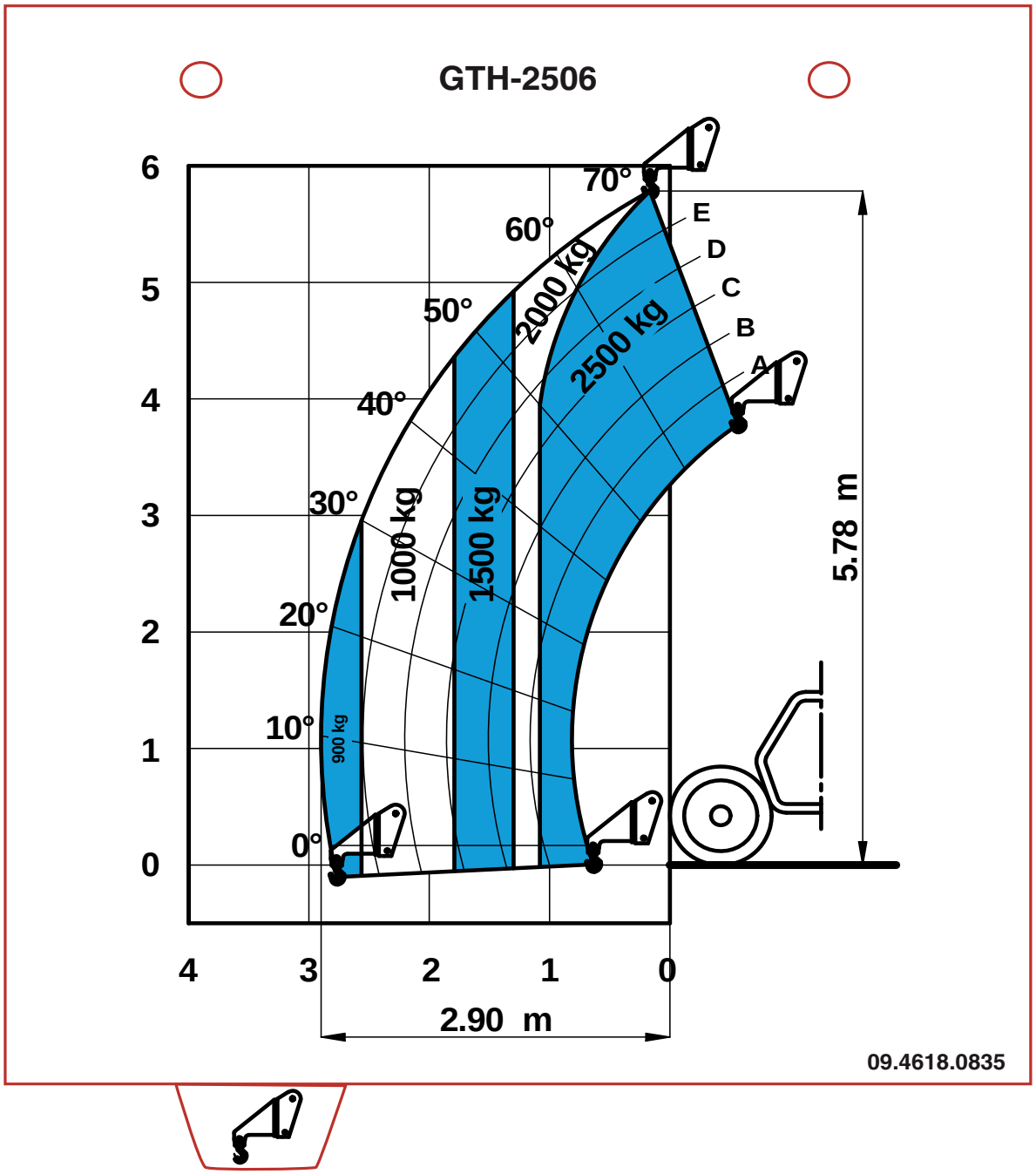
Load Charts

GTH-2506 FLOATING FORKS



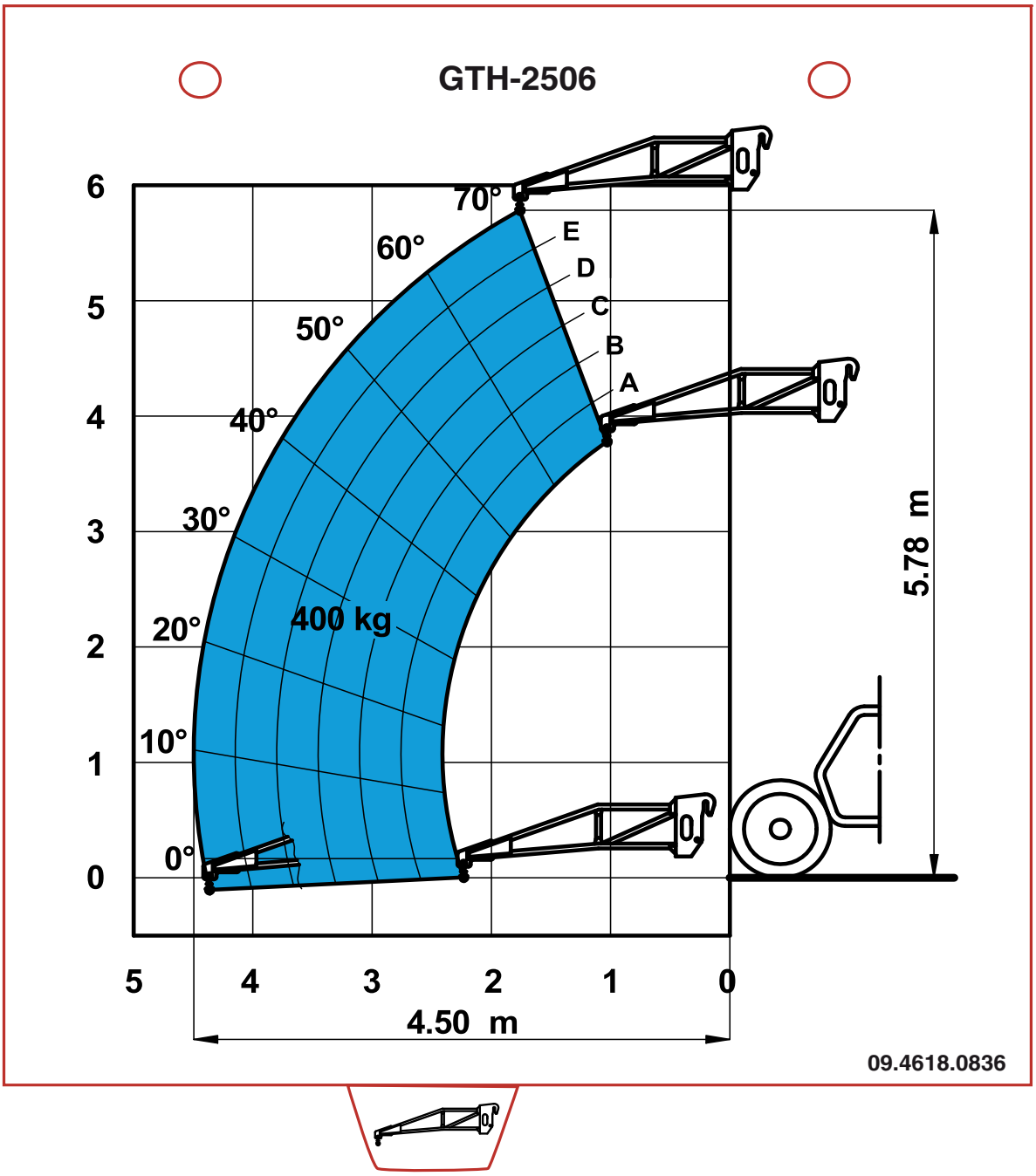
Load Charts

GTH-2506 HOOK



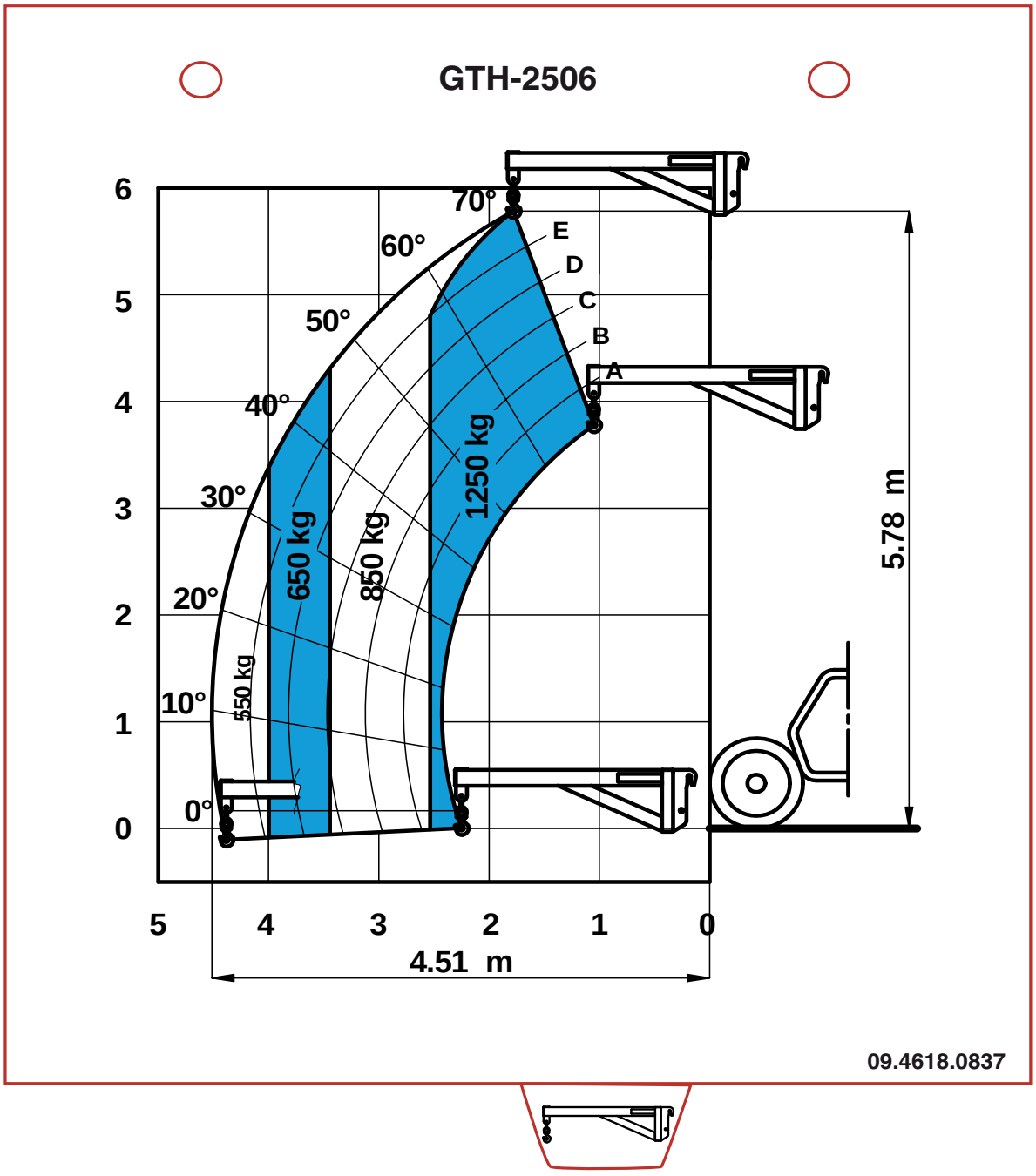
Load Charts

GTH-2506 2M-400KG JIB



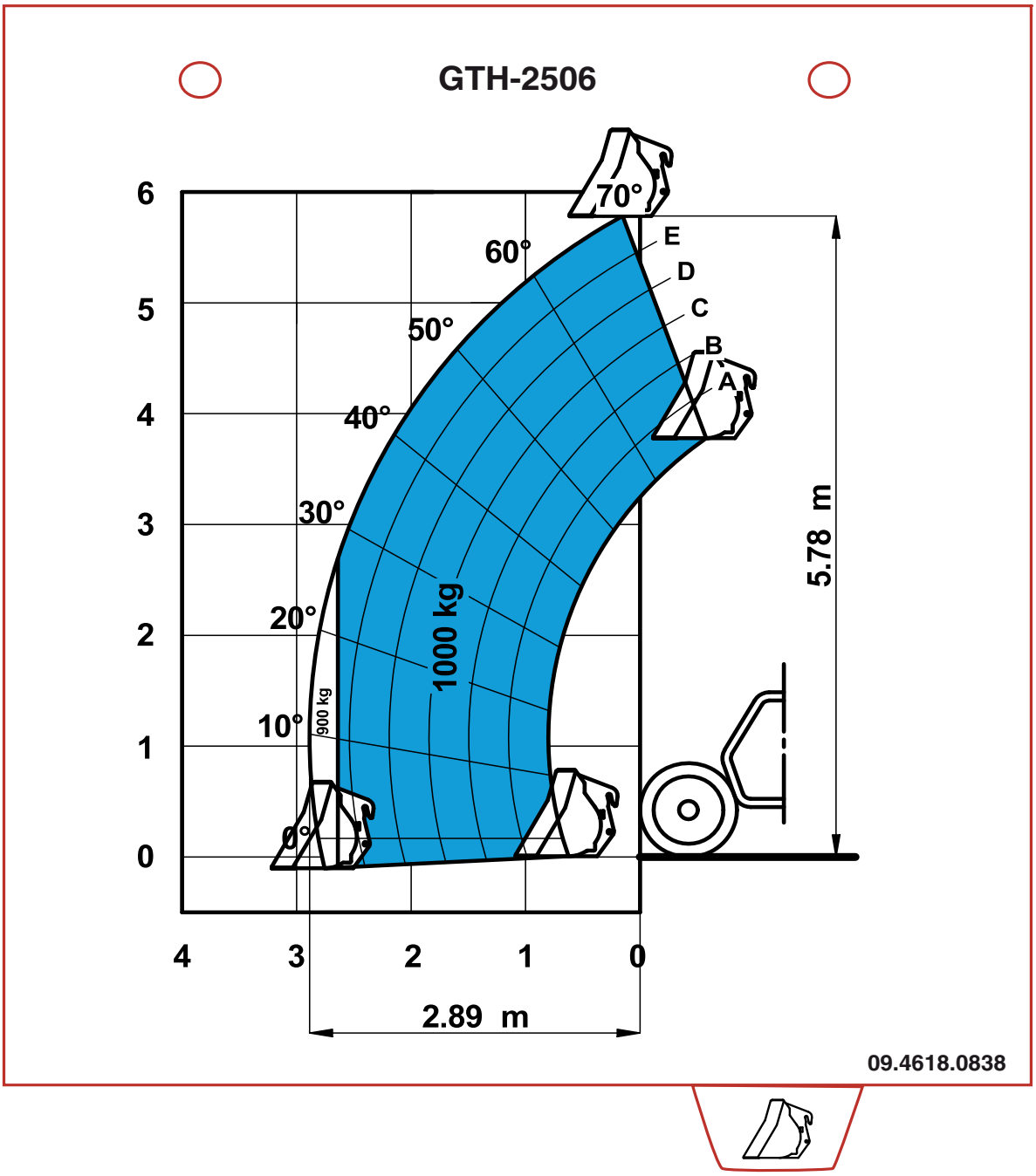
Load Charts

GTH-2506 2M-2000KG JIB



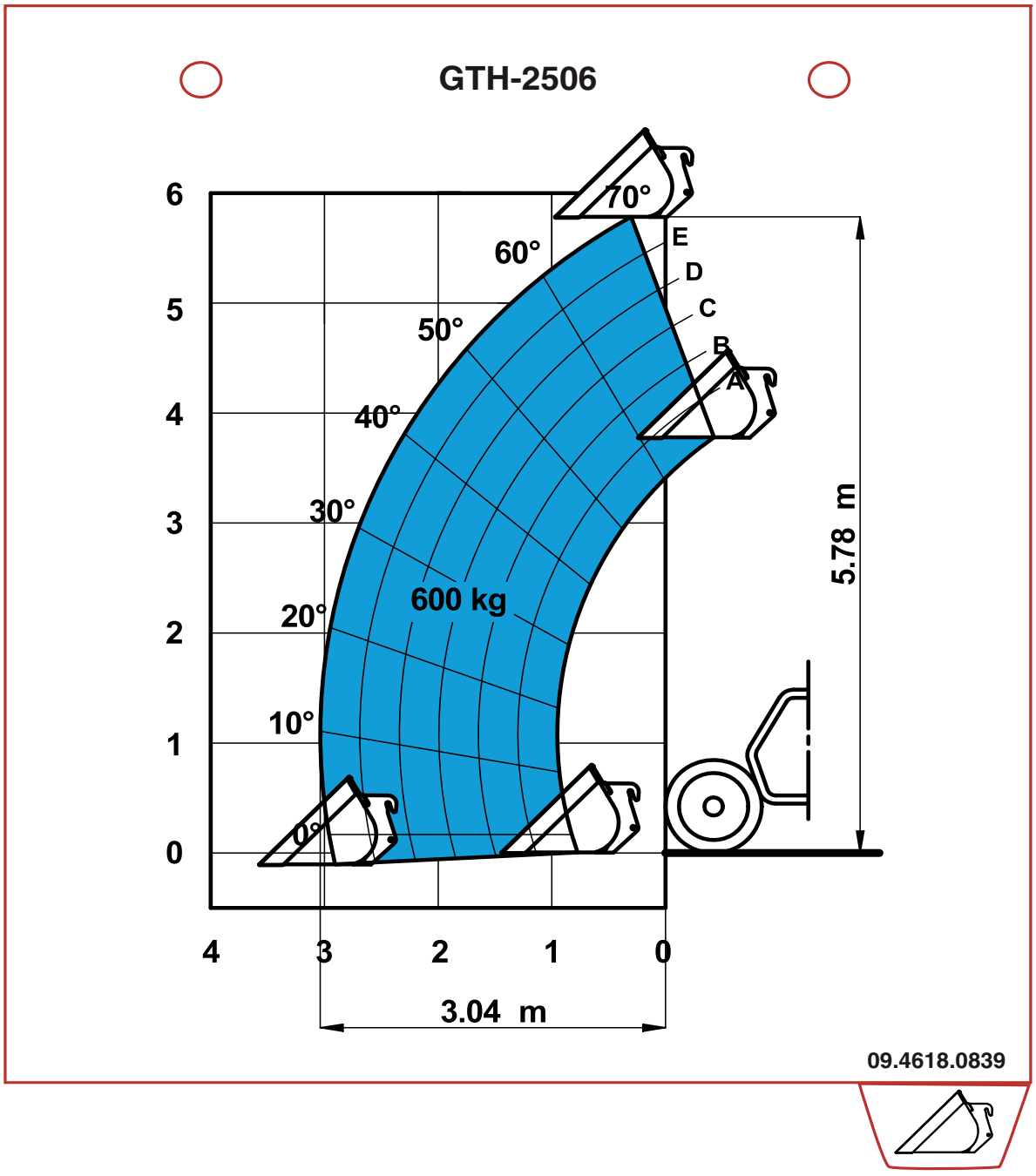
Load Charts

GTH-2506 500L SHOVEL



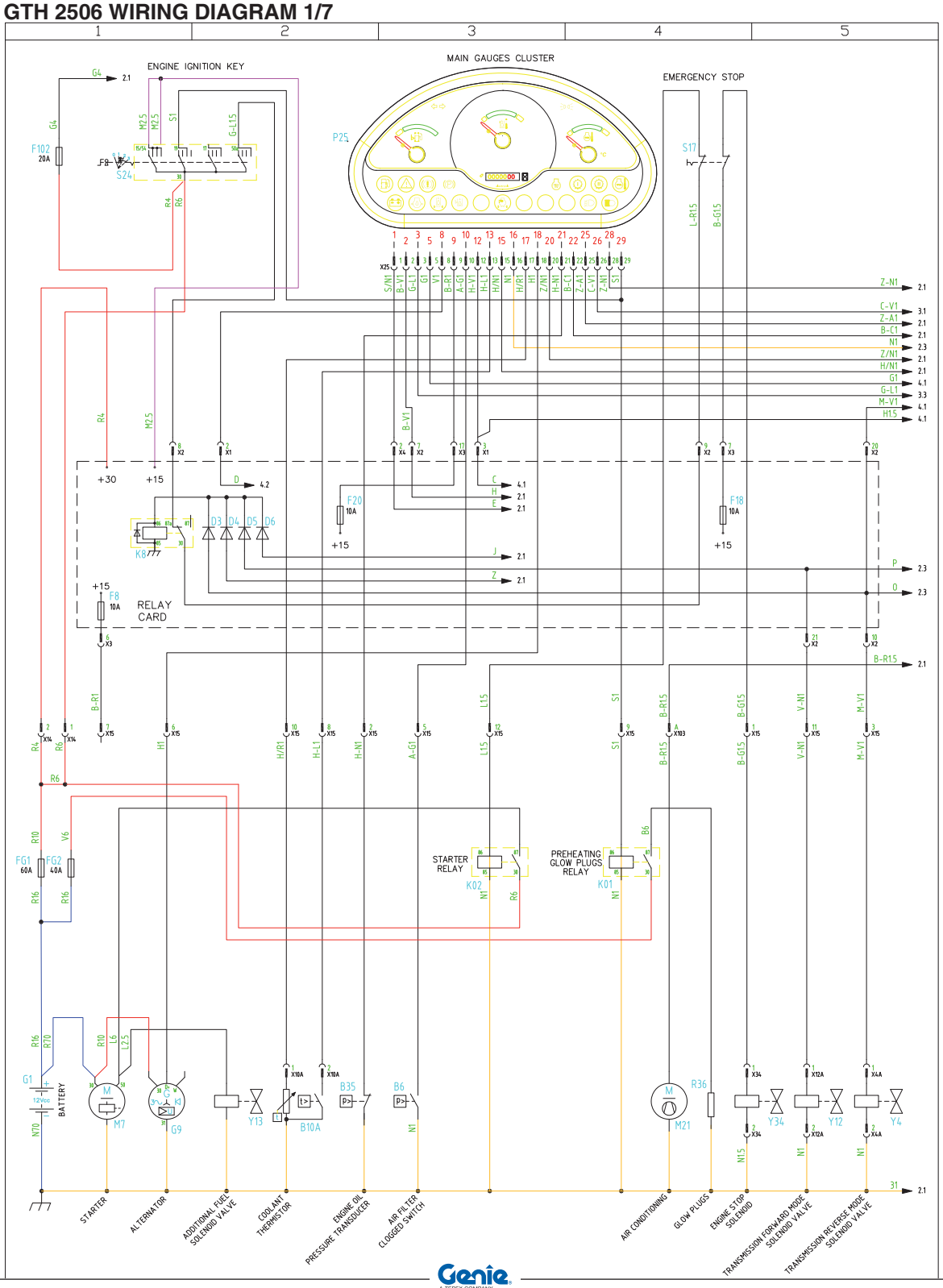
Load Charts

GTH-2506 800L CEREAL SHOVEL



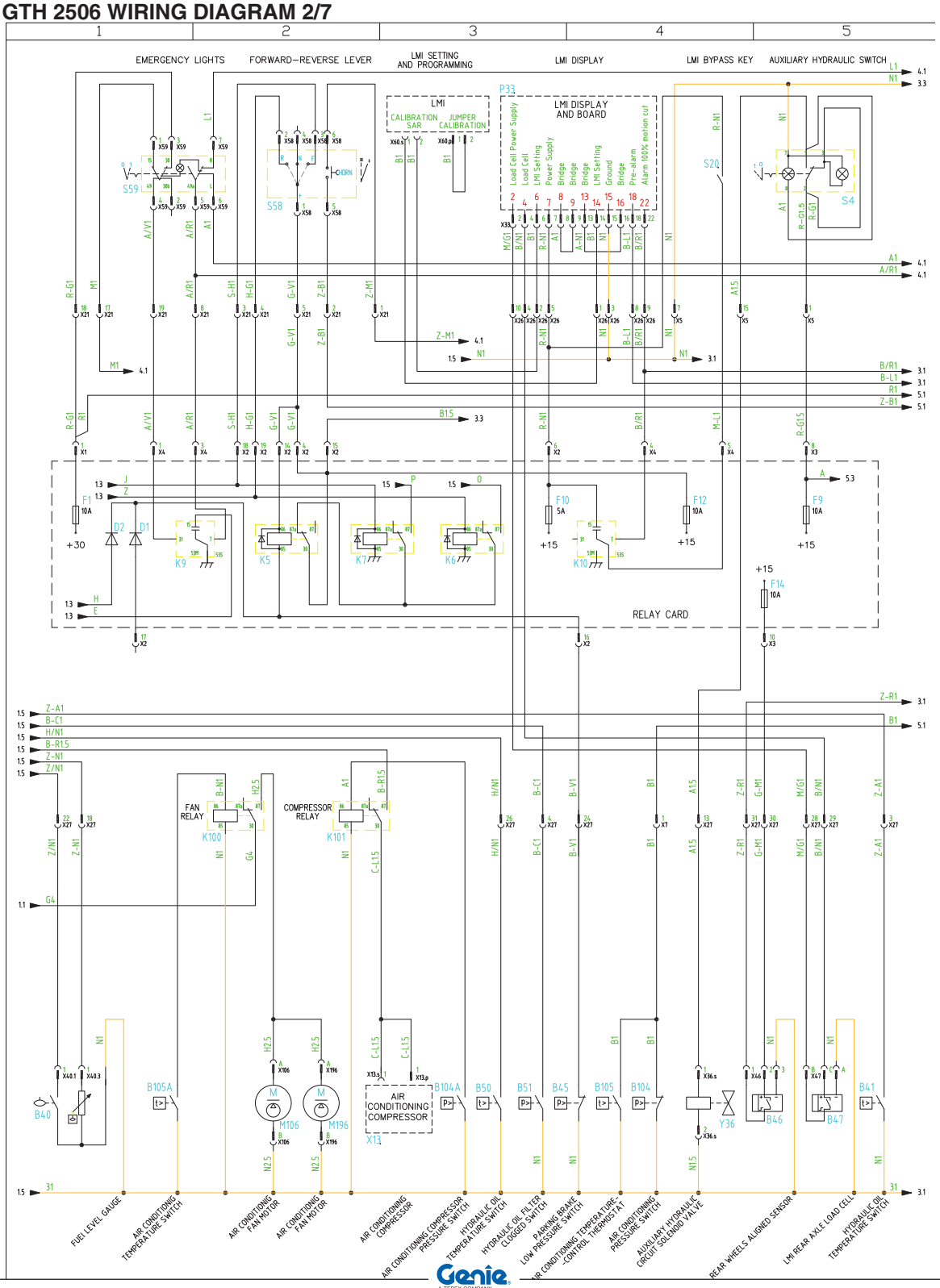
Diagrams and Schemes

GTH 2506 WIRING DIAGRAM 1/7



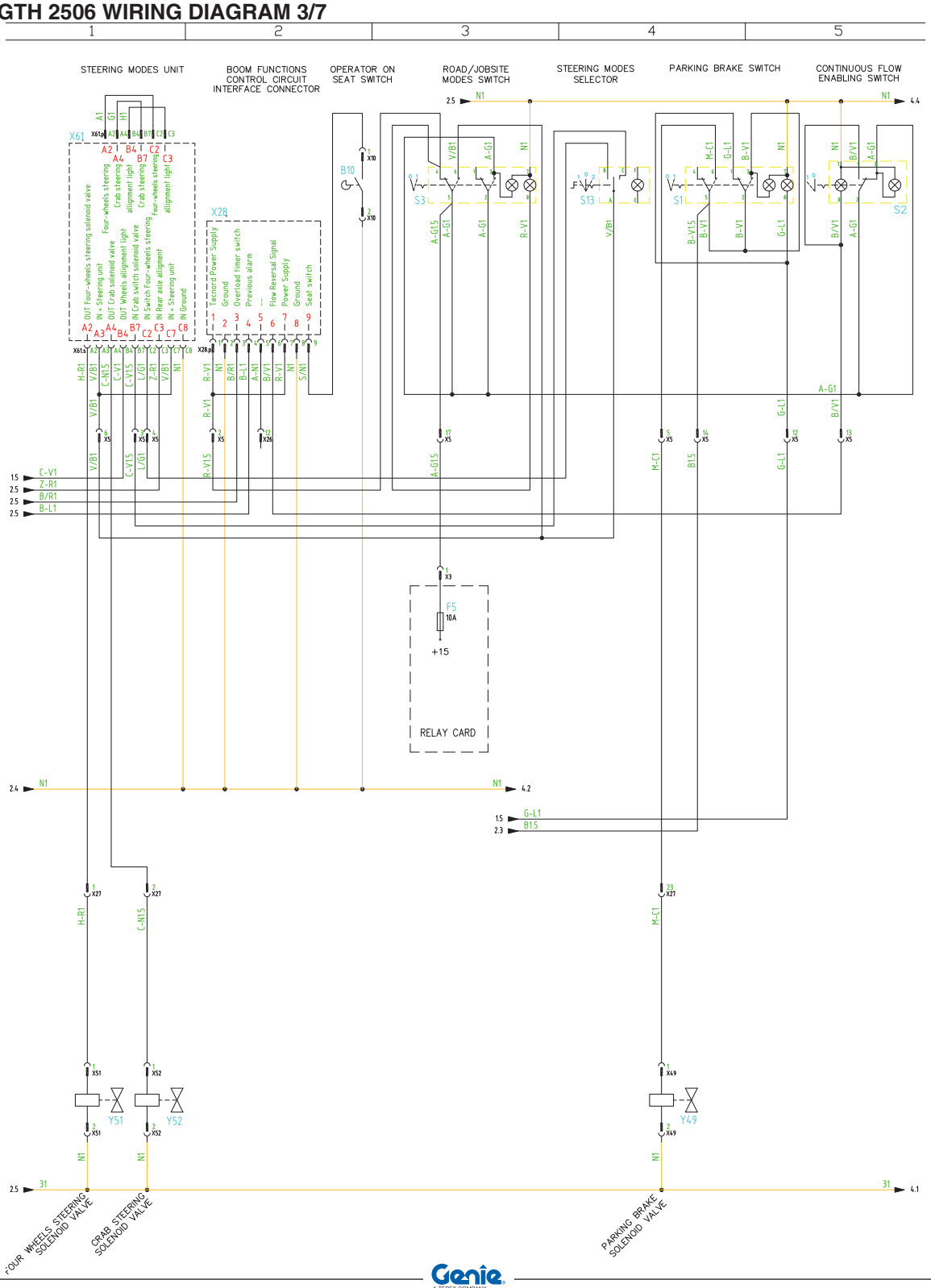
Diagrams and Schemes

GTH 2506 WIRING DIAGRAM 2/7



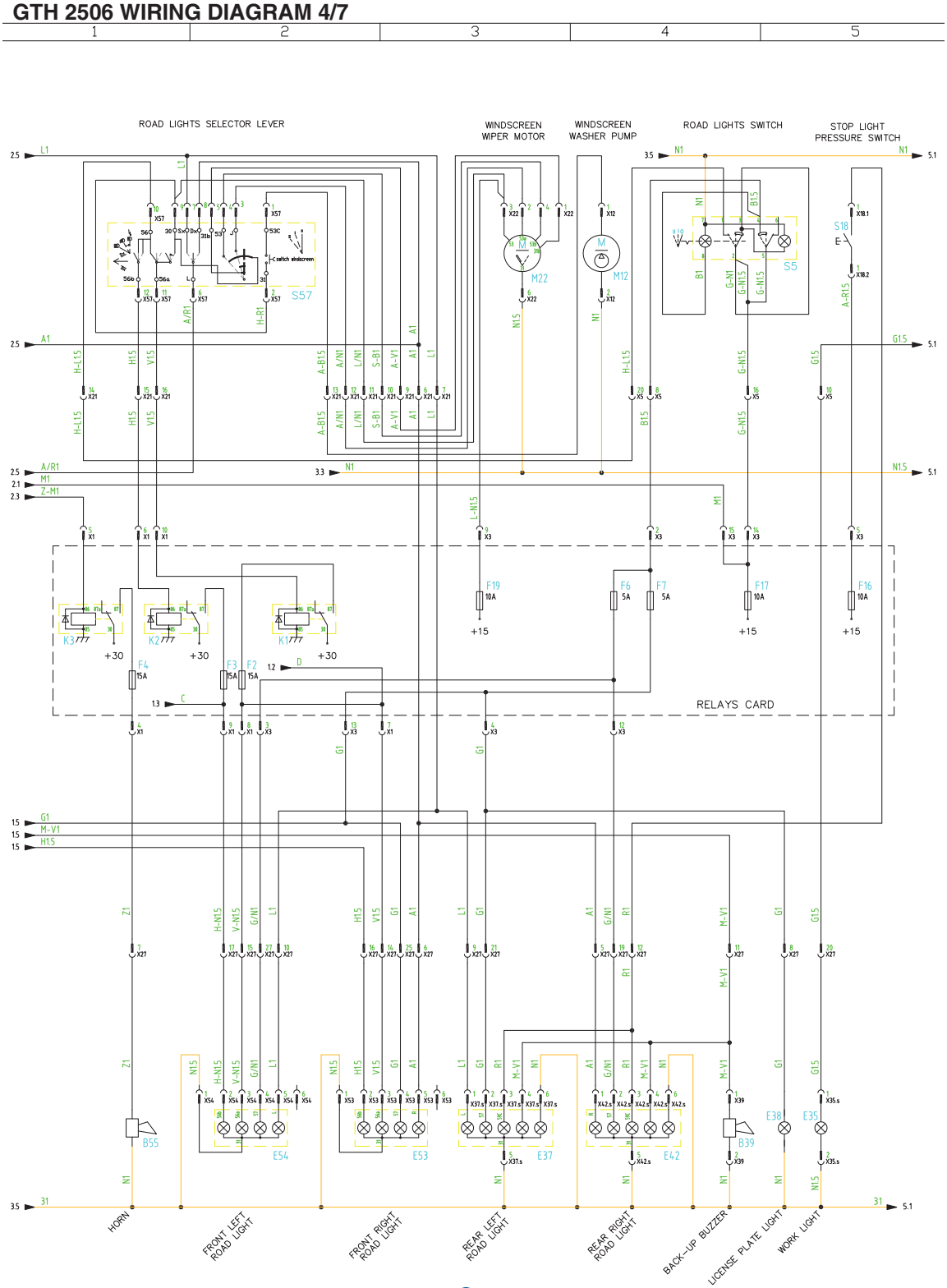
Diagrams and Schemes

GTH 2506 WIRING DIAGRAM 3/7



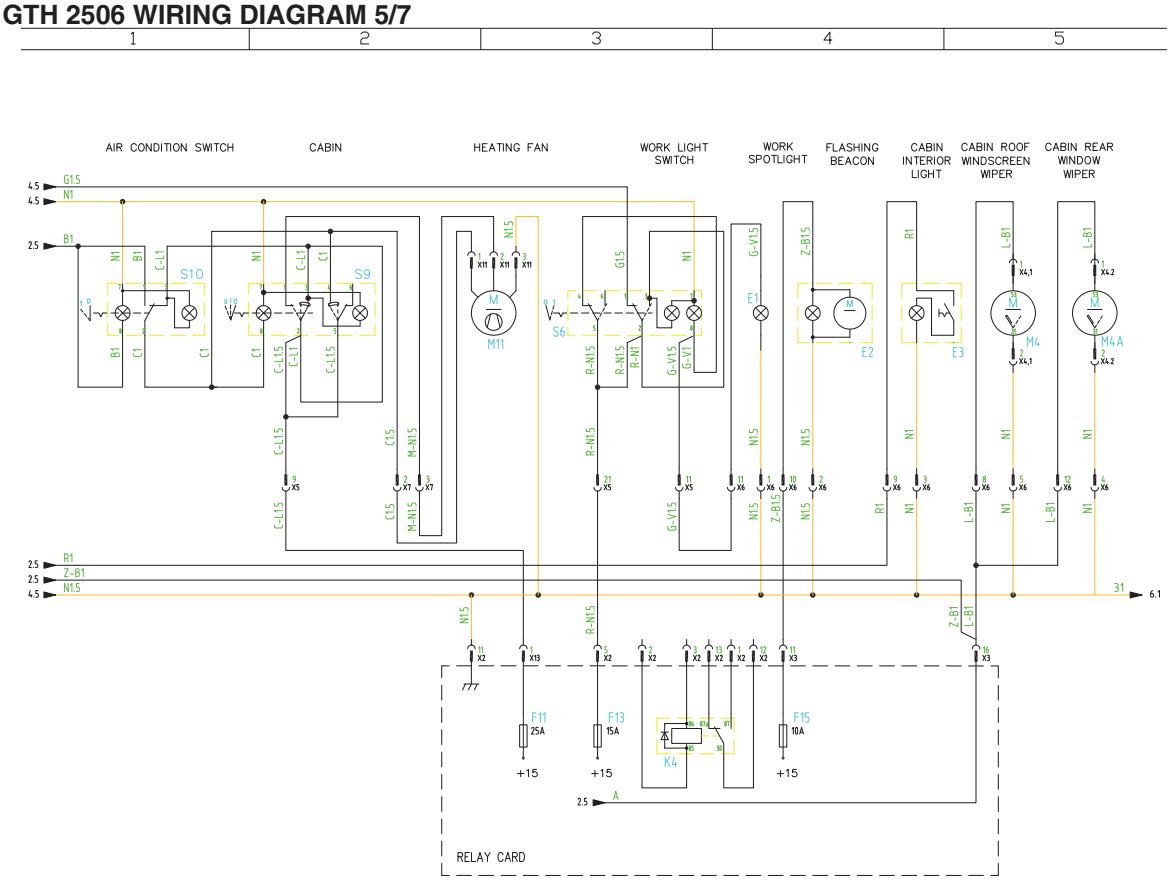
Diagrams and Schemes

GTH 2506 WIRING DIAGRAM 4/7



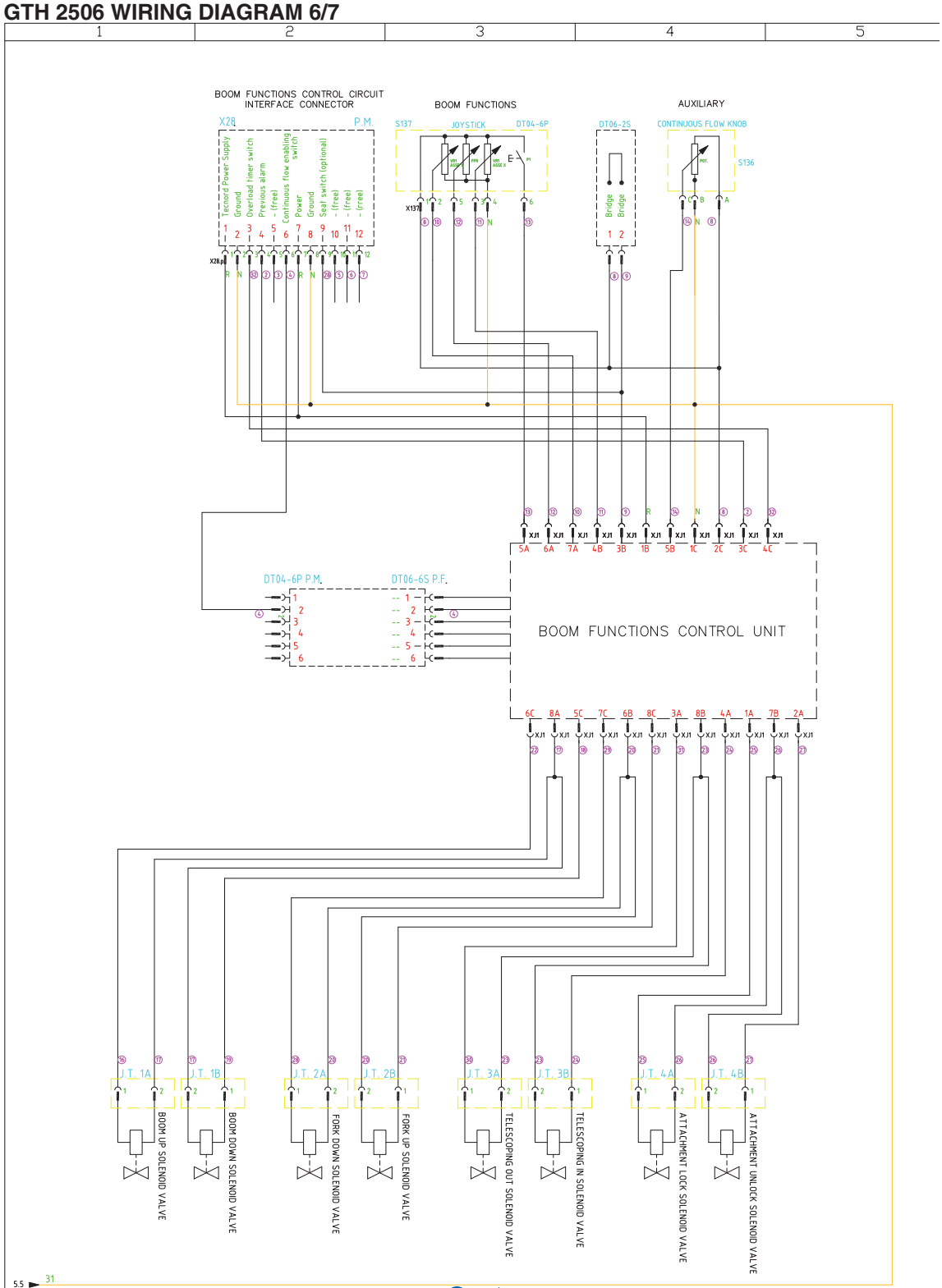
Diagrams and Schemes

GTH 2506 WIRING DIAGRAM 5/7



Diagrams and Schemes

GTH 2506 WIRING DIAGRAM 6/7



Diagrams and Schemes

GTH 2506 WIRING DIAGRAM 7/7

PART LEGEND

Item	Description	Sh
B6	Air filter clogged switch	1.3
B10	Seat switch	3.2
B35	Engine oil pressure transducer	1.2
B39	Back-Up horn	4.4
B40	Fuel level gauge	2.1
B41	Hydraulic oil temperature switch	2.5
B45	Parking brake low pressure switch	2.4
B46	Rear wheels aligned sensor	2.5
B47	Load cell	2.5
B50	Hydraulic oil temperature switch	2.3
B51	Hydraulic oil filter clogged switch	2.3
B55	Buzzer	4.1
B104	Air conditioning pressure switch	2.4
B105	Air conditioning temperature-control thermostat	2.4
B10A	Coolant thermistor	1.2
B104A	Air conditioning compressor pressure switch	2.3
B105A	Air conditionig temperature switch	2.1
E1	Work spotlight	5.4
E2	Flashing beacon	5.4
E3	Cabin celling light	5.4
E35	Work spotligth	4.5
E37	Rear left road light	4.3
E38	License plate light	4.5
E42	Rear right road light	4.4
E53	Front right road light	4.2
E54	Front left road light	4.2
F1	10A FUSE - Warning light	2.1
F2	15A FUSE - High beam	4.2
F3	15A FUSE - Low beam	4.2
F4	15A FUSE - Horn	4.1
F5	10A FUSE - Road/jobsite switch	3.3
F6	5A FUSE - Position light front right and rear left	4.4
F7	5A FUSE - Position light front left and rear right	4.4
F8	10A FUSE - Optional	1.1
F9	10A FUSE - Auxiliary Hydraulic switch	2.5
F10	5A FUSE - LMI display	2.3
F11	25A FUSE - Heater fan switch	5.3
F12	10A FUSE - Forward-reverse switch	2.4
F13	15A FUSE - Spotlights work	5.3
F14	10A FUSE - Rear wheels aligned sensor	2.5
F15	10A FUSE - Flashing beacon light	5.4
F16	10A FUSE - Stop light	4.5
F17	10A FUSE - Road light	4.4
F18	10A FUSE - Emergency stop	1.4
F19	10A FUSE - Windscreen washer motor	4.3
F20	10A FUSE - ECO Multipurpose Instruments	1.2
F102	20A FUSE - Fan	1.2
FG1	60A FUSE - Maxi fuse electric system power	1.1
FG2	40A FUSE - Maxi fuse glow plugs	1.1
G1	Battery	1.1
G9	Alternator	1.1
K1	Relay hig beam	4.2
K2	Relay low beam	4.1
K3	Relay horn	4.1
K4	Relay optional	5.3
K5	Relay securuty low pressure switch parking brake	2.2
K6	Relay trasmission reverse mode	2.3
K7	Relay trasmission forward mode	2.2
K8	Relay starter enabling switch	1.1
K9	Timer	2.2
K01	Preheating glow plugs	1.4
K02	Relay start engine	1.3
K10	Timer enabling antioverload system switch	2.4
K100	Relay fans air conditionig	2.2
K101	Relay air conditionig compressor	2.2
M4	Windsceen cabin roof	5.5
M7	Starter engine	1.1
M11	Heating fan	5.3
M12	Windscreen washer pump	4.4
M21	Air conditioning	1.4
M22	Windscreen washer motor	4.3
M4A	Windscreen rear cabin	5.5
M60	LMI setting	2.3
M106	Air conditioning fan motor	2.2
M196	Air conditioning fan motor	2.2
P25	Main gauges cluster	1.2
P33	LMI display and board	2.3
R36	Glow plugs	1.4
S1	Parking brake switch	3.4
S2	Continuous flow enabling switch	3.5
S3	Road/jobsite switch	3.3
S4	Auxiliary hydraulic switch	2.5
S5	Switch light	4.4
S6	Work spotlight switch	5.3
S9	Fan switch	5.2
S10	Air condition switch	5.1
S13	Steering selector	3.4
S17	Emergency stop	1.4
S18	Microswitch stop light	4.5
S20	LMI bypass key	2.4
S24	Start-up panel	1.1
S57	Road light switch	4.1
S58	Forward-reverse switch	2.2
S59	Warning switch	2.1
S136	Continuous flow knob	6.4
S137	Joystick control boom functions	6.3

Item	Description	Sh
X13	Power air condition compressor plug	2.3
X28	Tecnord line plug	3.2/6.2
X61	Steering unit plug (Optional)	3.1
Y4	Transmission reverse mode solenoid valve	1.5
Y12	Transmission forward mode solenoid valve	1.5
Y13	Additional fuel solenoid valve	1.2
Y34	Engine stop solenoid	1.4
Y36	Auxiliary hydraulic circuit solenoid valve	2.4
Y49	Parking brake solenoid valve	3.4
Y51	Four wheels steering solenoid valve	3.1
Y52	Crub steering solenoid valve	3.1
X1	Plug-in Connector 11 way - Relay card	
X10	Plug-in Connector - Seat switch	3.2
X10A	Plug-in Connector - Coolant thermistor	1.2
X103	Plug-in Connector 3 way - Air conditionig motor	1.4
X106	Plug-in Connector - Air conditionig fan motor	2.2
X11	Plug-in Connector - Heating fan	5.3
X12	Plug-in Connector - Windscreen washer pump	4.4
X12A	Plug-in Connector - Trasmission forward mode solenoid valve	1.5
X13.p	Plug-in Connector - Air conditioning compressor	2.3
X13.s	Plug-in Connector - Air conditioning compressor	2.3
X14	Plug-in Connector 2 way - Power from battery	1.1
X15	Plug-in Connector 15 way - Power to engine	
X18.1	Plug-in Connector - Stop light pressure switch	4.5
X18.2	Plug-in Connector - Stop light pressure switch	4.5
X196	Plug-in Connector - Air conditioning fan motor	2.2
X2	Plug-in Connector 21 way - In-Out relay card	2.2
X21	Plug-in Connector 2 way - In-Out relay card	
X22	Plug-in Connector - Windscreen washer motor	4.3
X25	Plug-in Connector - ECO Multipurpose Instruments	
X26	Plug-in Connector 12 way - In-Out relay card	
X27	Plug-in Connector 31 way - In-Out relay card	
X28.p	Plug-in Connector - Tecnord line	
X3	Plug-in Connector 17 way - Relay card	
X33	Plug-in Connector - Extention cable LMI	
X34	Plug-in Connector - Stop engine	
X35.s	Plug-in Connector - Spotlights work boom	
X36.s	Plug-in Connector - Auxiliary hydraulic circuit solenoid valve	
X37.s	Plug-in Connector - Rear left road light	
X39	Plug-in Connector - Back-up horn	
X4	Plug-in Connector 5 way - In-Out relay card	
X4.A	Plug-in Connector - Trasmission reverse mode solenoid valve	
X4.1	Plug-in Connector - Windscreen cabin roof	
X4.2	Plug-in Connector - Windscreen rear cabin	
X40.1	Plug-in Connector - Fuel level gauge	
X40.3	Plug-in Connector - Fuel level gauge	
X42.s	Plug-in Connector - Rear right road light	
X46	Plug-in Connector - Rear wheels aligned sensor	
X47	Plug-in Connector - Load cell	
X49	Plug-in Connector - Parking brake solenoid valve	
X5	Plug-in Connector 21 way - In-Out relay card	
X51	Plug-in Connector - Four wheels steering solenoid valve	
X52	Plug-in Connector - Crab steering solenoid valve	
X53	Plug-in Connector - Front right road light	
X54	Plug-in Connector - Front left road light	
X57	Plug-in Connector - Road light switch	
X58	Plug-in Connector - Forward-reverse switch	
X59	Plug-in Connector - Emergency switch	
X6	Plug-in Connector 12 way - In-Out relay card	
X60.p	Plug-in Connector - LMI setting jumper calibration	
X60.s	Plug-in Connector - Calibration SAR	
X61.p	Plug-in Connector - Steering unit bridge	
X61.s	Plug-in Connector - Steering unit	
X7	Plug-in Connector 3 way - In-Out relay card	
X8	Plug-in Connector - Brake accumulator (only for the italian market)	

COLOR WIRE LEGEND

A	LIGHT BLUE
B	WHITE
C	ORANGE
D	YELLOW
H	GREY
L	BLUE
M	BROWN
N	BLACK
R	RED
S	PINK
V	GREEN
Z	PURPLE

REMARK: Two colorwires are indicated through a combination of the aforesaid initials as follows:
G/V= YELLOW/GREEN (crosswise colouring)
G-V= YELLOW-GREEN (lengthswise colouring)

Diagram and Schemes

GTH 2506 HYDRAULIC DIAGRAM (TILL S/N 20069 EXCEPT THE FOLLOWING MACHINES : S/N 19149, 19337, 19343, 19360, 19361, 19471, 19472, 19473, 19475, 19476, 19477, 19478, 20061)

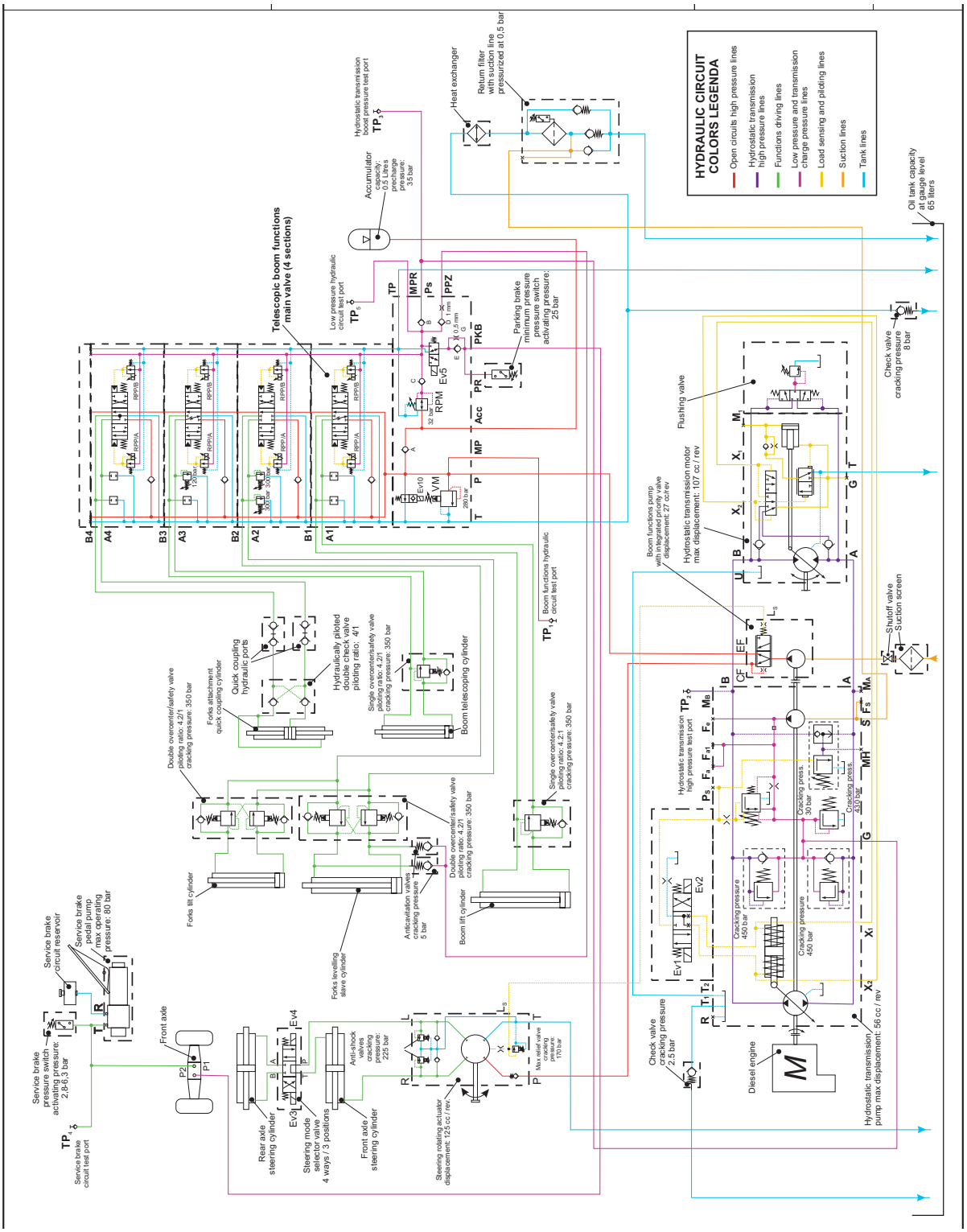
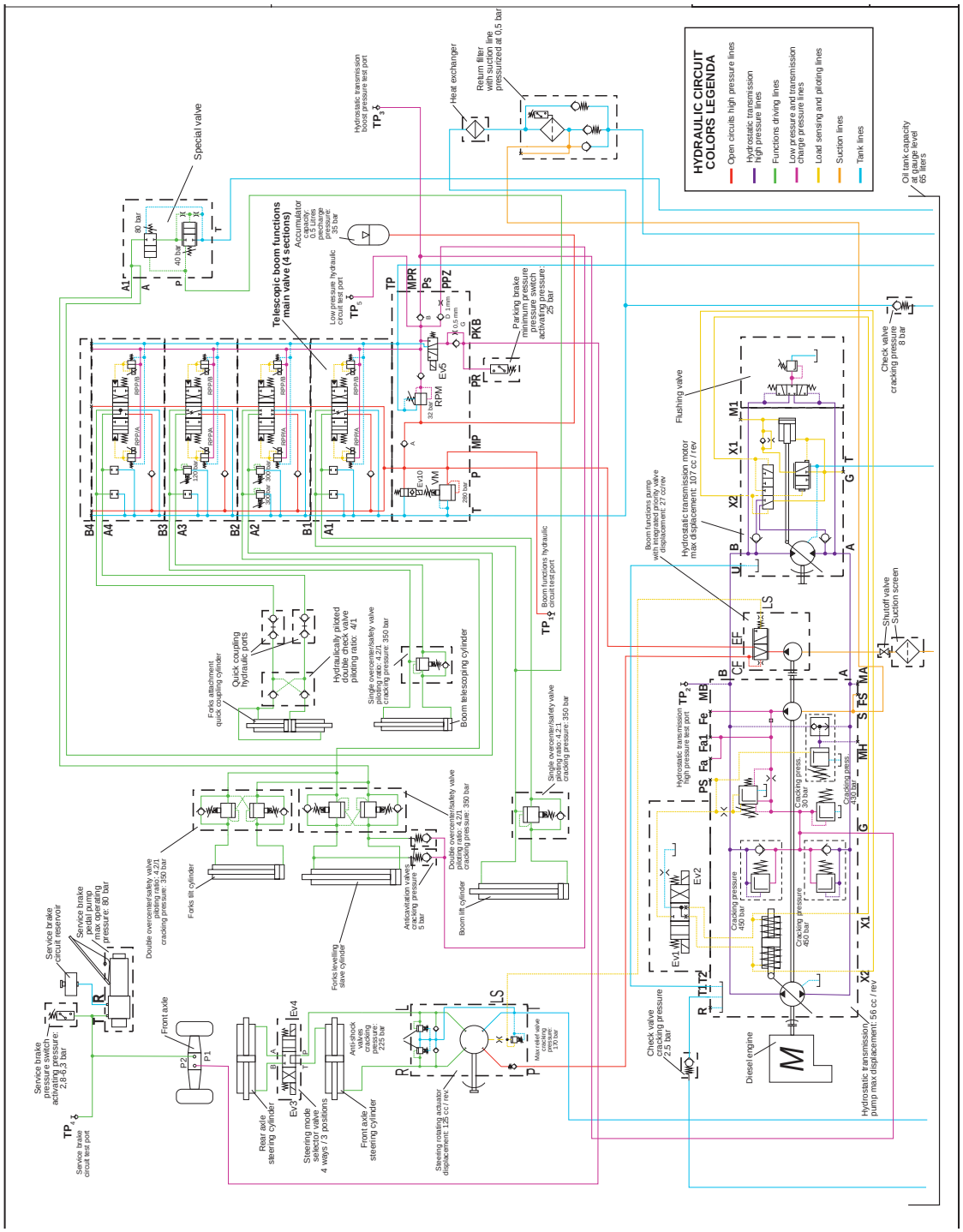
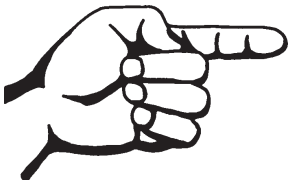


Diagram and Schemes

GTH 2506 HYDRAULIC DIAGRAM (FROM S/N 20070 AND FOR THE FOLLOWING MACHINES: S/N 19149, 19337, 19343, 19360, 19361, 19471, 19472, 19473, 19475, 19476, 19477, 19478, 20061).





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Warranty

LIMITED PRODUCT WARRANTY

Genie Industries ("Seller") warrants its new equipment manufactured and sold worldwide, to be free, under normal use and service, of any defects in manufacture or materials for the following time periods, commencing on the date on which such equipment is invoiced to the original purchaser or the date on which such equipment is first put into service, whichever occurs first:

- with respect to **structural elements: 5 years**;
- with respect to **electrical componentry: 2 years**
- with respect to **hydraulic componentry (except as provided below): 2 years**
- with respect to **o-rings, seals, hoses and brakes: 1 year**

provided that:

1. Seller receives written notice of the defect within fourteen (14) days of its discovery and Buyer establishes that
   i. the equipment has been maintained and operated within the limits of rated and normal usage
   ii. the defect did not result in any manner from the intentional or negligent action or inaction by Buyer, its agents or employees
2. a new machine registration certificate has been completed, signed and delivered to Seller within fourteen (14) days of the equipment's "in-service" date.

If requested by Seller, Buyer must return the defective equipment to Seller's manufacturing facility, or other location designated by Seller, for inspection, and if Buyer cannot establish that conditions (1) (i) and (1) (ii) above have been met, then this warranty shall not cover the alleged defect.
Delivery inspection certificates are required to be completed, signed and delivered to Seller within one hundred twenty (120) days of the equipment's "in-service" date and on file with Seller's service department for warranty validation and processing.
Seller's obligation and liability under this warranty is expressly limited to, at Seller's sole option, repairing or replacing, with new or remanufactured parts or components, any part, which appears to Seller upon inspection to have been defective in material or workmanship.
Such parts shall be provided at no cost to the owner, FOB Seller's parts facility.
If requested by Seller, components or parts for which a warranty claim is made shall be returned to Seller at a location designated by Seller. All components and parts replaced under this limited product warranty become the property of Seller.
This warranty shall be null and void if parts (including wear parts) other than genuine OEM Seller parts are used in the equipment.
Accessories, assemblies and components included in the Seller equipment, which are not manufactured by Seller, are subject to the warranty of their respective manufacturers.
Normal maintenance, adjustments, or maintenance/wear parts, including without limitation, glass, clutch and brake linings, filters, wire rope and paint, are not covered by this warranty and are the sole maintenance responsibility of Buyer.



Seller makes no other warranty, express or implied, and makes no warranty of merchantability or fitness for any particular purpose.

Seller's obligation under this warranty shall not include duty, taxes, environmental fees, including without limitation, disposal or handling of tires, batteries, petrochemical items, or any other charges whatsoever, or any liability for direct, indirect, incidental, or consequential damages.
Improper maintenance, improper use, abuse, improper storage, operation beyond rated capacity, operation after discovery of defective or worn parts, accident, sabotage or alteration or repair of the equipment by persons not authorized by Seller shall render this warranty null and void.

Warranty

Seller reserves the right to inspect the installation of the product and review maintenance procedures to determine if the failure was due to improper maintenance, improper use, abuse, improper storage, operation beyond rated capacity, operation after discovery of defective or worn parts, or alteration or repair of the equipment by persons not authorized by Seller.



NO TRANSFERABILITY OF WARRANTY: This warranty is limited to the original end-user and is not assignable or otherwise transferable without the written agreement of Seller.

ITEMS NOT COVERED BY SELLER WARRANTY

The following items are not covered under the seller warranty (the following list is not Exhaustive):

1. Lamps, lenses, filters, consumable items, utility trailer decks, shop supplies.
2. Items sold by any individual, corporation, partnership or any other organization or legal Entity that is not an authorized seller distributor.
3. Components which are not manufactured by seller are not covered by seller's warranty. Such components are covered only by the warranty, if any, that is provided by the Manufacturer of such components. Such components may include, but are not limited to, Engines, batteries, tires, customer-supplied products, transmissions, generators/gensets, Axles.
4. **Replacement of Assemblies**: seller has the option to repair or replace any defective part or assembly. It is seller's policy to refuse claims for the replacement of a complete assembly that is field repairable by the replacement or repair of defective part(s) within the assembly.
5. **Normal Operational Maintenance Services and Wear Parts**: maintenance services and wear parts are excluded from warranty claims. Maintenance services and wear parts **not covered** include, but are not limited to, such items as: seals, gaskets, hoses, glass, clutch and brake linings, wire rope, exterior coatings, proper tightening of bolts, nuts and fittings, adding or replacing of fluids, breathers, belts, nozzles, adjustments of any kind, services supplies such as lubricants, inspections, diagnostic time, travel time.
6. **Transportation Cost and/ or Damage**: any damage caused by carrier handling is a transportation claim and should be filed immediately with the respective carrier.
7. **Deterioration**: repairs, work required or parts exposed as the result of age, storage, weathering, lack of use, demonstration use, or use for transportation of corrosive chemicals.

Warranty

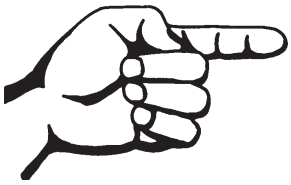
8. **Secondary Failures**: should the owner or operator continue to operate a machine after It has been noted that a failure has occurred, seller will not be responsible under the warranty for resultant damage to other parts due to that continued operation.
9. **Workmanship of Others**: seller does not accept responsibility for improper installation or labor costs or costs of any kind from personnel other than personnel authorized by seller.
10. **Stop and Go Warranty**: seller does not recognize "stop and go" warranties.
11. **Incidental or Consequential Damage**: **SELLER SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND, INCLUDING, BUT NOT LIMITED TO, LOST PROFITS, LOSS OF PRODUCTION, INCREASED OVERHEAD, LOSS OF BUSINESS OPPORTUNITY, DELAYS IN PRODUCTION, COSTS OF REPLACEMENT COMPONENTS AND INCREASED COSTS OF OPERATION THAT MAY ARISE FROM THE BREACH OF THIS WARRANTY**. Customer's sole remedy shall be limited to (at seller's sole option) repair or replacement of the defective part.

THIS WARRANTY IS EXPRESSLY IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES, EXPRESS OR IMPLIED (INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE) AND ALL OTHER OBLIGATIONS OR LIABILITY ON SELLER'S PART. THERE ARE NO WARRANTIES THAT EXTEND BEYOND THE LIMITED WARRANTY CONTAINED HEREIN.

Seller neither assumes nor authorizes any other person to assume for seller any other liability in connection with the sale of seller's equipment. This warranty shall not apply to any of seller's equipment or any part thereof which has been subject to misuse, alteration, abuse, negligence, accident, acts of god or sabotage.

No action by any party shall operate to extend or revive this limited warranty without the prior written consent of seller. In the event that any provision of this warranty is held unenforceable for any reason, the remaining provisions shall remain in full force and effect.

IN THE EVENT OF ANY BREACH OF THE WARRANTY BY SELLER, SELLER'S LIABILITY SHALL BE LIMITED EXCLUSIVELY TO THE REMEDIES (AT SELLER'S SOLE OPTION) OF REPAIR OR REPLACEMENT OF ANY DEFECTIVE EQUIPMENT COVERED BY THE WARRANTY. IN NO EVENT SHALL SELLER, OR ANY SUBSIDIARY OR DIVISION THEREOF BE LIABLE FOR INCIDENTAL, INDIRECT, CONSEQUENTIAL OR OTHER DAMAGES OR LOSSES RESULTING FROM A BREACH OF WARRANTY INCLUDING, WITHOUT LIMITATION, LABOR COSTS, LOSS OF USE OF OTHER EQUIPMENT, THIRD PARTY REPAIRS, LOST PROFITS, LOST TIME, TOWING OR HAULING OF EQUIPMENT, RENTAL COSTS, PERSONAL INJURY, EMOTIONAL OR MENTAL DISTRESS, IMPROPER PERFORMANCE OR WORK, PENALTIES OF ANY KIND, LOSS OF SERVICE OF PERSONNEL, OR FAILURE OF EQUIPMENT TO COMPLY WITH ANY FEDERAL, STATE OR LOCAL LAWS.



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Genie
A TEREX COMPANY

WARRANTY - HANDING OVER CERTIFICATE

Warranty is subject to delivery according to the regulation and the submission of this certificate to TEREXLIFT s.r.l.

Model	Serial Number	Delivery date	Dealer's stamp and signature
_____	_____	_____	

We hereby acknowledge that we received the machine in perfect condition, as well as the Operator's Manual.

DATAS OF THE OWNER:

Name: _____

City: _____ Address: _____

Postal Code: _____ Country: _____

Telephone:_____ Telefax: _____

Signature: _____

Note

_____

_____

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Client's Copy

Genie
A TEREX COMPANY

WARRANTY - HANDING OVER CERTIFICATE

Warranty is subject to delivery according to the regulation and the submission of this certificate to TEREXLIFT s.r.l.

Model	Serial Number	Delivery date	Dealer's stamp and signature
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Signature: _____

Note

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TEREXLIFT Copy